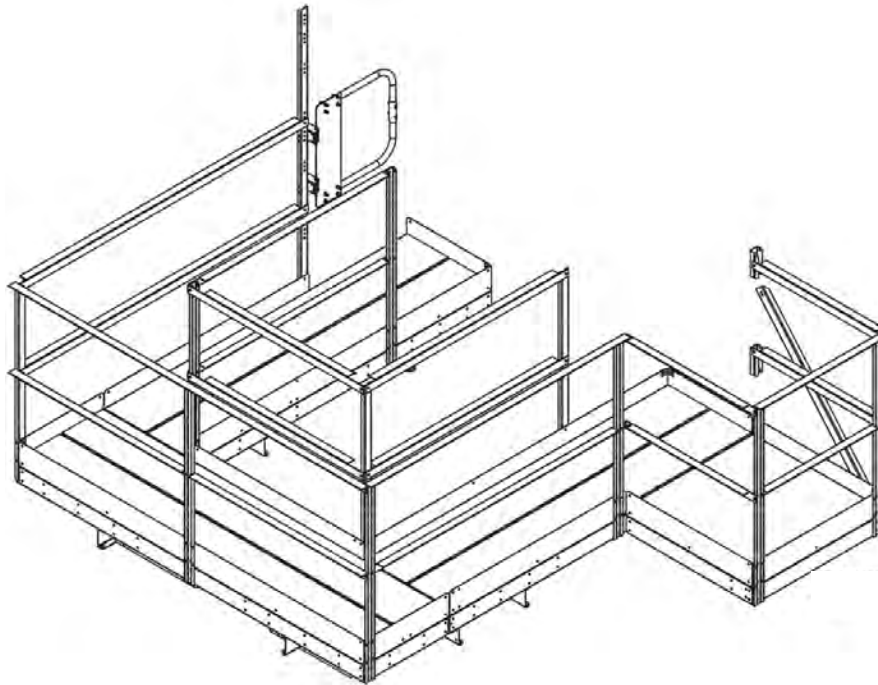




Mixed-Flow Dryer Platforms

Installation Manual & Parts Assembly



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<u>DATE</u>	<u>REVISION</u>
08/19/2022	– Updated formatting of headings & footers throughout

L24145
08/19/2022

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Introduction

Follow directions in this document for installation of platforms, ladders and safety cages on Mixed-Flow Grain Dryers.

IMPORTANT: Follow applicable safety guidelines in Mixed-Flow Grain Dryer Owner's Operation Manual, L2414, while performing work outlined in this manual.

If you did not receive a copy of Mixed-Flow Grain Dryer Owner's Operation Manual, contact Sukup Manufacturing Co. by phone, fax, e-mail or regular mail and request a copy of Manual L2414. Contact information is on cover and back of this manual.

Receiving and Inspection

Carefully inspect shipment for damage as soon as it is received. Verify that quantity of parts or packages received corresponds to quantity shown on packing slip. Report any damage or shortage to delivery carrier as soon as possible. Sukup Manufacturing's responsibility for damage to equipment ended with acceptance by delivery carrier. Refer to bill of lading. Save all paperwork and documentation furnished with components.

Table of Contents

Front Platforms, Ladders & Safety Cages Identification	3
Front Platform, Ladder & Safety Cage Layouts	5
Front Platform Attachment	10
Rear Platform, Ladder & Safety Cage Layouts.....	32
Rear Platform Attachment.....	44
Attaching Ladders & Safety Cages	49
Contact Information.....	62

General Instructions

Find drawings of platforms for your dryer and familiarize yourself with sections, locations and with mounting brackets used.

Following are general instructions:

- Find and examine applicable front and rear platform, ladder and cage layout.
- Assemble platform(s) on ground.
- Lift heater platform and attach to dryer after base module and first heat module have been set.

NOTICE: Ensure dryer is not full of grain when attaching platforms. Loosening bolts for attachment of components could result in damage to dryer if there is pressure from grain.

NOTE: References to left and right sides of dryer are as seen from rear of dryer (discharge end) unless otherwise noted. Leave all bolts loose until completion of handrail and guardrail installation.

Front Platforms, Ladders & Safety Cages

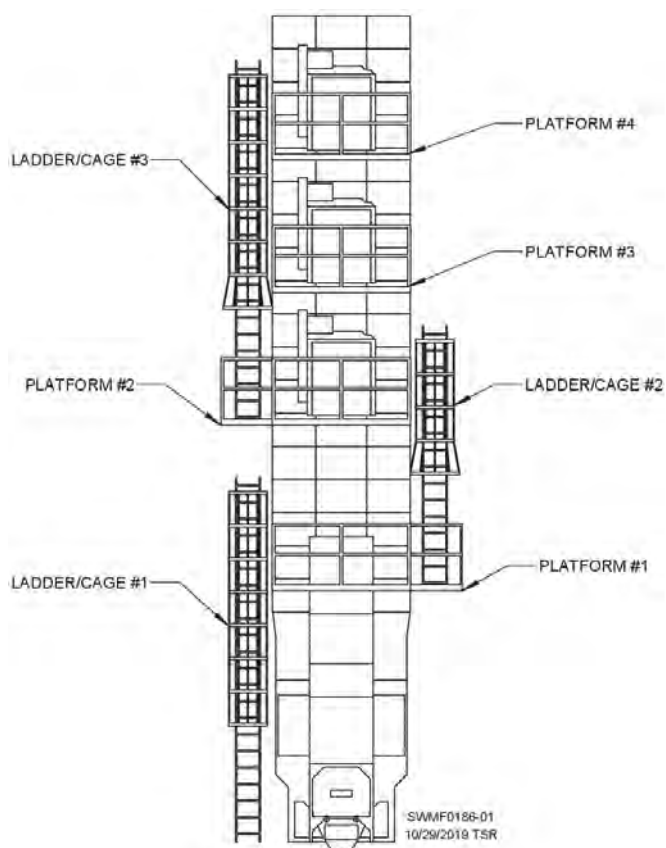
Tables below identify field-installed front platforms for mixed-flow dryers.

DRYER MODEL	STANDARD				4-TIER EXPANDABLE			
	FRONT PLATFORM #			REAR PLATFORM	FRONT PLATFORM #			REAR PLATFORM
	1	2	3		1	2	3	
TM1606					TM05601			TM11028
TM1608	TM05601			TM11028	TM05601			TM11028
TM1609	TM05601			TM11028	TM05601			TM11028
TM1610	TM05600	TM05605		TM11028	TM05600	TM05605		TM11028
TM1612	TM05600	TM05605		TM11028	TM05600	TM05605		TM11028
TM1613	TM05600	TM05605		TM11028	TM05600	TM05605		TM11028
TM1614	TM05600	TM05605	TM05605	TM11028				
TM1616	TM05600	TM05604	TM05605	TM11028				
TM1617	TM05600	TM05604	TM05605	TM11028				
TM2405					TM05601			TM11028
TM2406					TM05601			TM11028
TM2409	TM05600	TM05603		TM11028	TM05600	TM05603		TM11028
TM2410	TM05600	TM05603		TM11028	TM05600	TM05603		TM11028
TM2413	TM05600	TM05603	TM05603	TM11028				
TM2414	TM05600	TM05603	TM05603	TM11028	TM05600	TM05602	TM05603	TM11028
TM2418*	TM05600	TM05602	TM05603	TM11028				
TM3209	TM05601			TM05601	TM05601			TM05601
TM3210	TM05600	TM05603		TM05601	TM05600	TM05603		TM05601
TM3212	TM05600	TM05603		TM05601	TM05600	TM05603		TM05601
TM3213	TM05600	TM05603		TM05601	TM05600	TM05603		TM05601
TM3214	TM05600	TM05603	TM05603	TM05601				
TM3216	TM05600	TM05602	TM05603	TM05601				
TM3217	TM05600	TM05602	TM05603	TM05601				

*Standard Model TM2418 includes platform TM05603 for a fourth platform

DRYER MODEL	8-TIER EXPANDABLE	
	PLATFORM 1	REAR PLATFORM
TM1606	TM05601	TM11028
TM1608	TM05601	TM11028
TM1609	TM05601	TM11028
TM2405	TM05601	TM11028
TM2406	TM05601	TM11028
TM2410**	TM05600	TM11028
TM3209	TM05601	TM05601

**Model TM2410 includes TM05603 for a second platform



Field-Installed Front Platforms

Tables below identify ladders and safety cages for field-installed platforms on mixed-flow dryers.

NOTE: Ladder drawings begin on Page 55. Cage drawings begin on Page 57.

DRYER MODEL	STANDARD					
	LADDER 1	CAGE 1	LADDER 2	CAGE 2	LADDER 3	CAGE 3
TM1608	TM112011	TM11301				
TM1609	TM112011	TM11301				
TM1610	TM112011	TM11301				
TM1612	TM11202	TM11302	TM11213	TM11313		
TM1613	TM11202	TM11302	TM11214	TM11314		
TM1614	TM11202	TM11302	TM11215	TM113151		
TM1616	TM11203	TM11303	TM11213	TM11313	TM11214	TM11321
TM1617	TM11203	TM11303	TM11214	TM11314	TM11214	TM11321
TM2409	TM112011	TM11301	TM11211	TM11311		
TM2410	TM112011	TM11301				
TM2413	TM11202	TM11302	TM11214	TM113141		
TM2414	TM11202	TM11302	TM11215	TM113151		
TM2418	TM11203	TM11303	TM11212	TM11312	TM11222	TM11322
TM3209	TM112011 (2)	TM11301 (2)				
TM3210	TM112011 (2)	TM11301 (2)				
TM3212	TM11202 (2)	TM11302 (2)	TM11213	TM11313		
TM3213	TM11202 (2)	TM11302 (2)	TM11214	TM11314		
TM3214	TM11202 (2)	TM11302 (2)	TM11215	TM113151		
TM3216	TM11203 (2)	TM11303 (2)	TM11213	TM11313	TM11214	TM11321
TM3217	TM11203 (2)	TM11303 (2)	TM11214	TM11314	TM11214	TM11321

DRYER MODEL	4-TIER EXPANDABLE				8-TIER EXPANDABLE	
	LADDER 1	CAGE 1	LADDER 2	CAGE 2	LADDER 1	CAGE 1
TM1606	TM112011	TM11301			TM11202	TM11302
TM1608	TM11202	TM11302			TM11203	TM11303
TM1609	TM11202	TM11302			TM11203	TM11303
TM1610	TM11202	TM11302	TM11212	TM11312		
TM1612	TM11203	TM11303	TM11213	TM11313		
TM1613	TM11203	TM11303	TM11214	TM11314		
TM2405	TM112011	TM11301			TM11202	TM11302
TM2406	TM112011	TM11301			TM11202	TM11302
TM2409	TM11202	TM11302	TM11211	TM11311		
TM2410*	TM11202	TM11302	TM11212	TM11312	TM11203	TM11303
TM2414**	TM11203	TM11303	TM11212	TM11312		
TM3209	TM11202 (2)	TM11302 (2)			TM11203	TM11303
TM3210	TM11202 (2)	TM11302 (2)	TM11212	TM11312		
TM3212	TM11203 (2)	TM11303 (2)	TM11213	TM11313		
TM3213	TM11203 (2)	TM11303 (2)	TM11214	TM11314		

*8-Tier expandable Model TM2410 includes ladder TM11212 & cage TM11312 for a second platform

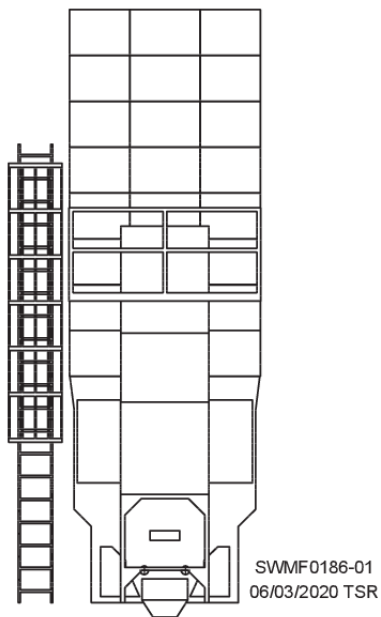
**4-Tier expandable Model TM2414 includes ladder TM11214 & cage TM11321 for a third platform

Front Platform, Ladder & Safety Cage Layouts by Dryer Model

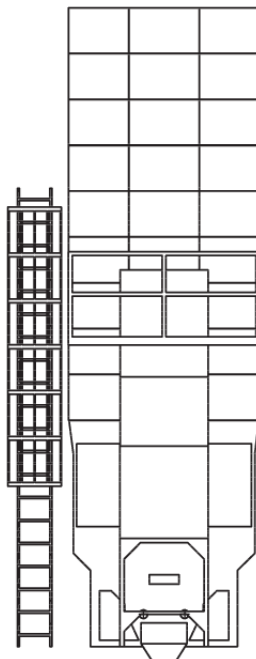
See drawings below and on next pages for locations of front platforms, ladders and safety cages.

Standard Dryer Models

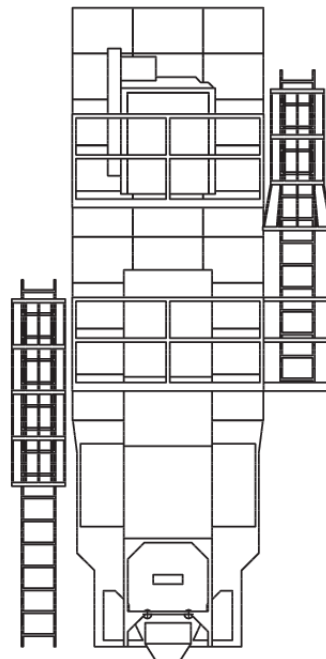
TM1608



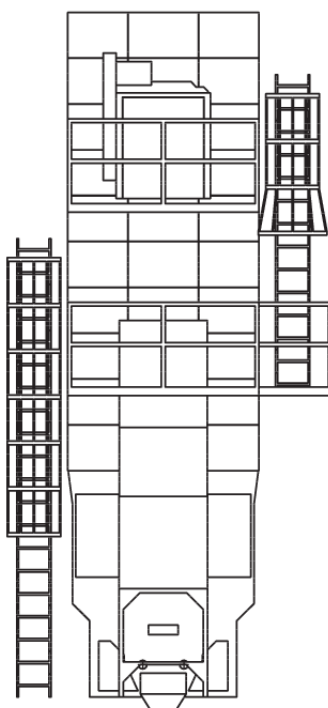
TM1609/TM3209



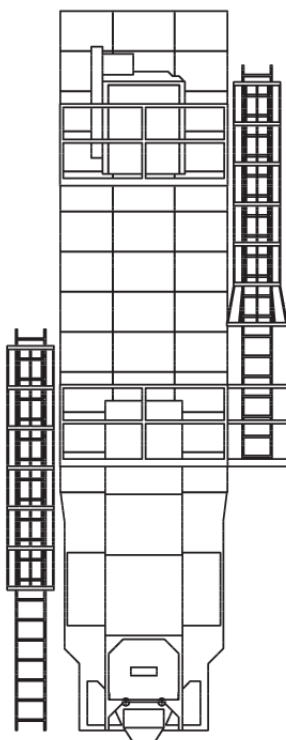
TM2409



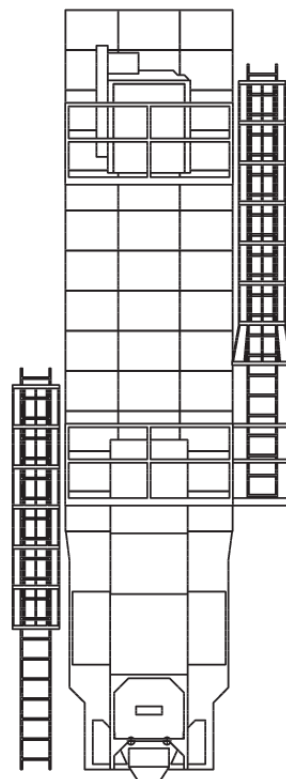
TM1610/TM2410/TM3210

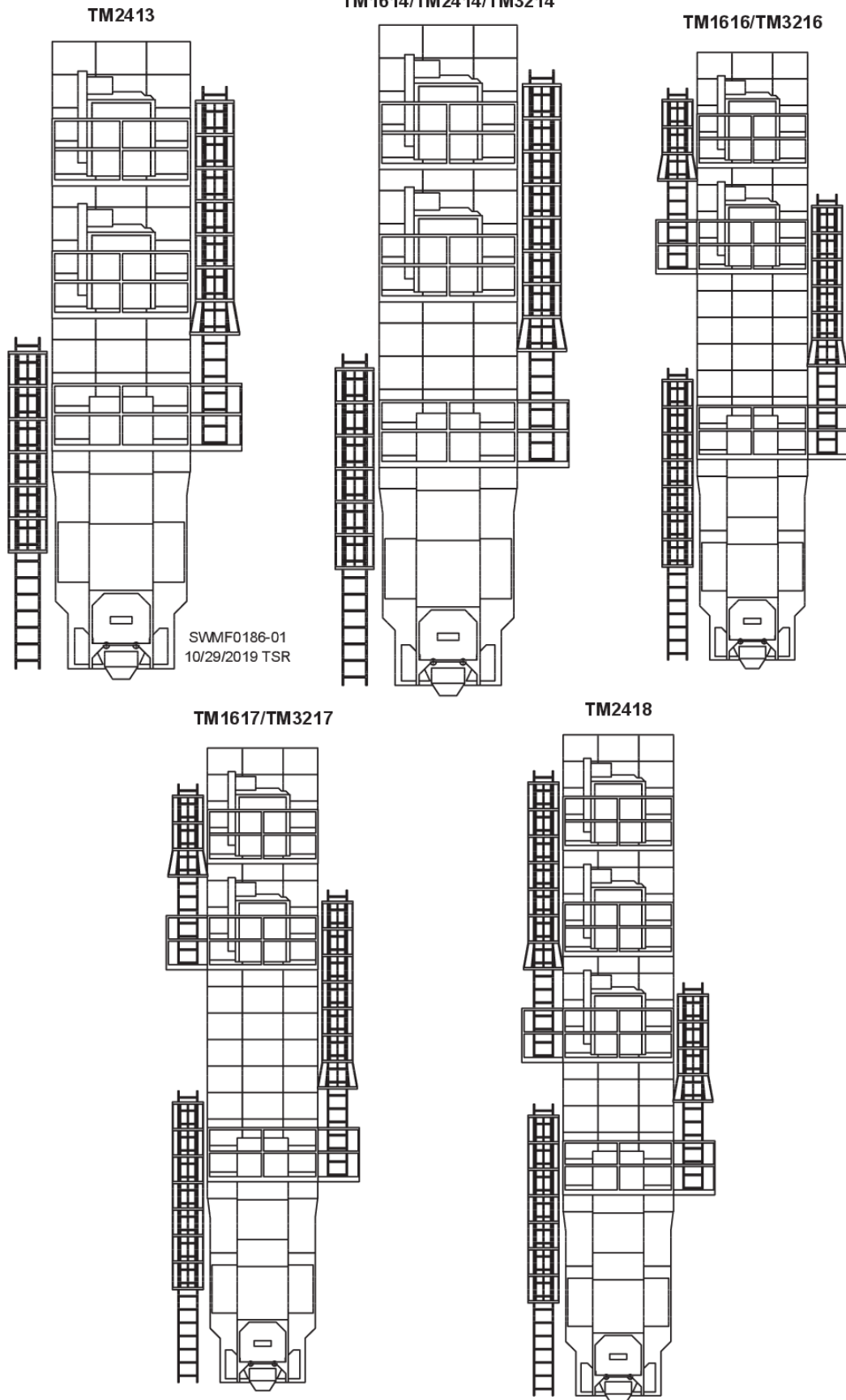


TM1612/TM3212

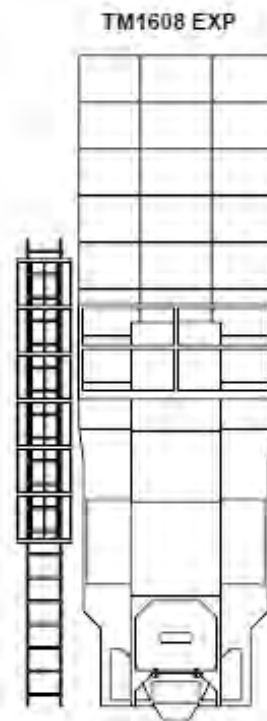
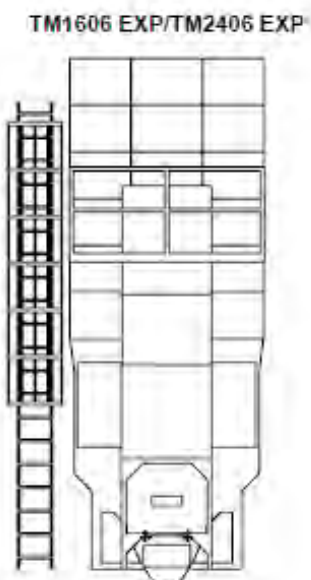
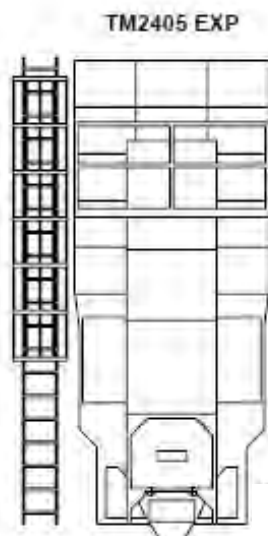


TM1613/TM3213

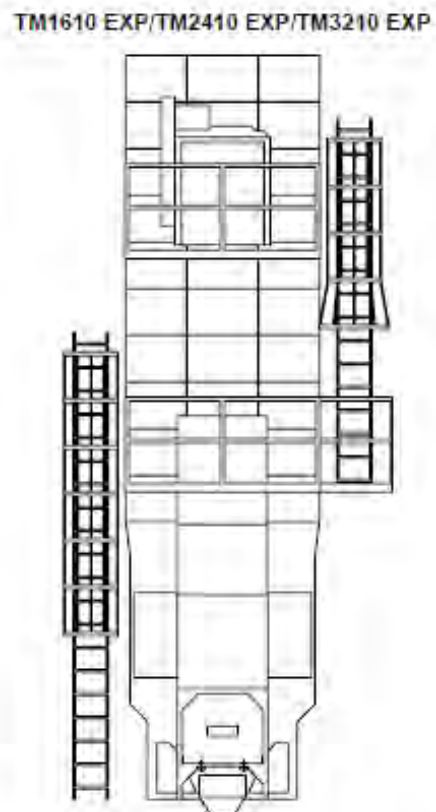
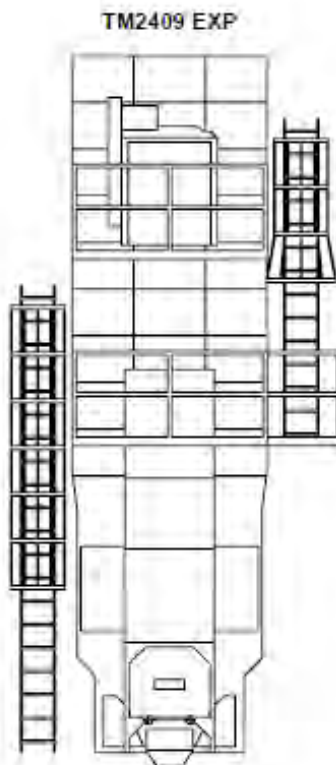
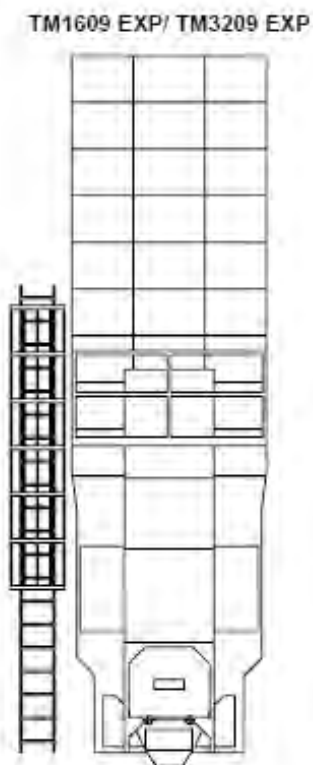




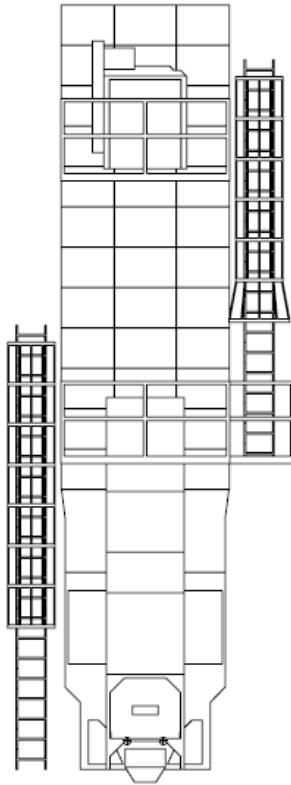
4-Tier Expandable Dryer Models



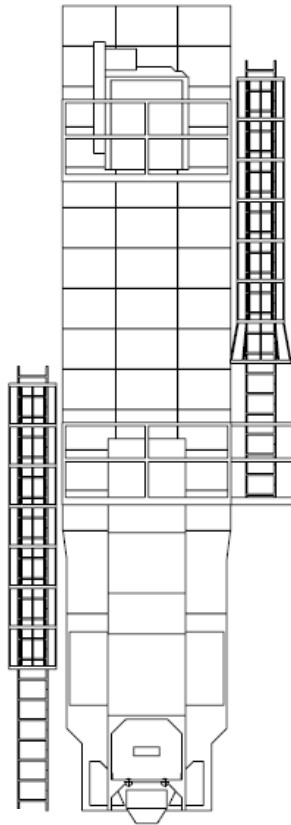
SWMF0186-02 SHEET 1
06/03/2020 TSR



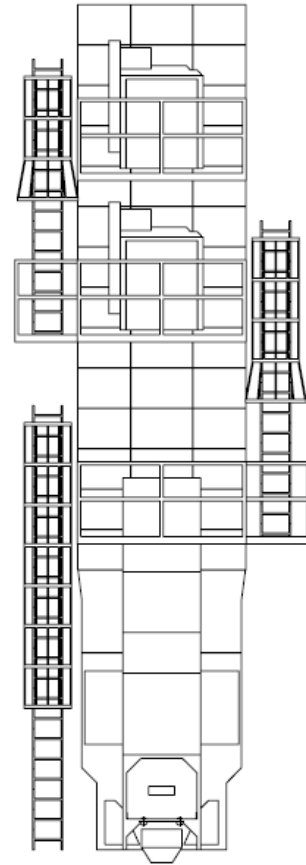
TM1612 EXP/TM3212 EXP



TM1613 EXP/TM3213 EXP

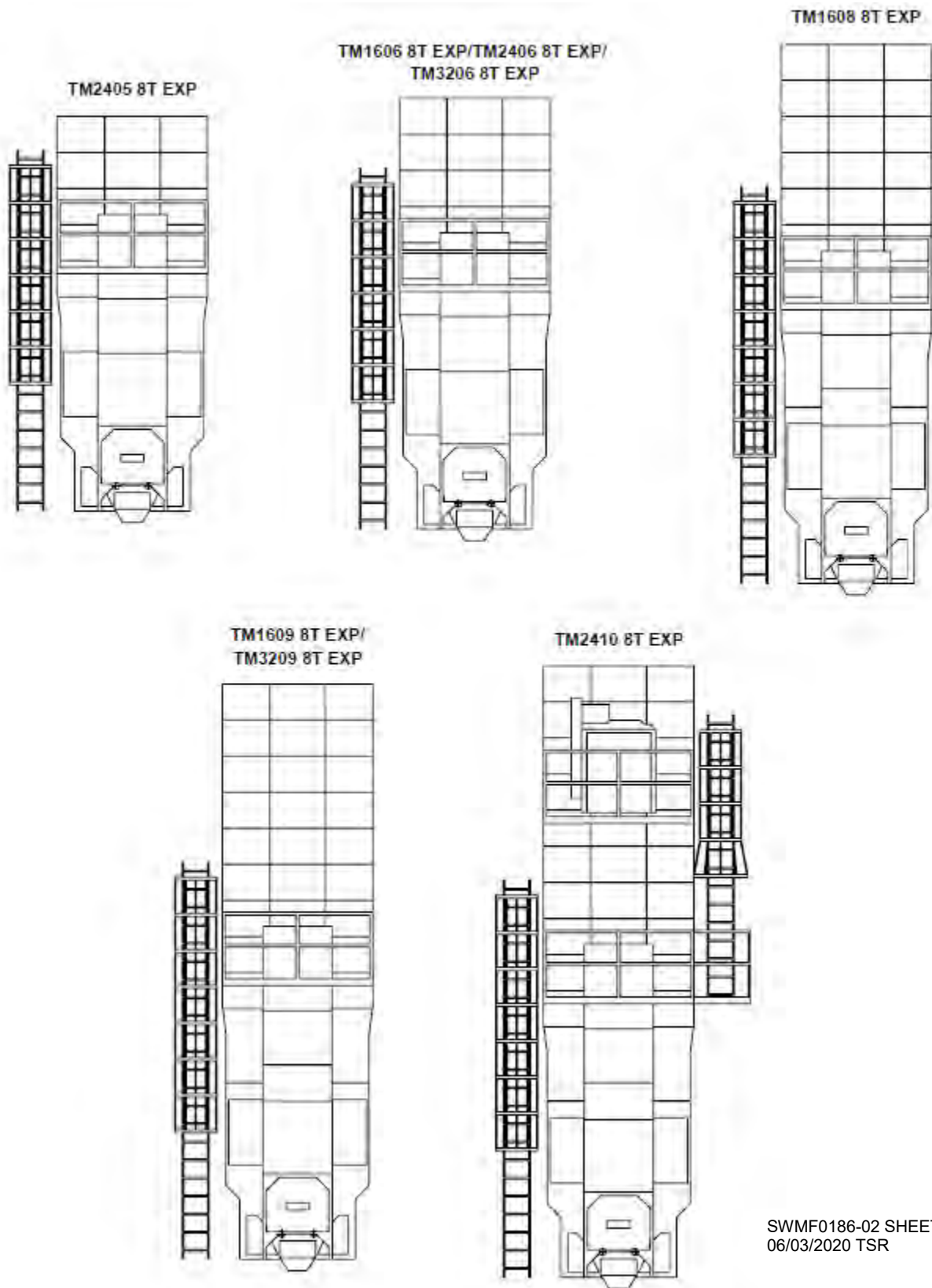


TM2414 EXP



SWMF0186-02 SHEET 2
06/03/2020 TSR

8-Tier Expandable Dryer Models



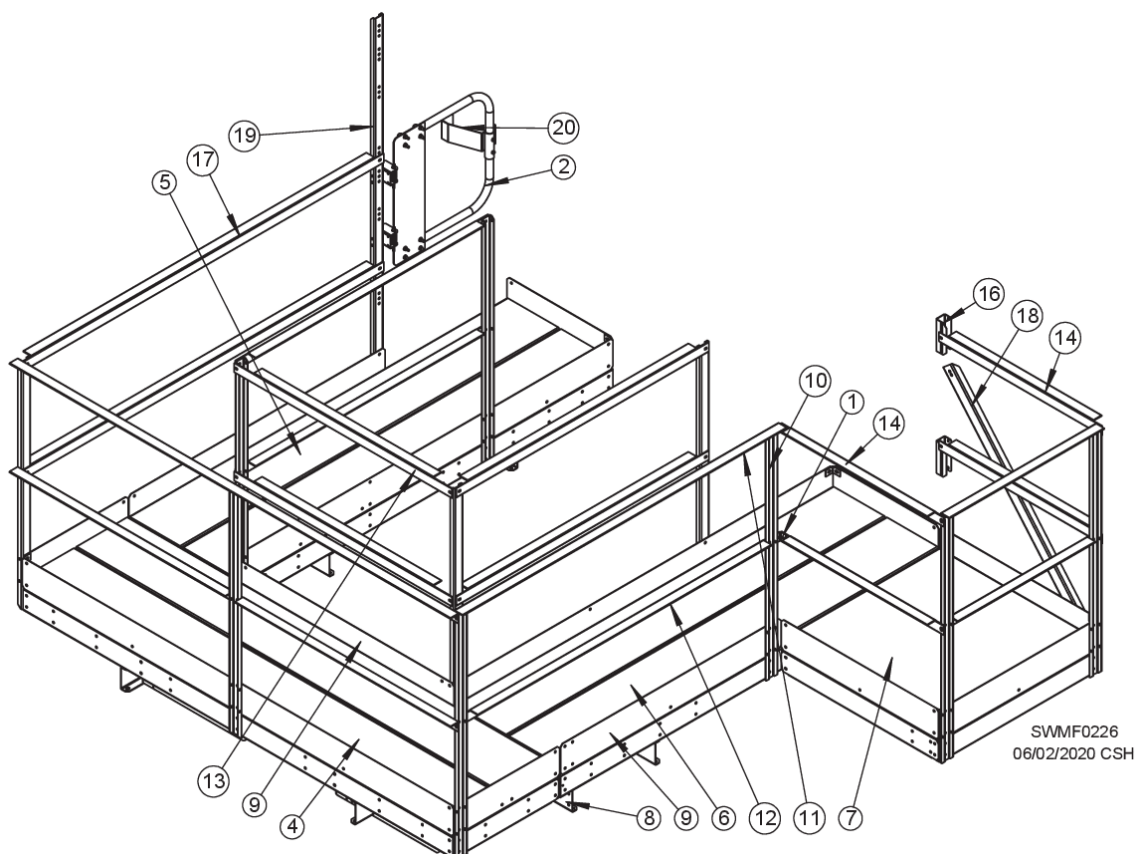
SWMF0186-02 SHEET 3
06/03/2020 TSR

Front Platform Attachment

Drawing and table below and those on next page show front platforms and components. Attachment instructions begin on Page 12.

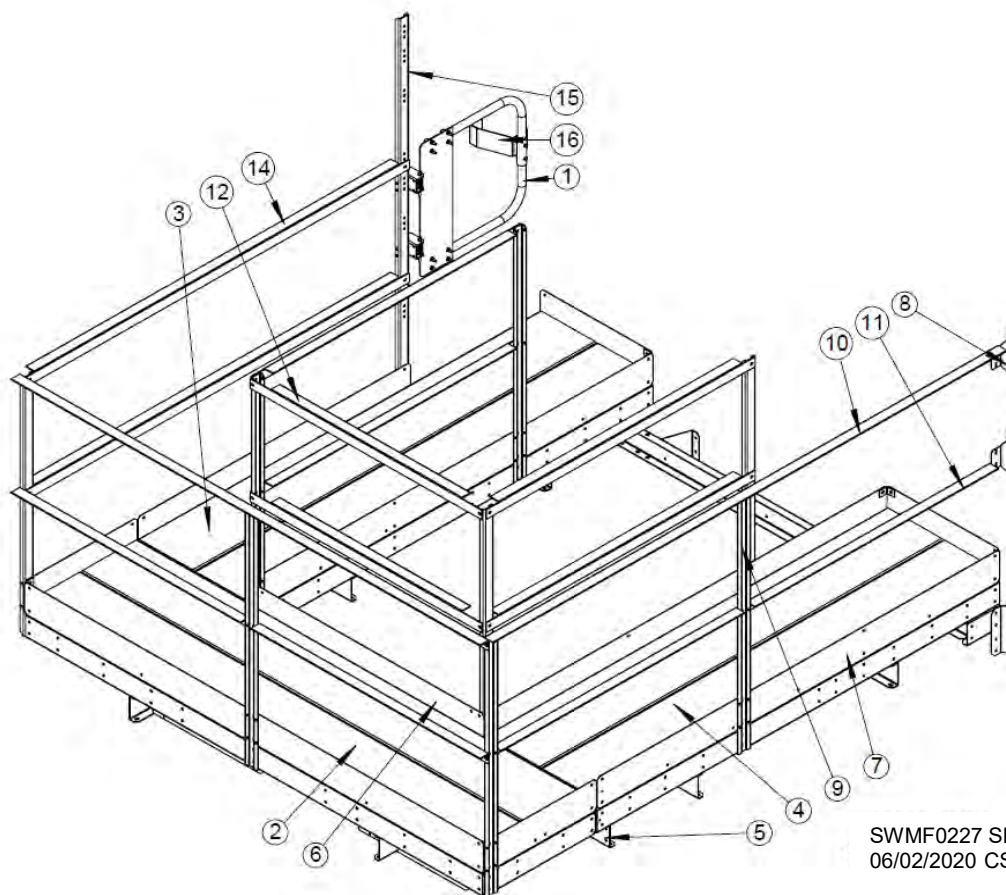
Use 5/16" hardware for all connections.

Lower Heater Standoff Platform (TM05600)



REF. #	DESCRIPTION	QTY.	PART #
1	CLIP, CONN, BENT, WETHOLD	2	TM04115
2	MIXED FLOW SAFETY GATE	1	TM05041
3	BRACKET, SPPRT, STANDOFF TO DRYR	1	TM05471
4	SECTION, PLTFRM, HTR, FRONT	1	TM05610
5	SECTION, PLTFRM, HTR, SIDE, STNDRD	1	TM05612
6	SECTION, PLTFRM, HTR, SIDE, STDOFF	1	TM05614
7	SECTION, PLTFRM, STANDOFF	1	TM05616
8	C-CHANNEL, 97.75", SPPRT STRCTR	1	TM05621
9	TOEKICK, 50.125", PLTFRM	2	TM05636
10	POST, HANDRAIL, 48 11/16", 2019	1	TM05650
11	HANDRAIL, 73.6875", UPPER	1	TM05655
12	HANDRAIL, 73.6875" LOWER	1	TM05656
13	HANDRAIL, 49.5", UPPER/LOWER	2	TM05657
14	HANDRAIL, 37", UPPER/LOWER	4	TM05663
15	KNEE BRACE, SECT, PLTFRM, FRONT	2	TM05667
16	BRACKET, CONN, HANDRAIL, STANDOFF	2	TM05675
17	HANDRAIL, 82", PLATFORM	2	TM05676
18	BRACE, SPPRT, STANDOFF	1	TM05679
19	POST, HANDRAIL, 76"	1	TM05685
20	STOP, GATE, LADDER PLATFORM	1	TM11027

Lower Heater Standard Platform (TM05601)



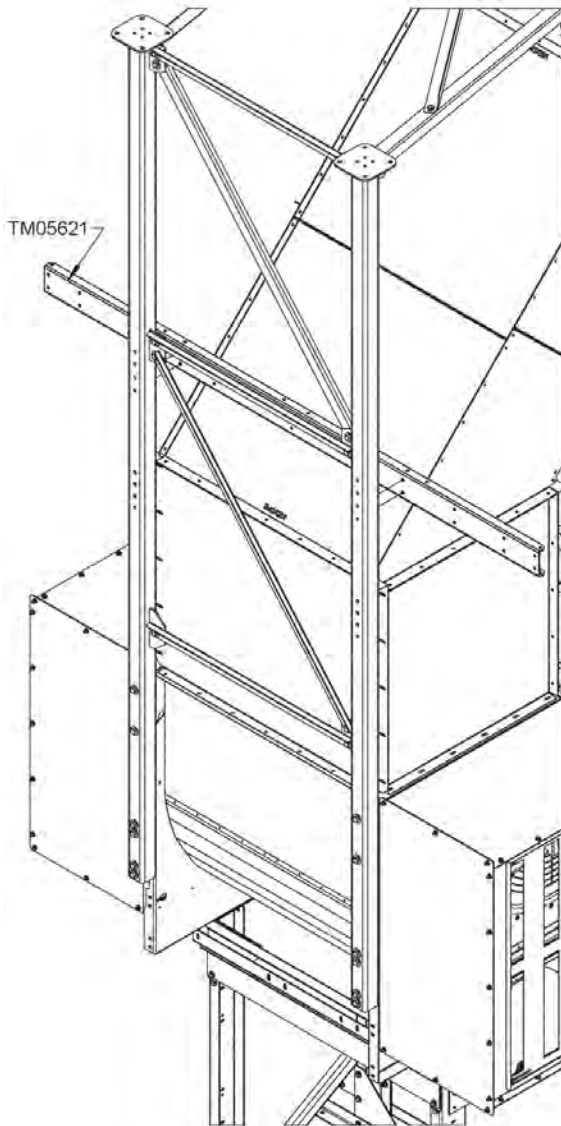
SWMF0227 SHEET 1
06/02/2020 CSH

REF. #	DESCRIPTION	QTY.	PART #
1	MIXED FLOW SAFETY GATE	1	TM05041
2	SECTION, PLTFRM, HTR, FRONT	1	TM05610
3	SECTION, PLTFRM, HTR, SIDE, STNDRD	1	TM05612
4	SECTION, PLTFRM, HTR, SIDE, STDOFF	1	TM05614
5	C-CHANNEL, 97.75", SPPRT STRCTR	1	TM05621
6	TOEKICK, 50.125", PLTFRM	1	TM05636
7	TOEKICK, 86", SECTION, SIDE	1	TM05638
8	BRACKET, CONN, HANDRAIL, MODULE	2	TM05649
9	POST, HANDRAIL, 48 11/16", 2019	1	TM05650
10	HANDRAIL, 109.875", UPPER	1	TM05653
11	HANDRAIL, 109.875", LOWER	1	TM05654
12	HANDRAIL, 49.5", UPPER/LOWER	2	TM05657
13	KNEE BRACE, SECT, PLTFRM, FRONT	2	TM05667
14	HANDRAIL, 82", PLTFRM	2	TM05676
15	POST, HANDRAIL, 76"	1	TM05685
16	STOP, GATE, LADDER PLTFRM	1	TM11027

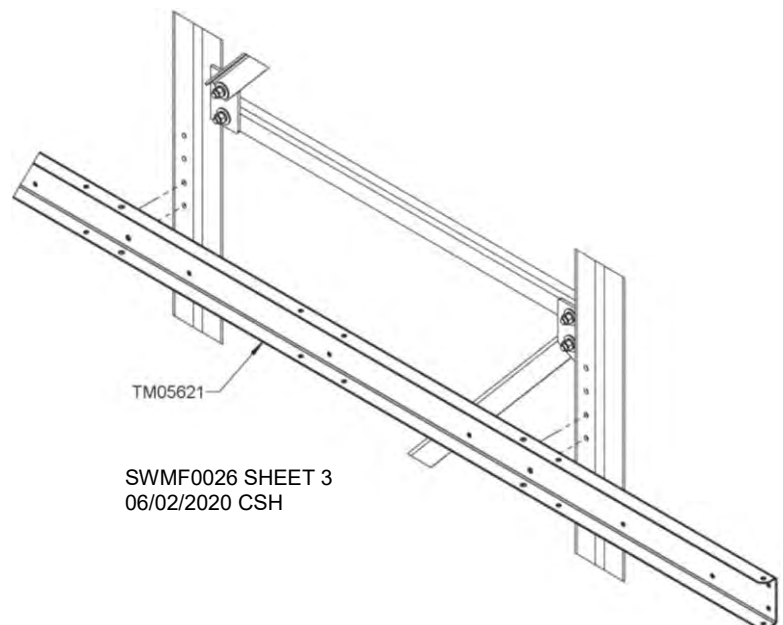
Front Platform Attachment

Drawings below show attachment of C-channel TM05621 to support structure. Lower drawing shows view from back.

NOTE: Attachment instructions apply to standard and standoff lower heater platforms. See Page 28 for instructions to attach left side of platform without a standoff.



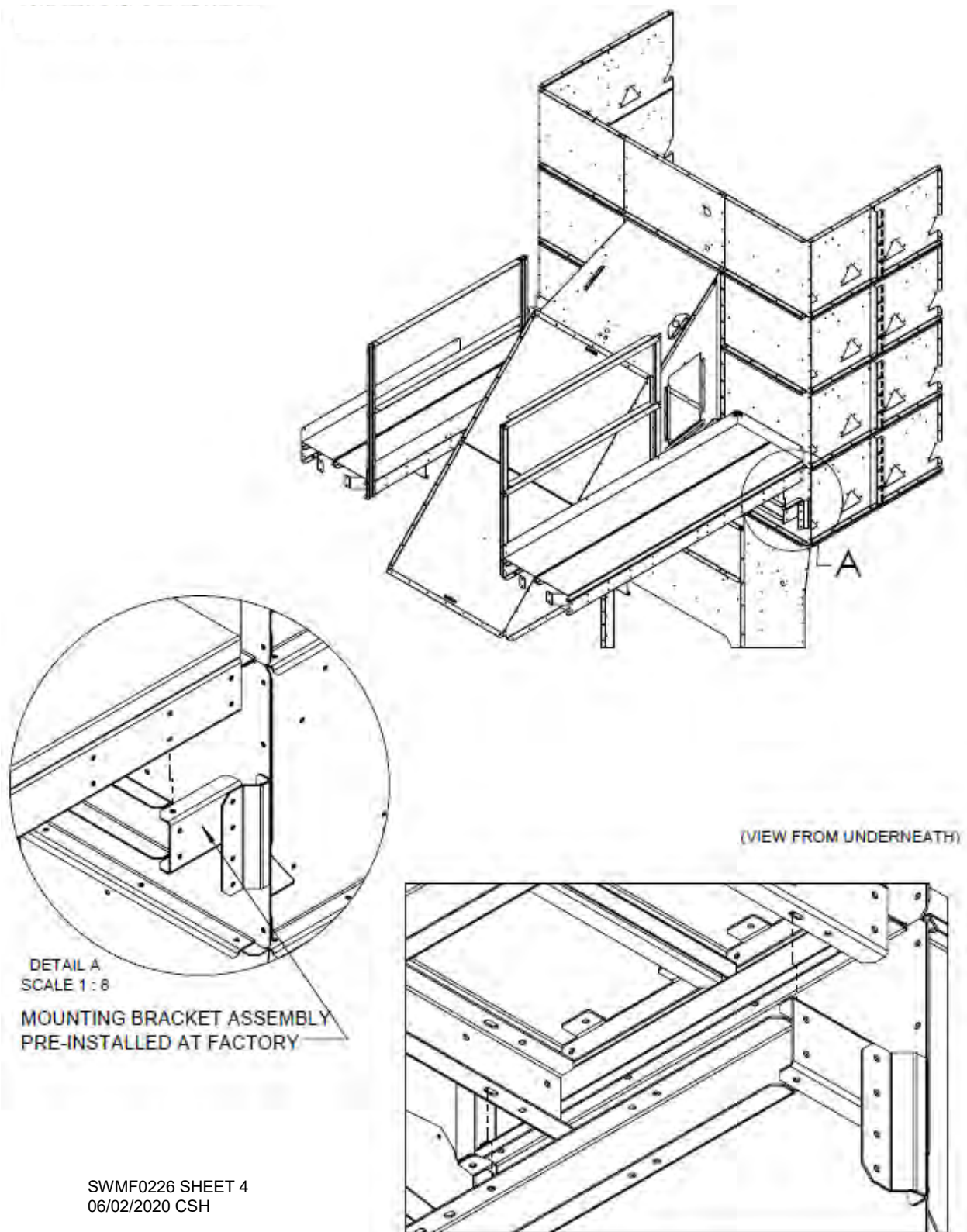
SWMF0026 SHEET 2
06/02/2020 CSH



SWMF0026 SHEET 3
06/02/2020 CSH

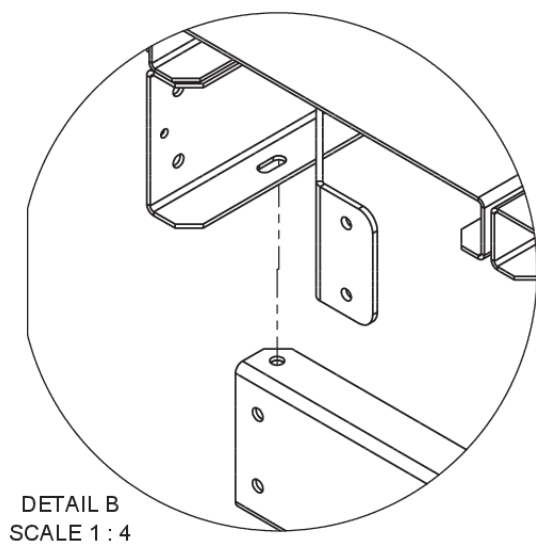
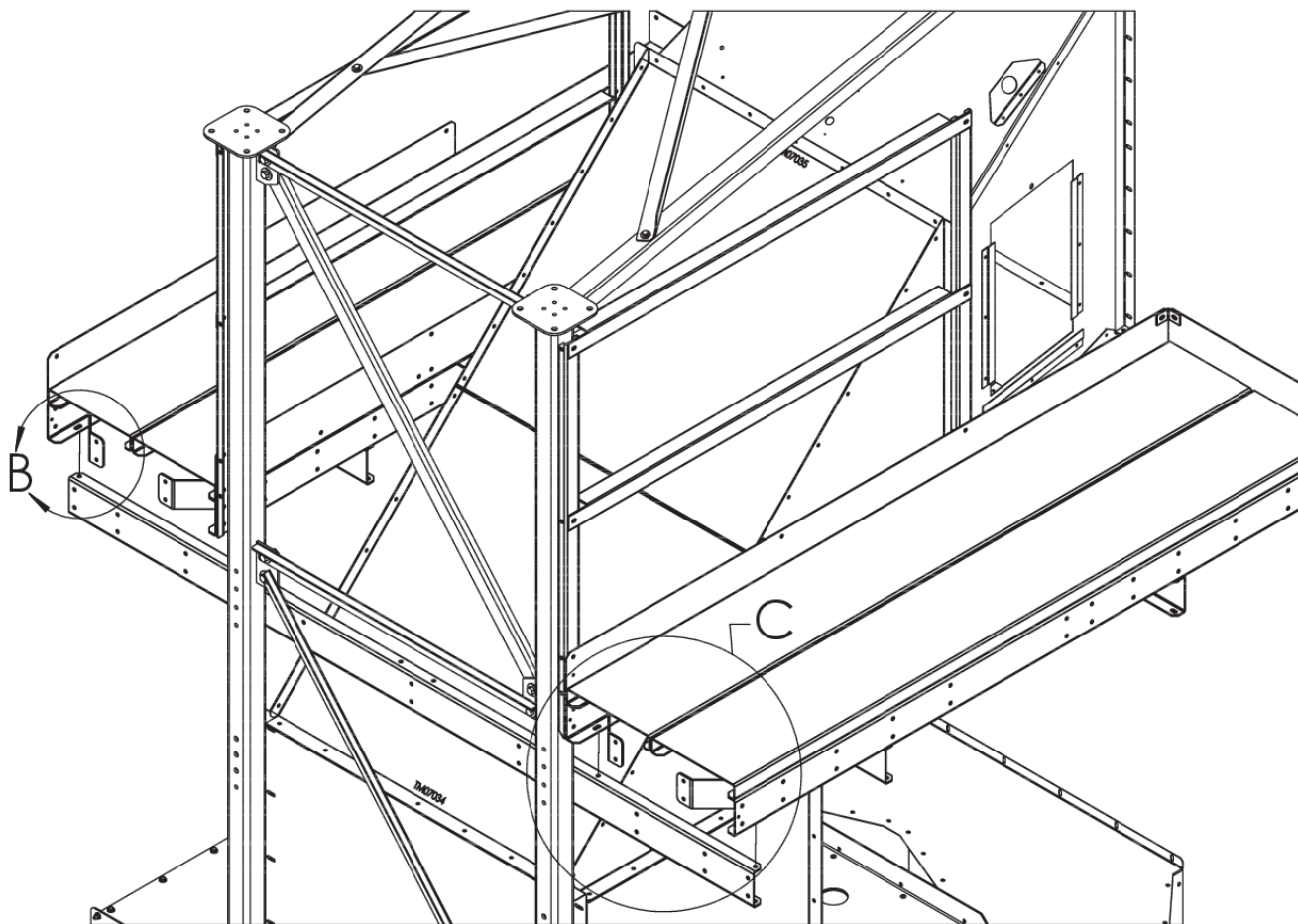
Front Platform Attachment

Drawing below shows attachment of side section of platform to dryer.



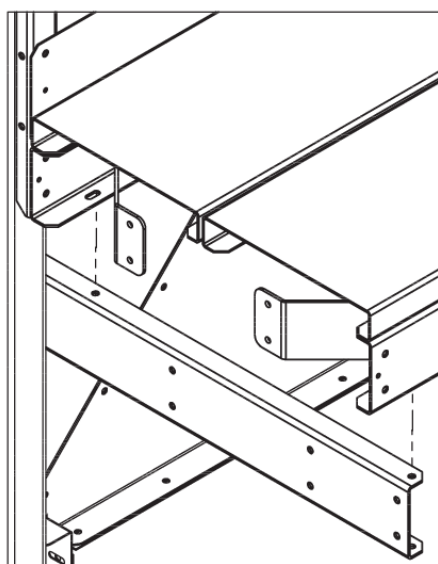
Front Platform Attachment

Drawing below shows attachment of side sections of platform to C-channel TM05621.



DETAIL B
SCALE 1 : 4

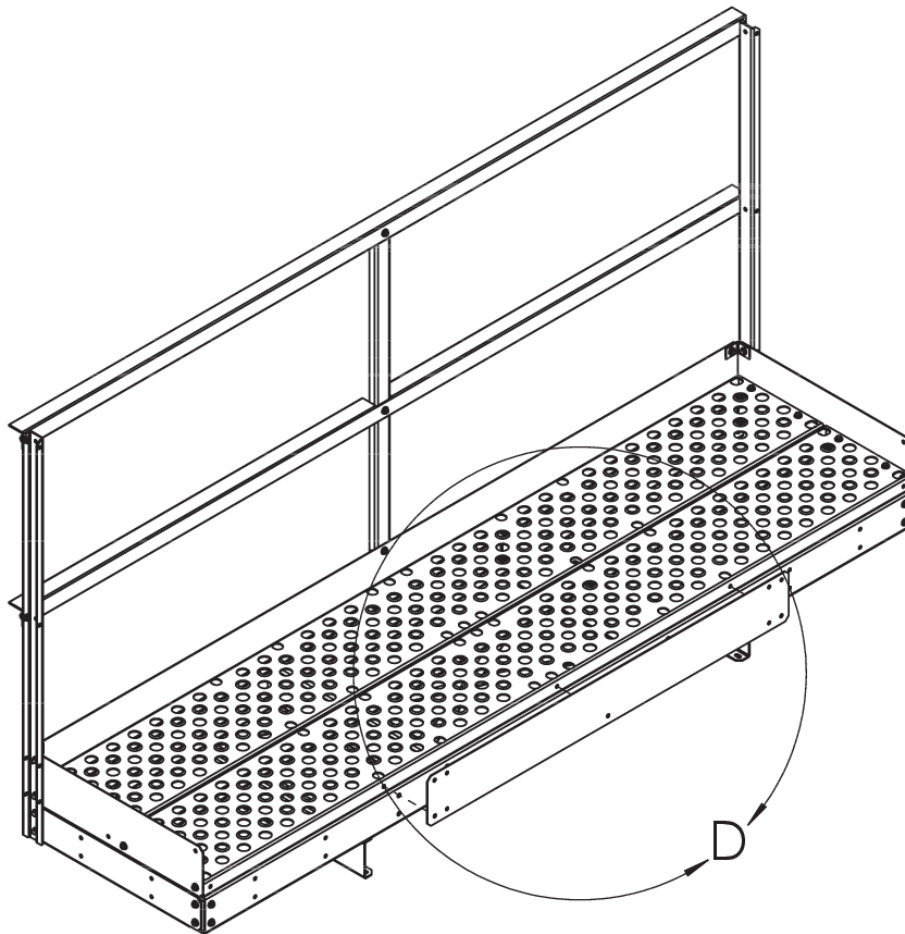
SWMF0226 SHEET 5
06/02/2020 CSH



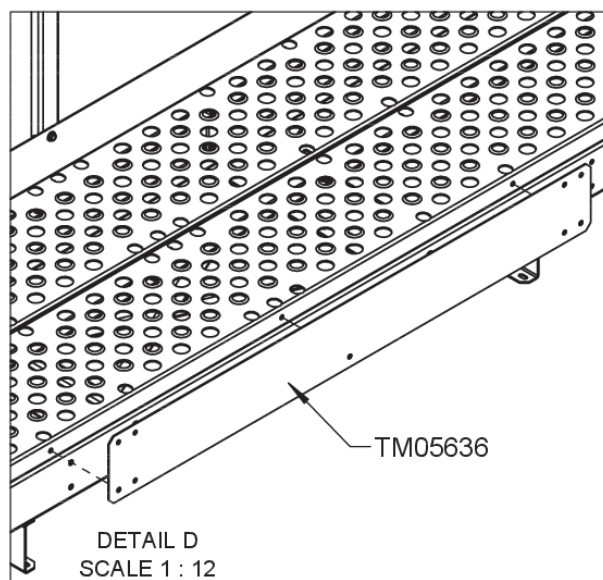
DETAIL C
SCALE 1 : 8

Front Platform Attachment

Drawing below shows attachment of inner toe kick (TM05636) to front section of platform.

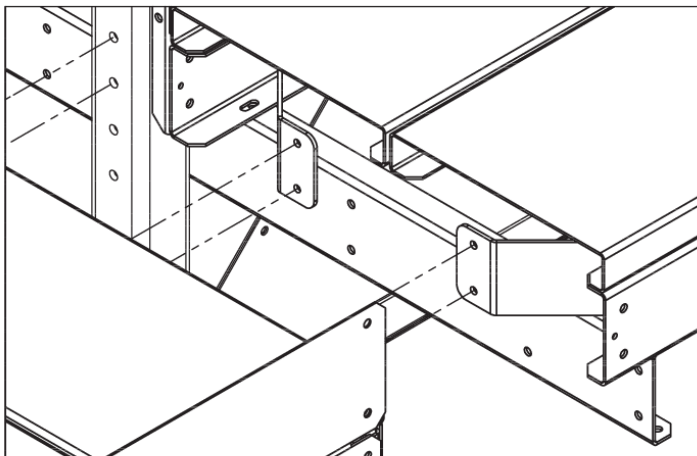
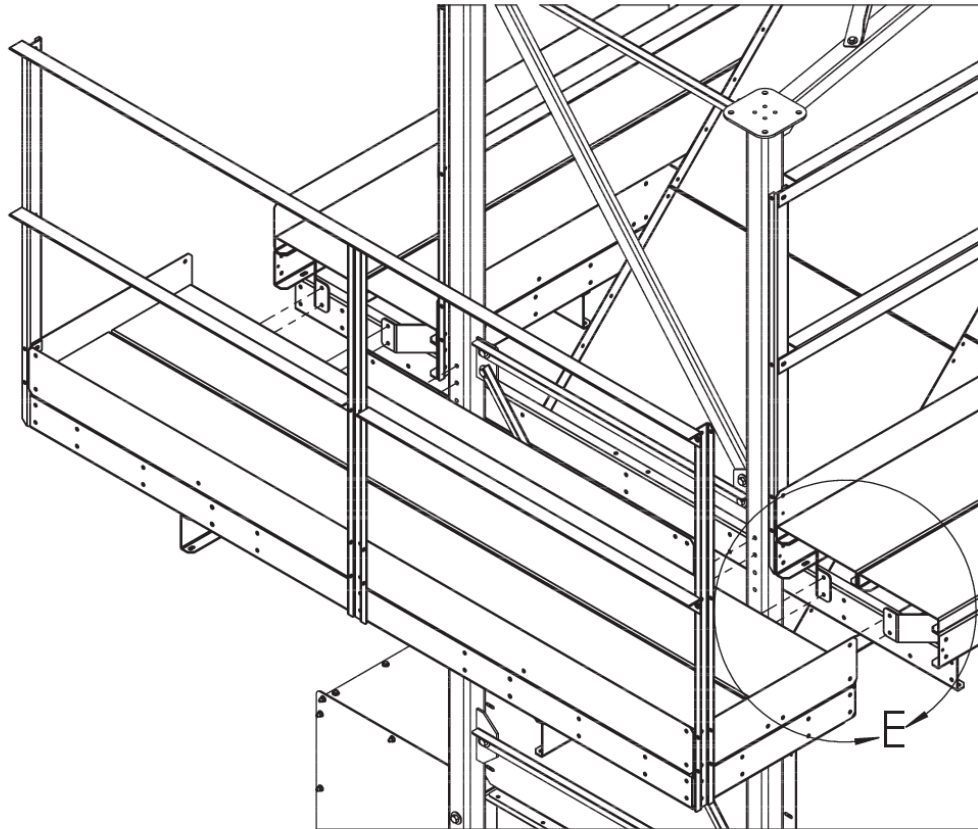


SWMF0226 SHEET 6
06/02/2020 CSH

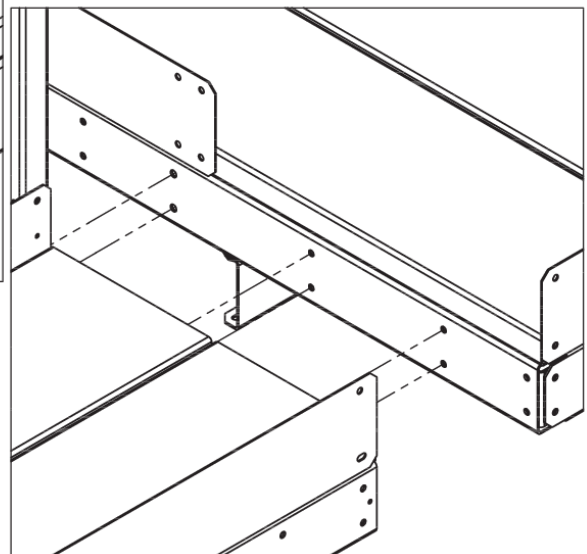


Front Platform Attachment

Drawing below shows attachment of front section of platform to side sections. Lowest drawing shows view from back.



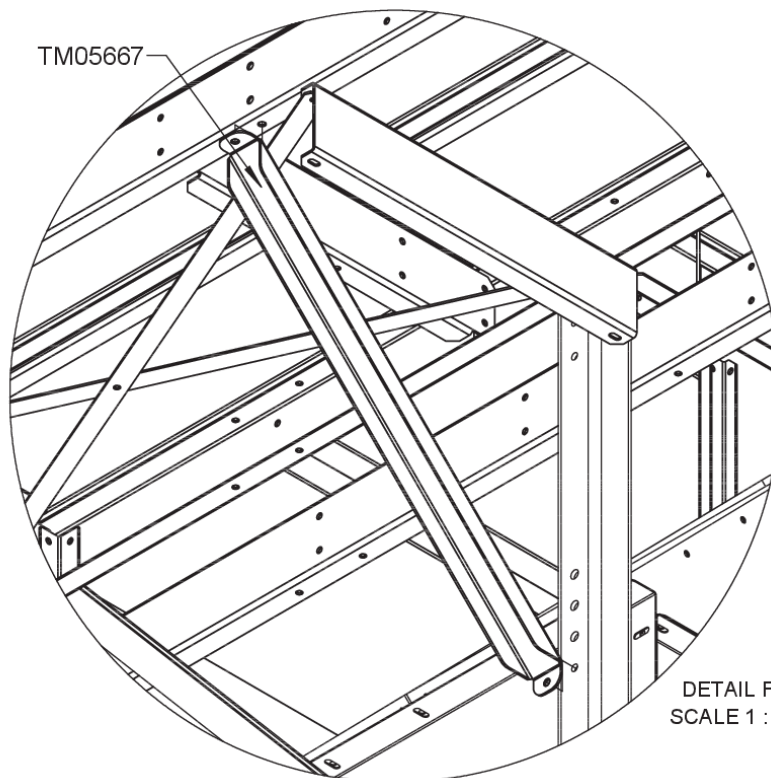
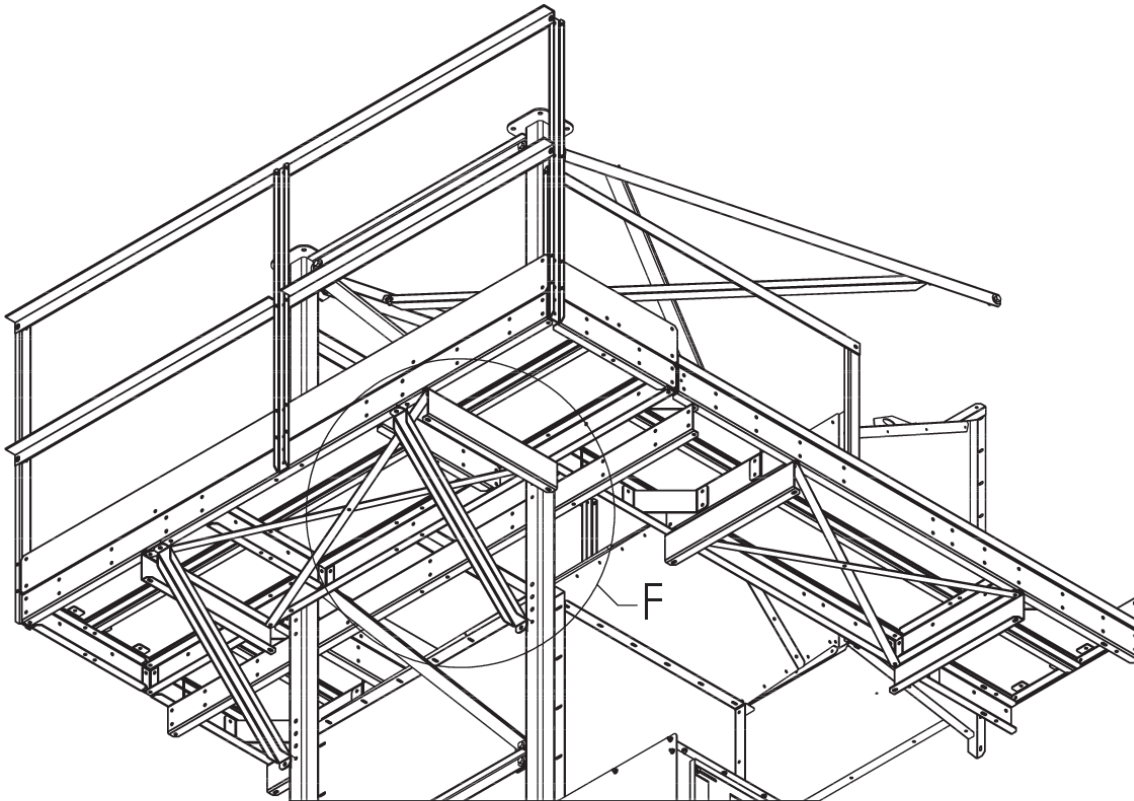
DETAIL E
SCALE 1 : 6



SWMF0226 SHEET 7
06/02/2020 CSH

Front Platform Attachment

Drawing below shows attachment of knee braces (TM05667) to front section of platform.



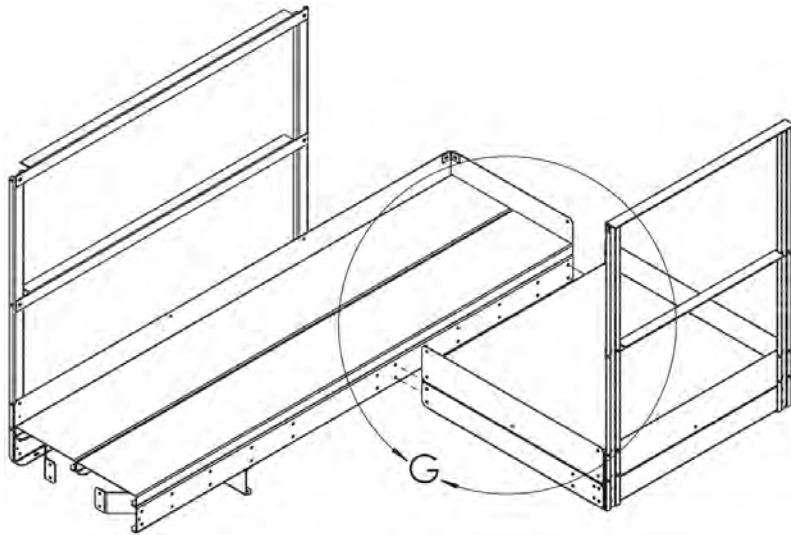
SWMF0226 SHEET 8
06/02/2020 CSH

DETAIL F
SCALE 1 : 8

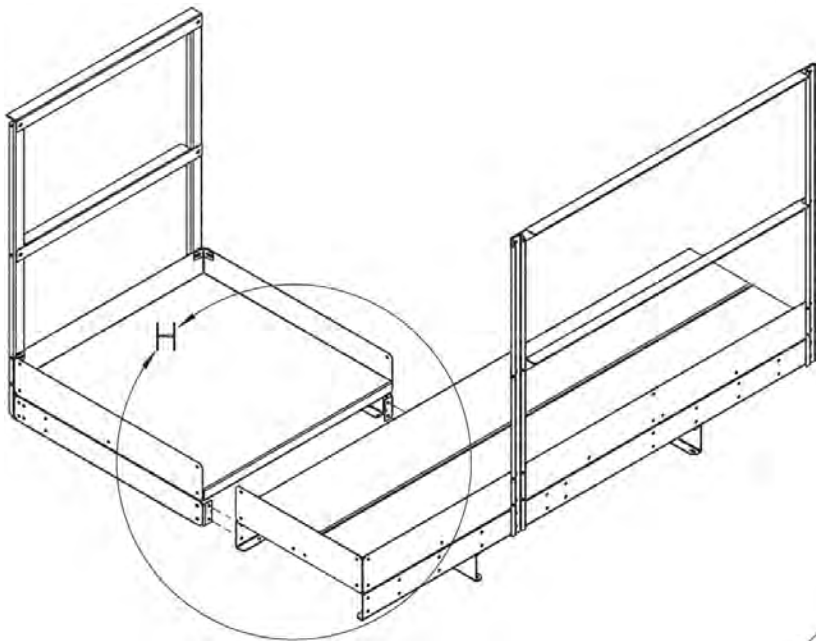
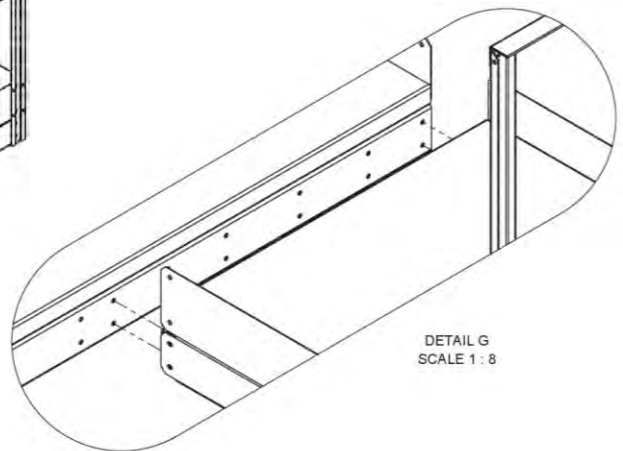
Front Platform Attachment

Drawings below show attachment of standoff section to side section of platform.

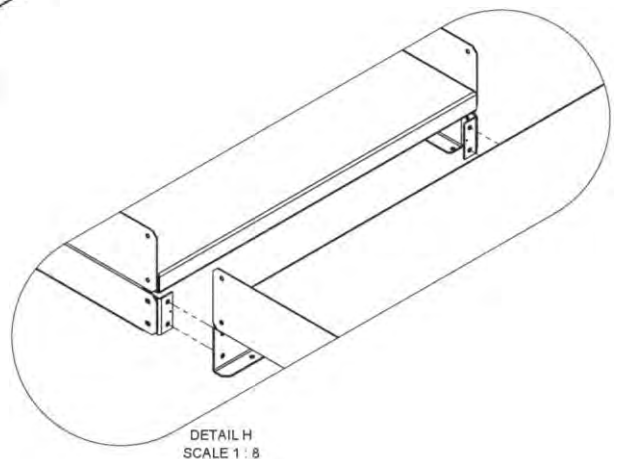
NOTE: Instructions on this and next page are for dryers in which table on Page 3 shows that a TM05600 platform (heater platform with standoff) is required.



SWMF0226 SHEET 9
06/02/2020 CSH

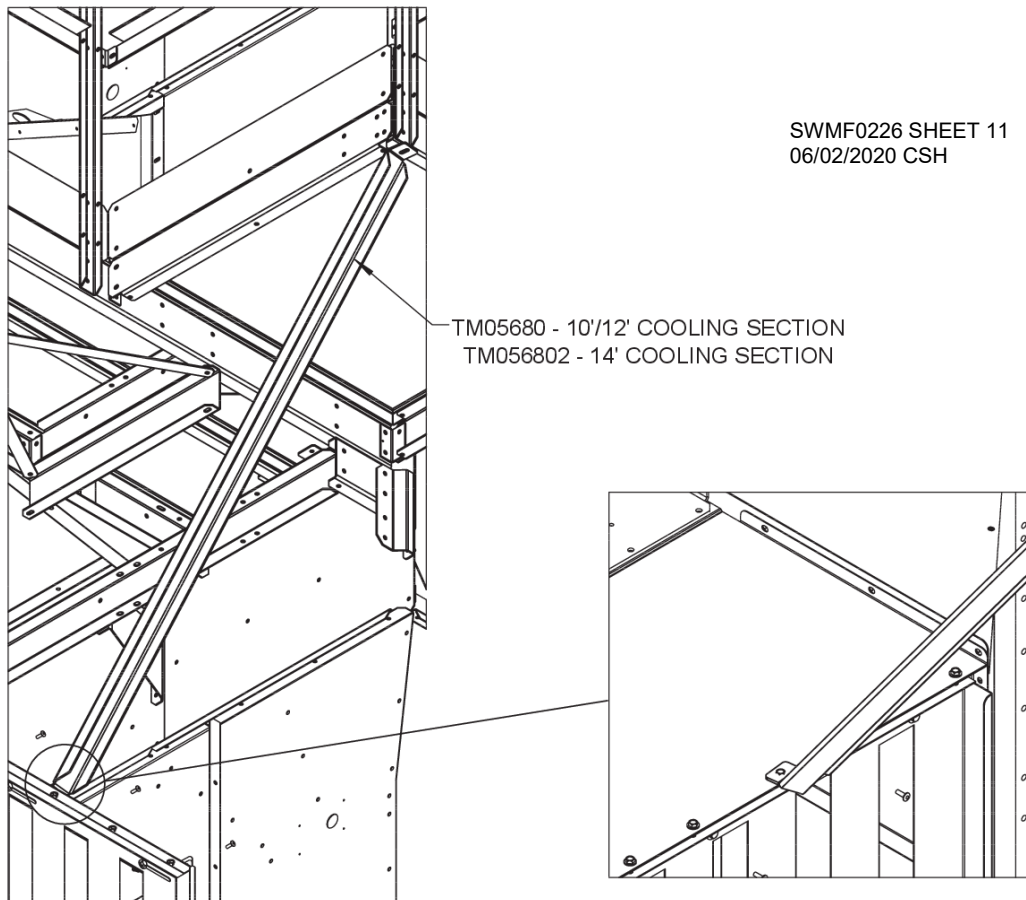


SWMF0226 SHEET 10
06/02/2020 CSH

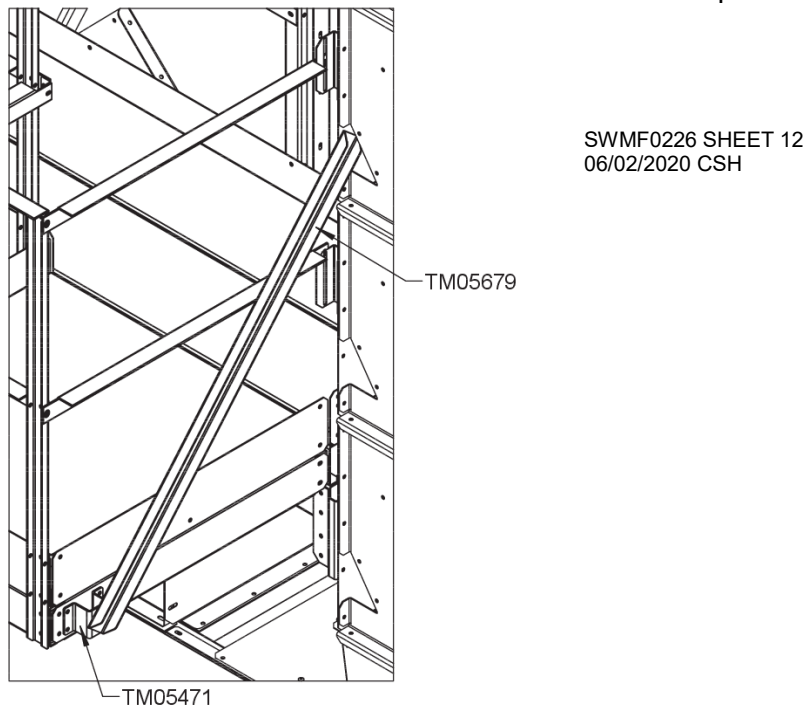


Front Platform Attachment

Drawings below show attachment of knee brace to standoff section and to dryer. View from below is at left. View from above is from inset at lower right.

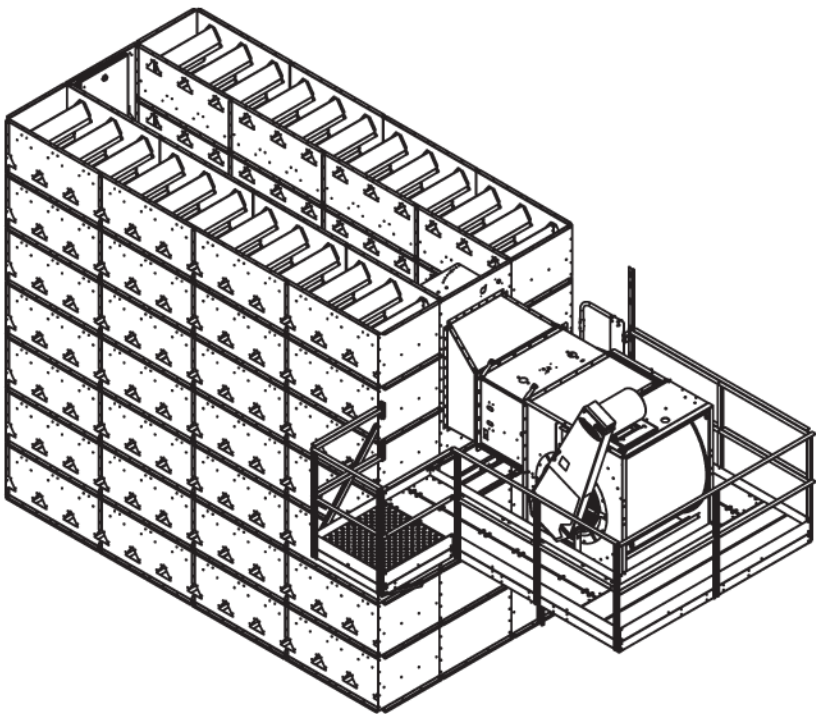


Drawing below shows brace TM05679 attached to bracket TM05471 on lower standoff platform.

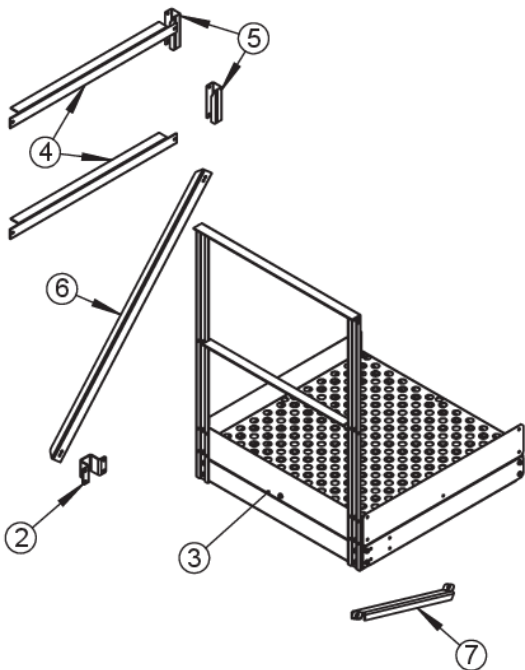


Front Platform Attachment

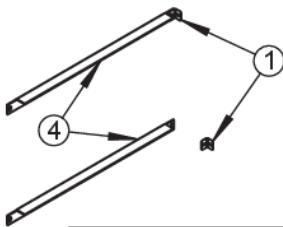
Drawings below show attachment of standoff platform to upper platform. Use 5/16" hardware.



Start by attaching standoff section support pieces as shown below.



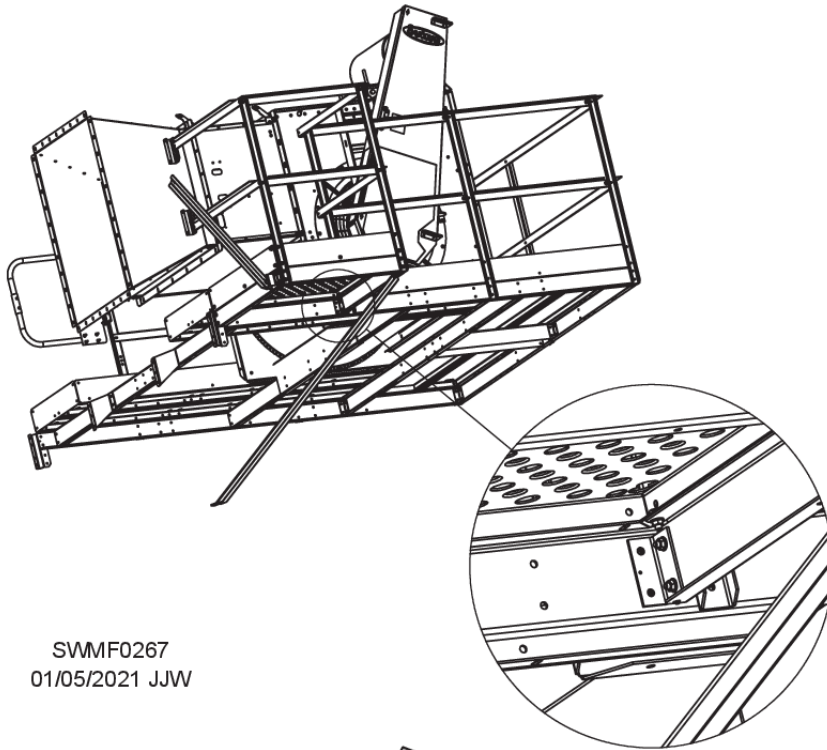
SWMF0267
01/05/2021 JJW



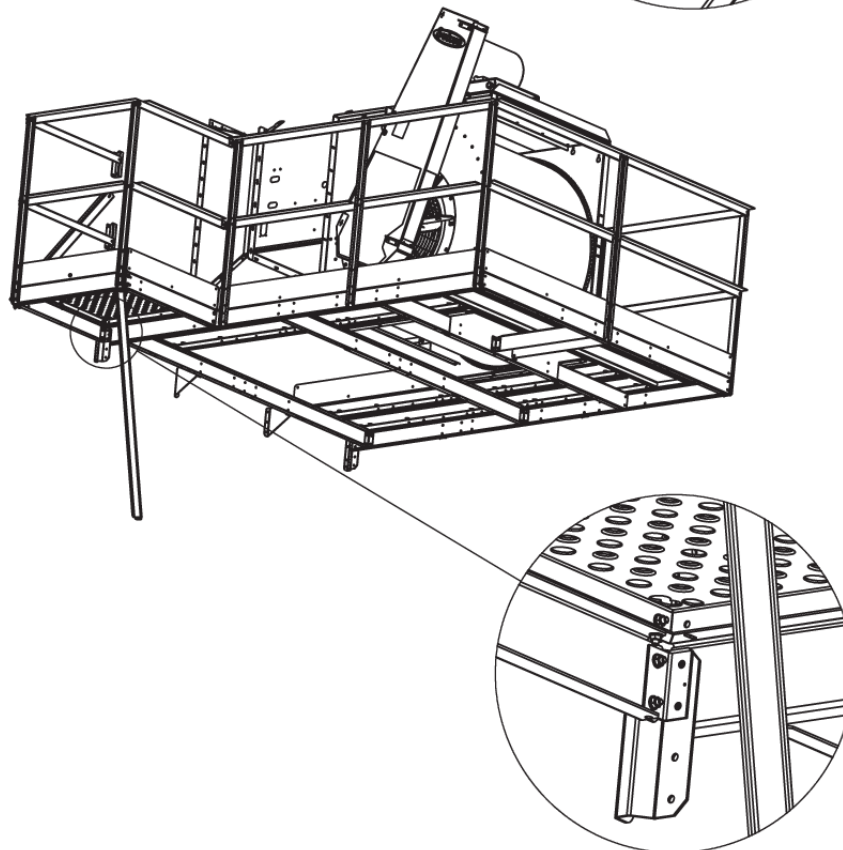
ITEM #	PART #	DESCRIPTION	QTY.
1	TM04115	CLIP,CONN,BENT,WETHOLD	2
2	TM05471	BRACKET,SPPRT,STANDOFF TO DRYR	1
3	TM05616	SECTION,PLTFRM,STANDOFF	1
4	TM05663	HANDRAIL,37",UPPER/LOWER	4
5	TM05675	BRACKET,CONN,HANDRAIL,STANDOFF	2
6	TM05679	BRACE,SPPRT,STANDOFF	1
7	TM05684	BRACE,KNEE,PLTFRM,39 3/4"	1

Front Platform Attachment

Attach corners of standoff section to upper platform as shown below.



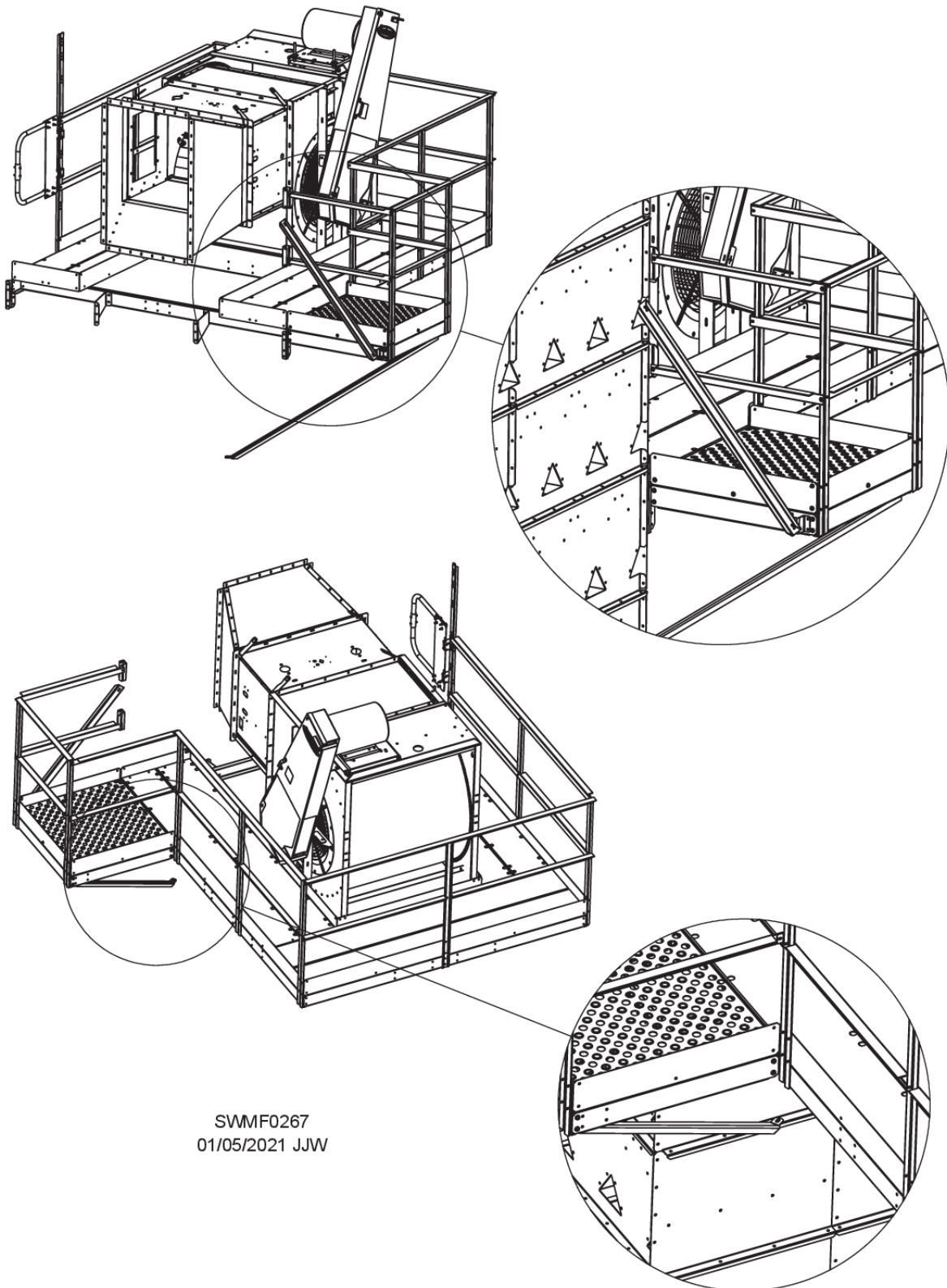
SWMF0267
01/05/2021 JJW



Front Platform Attachment

Attach upper support to standoff platform and dryer as shown in upper view below.

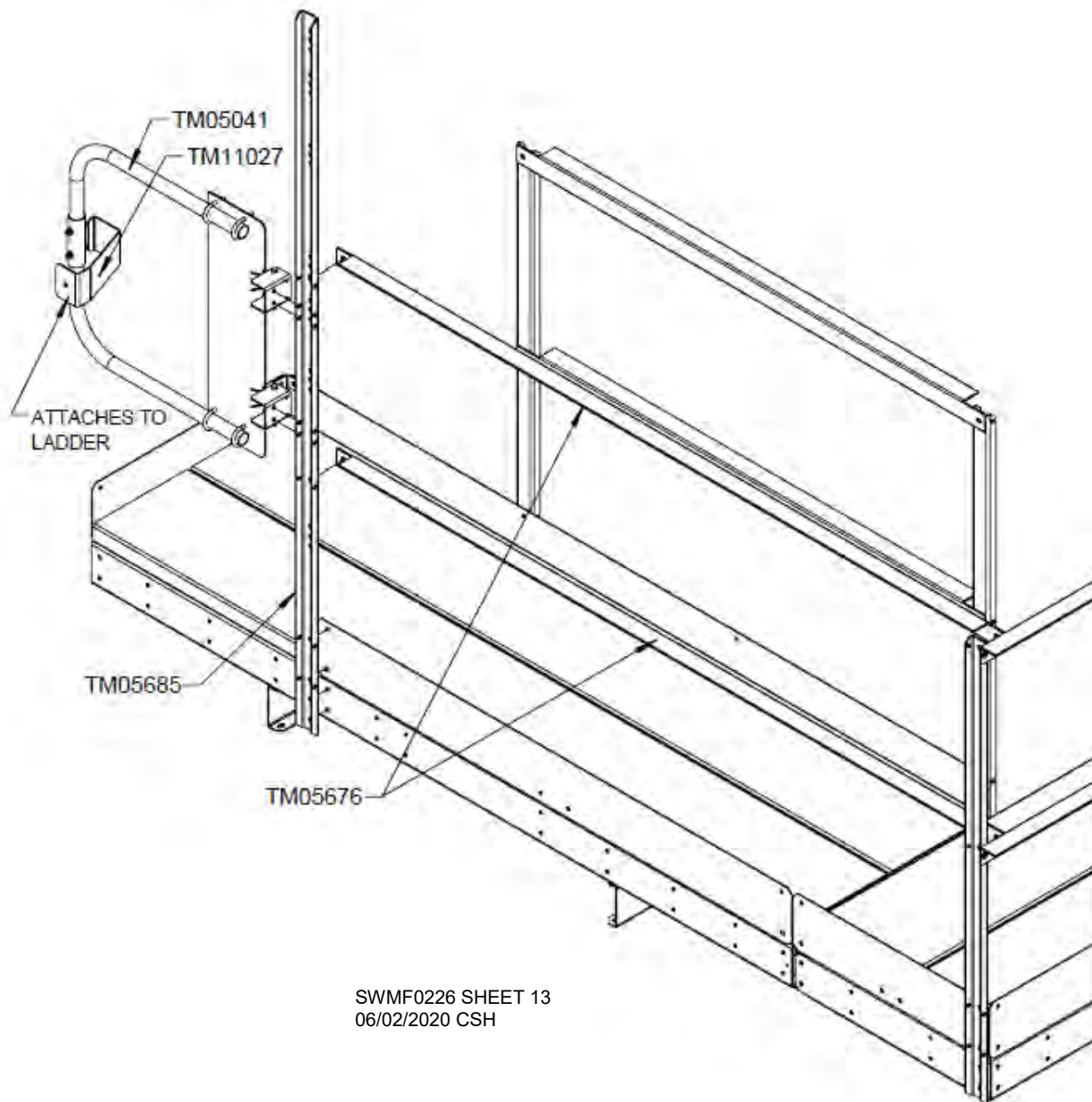
Attach lower support to standoff platform and dryer as shown in lower view below.



SWMF0267
01/05/2021 JJW

Front Platform Attachment

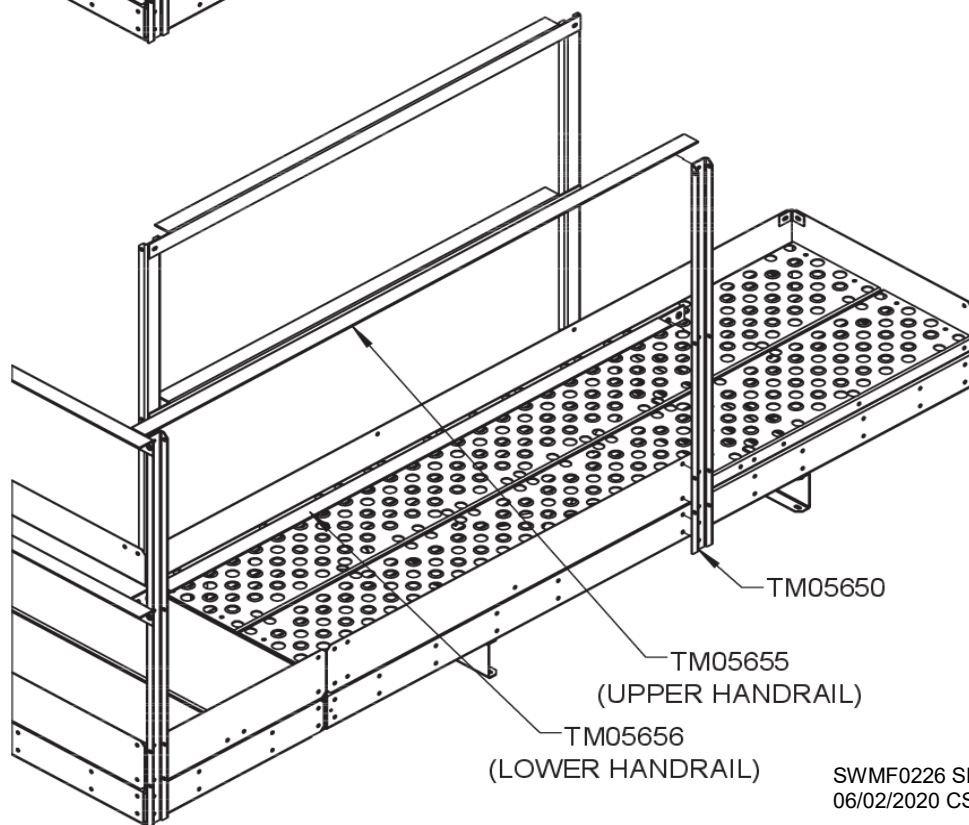
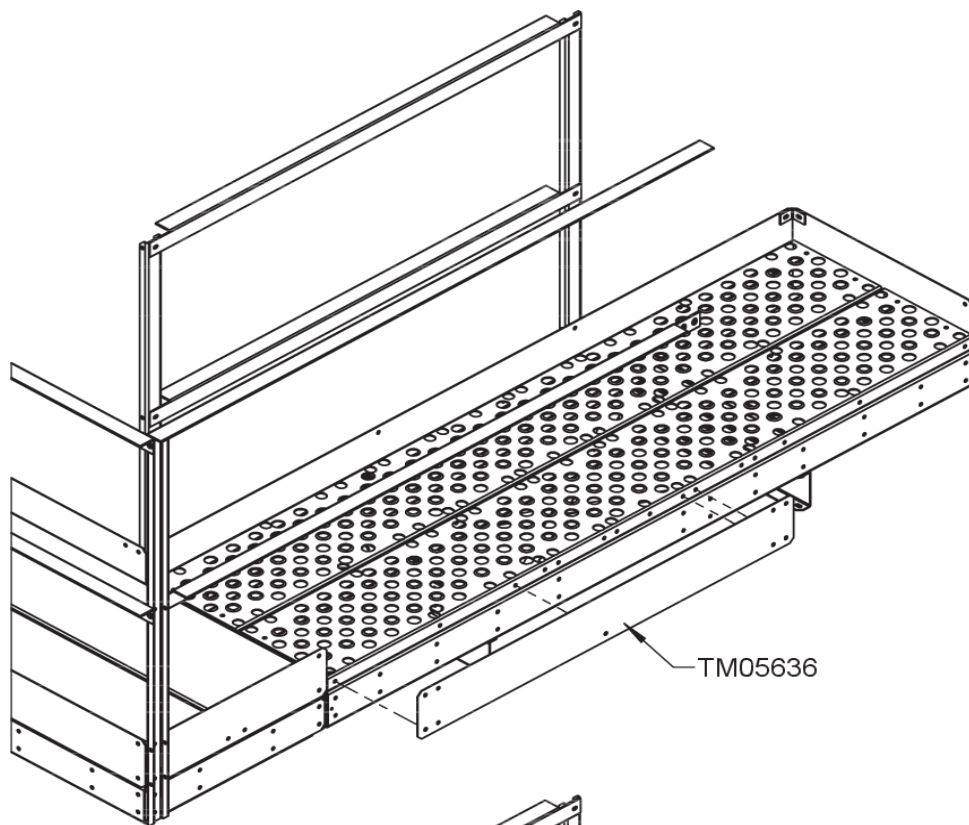
Drawing below shows attachment of brackets on gate (TM05041) to upright (TM05685) and attachment of guard rails TM05676. Drawing also shows attachment of gate catch (TM11027) to ladder.



SWMF0226 SHEET 13
06/02/2020 CSH

Front Platform Attachment

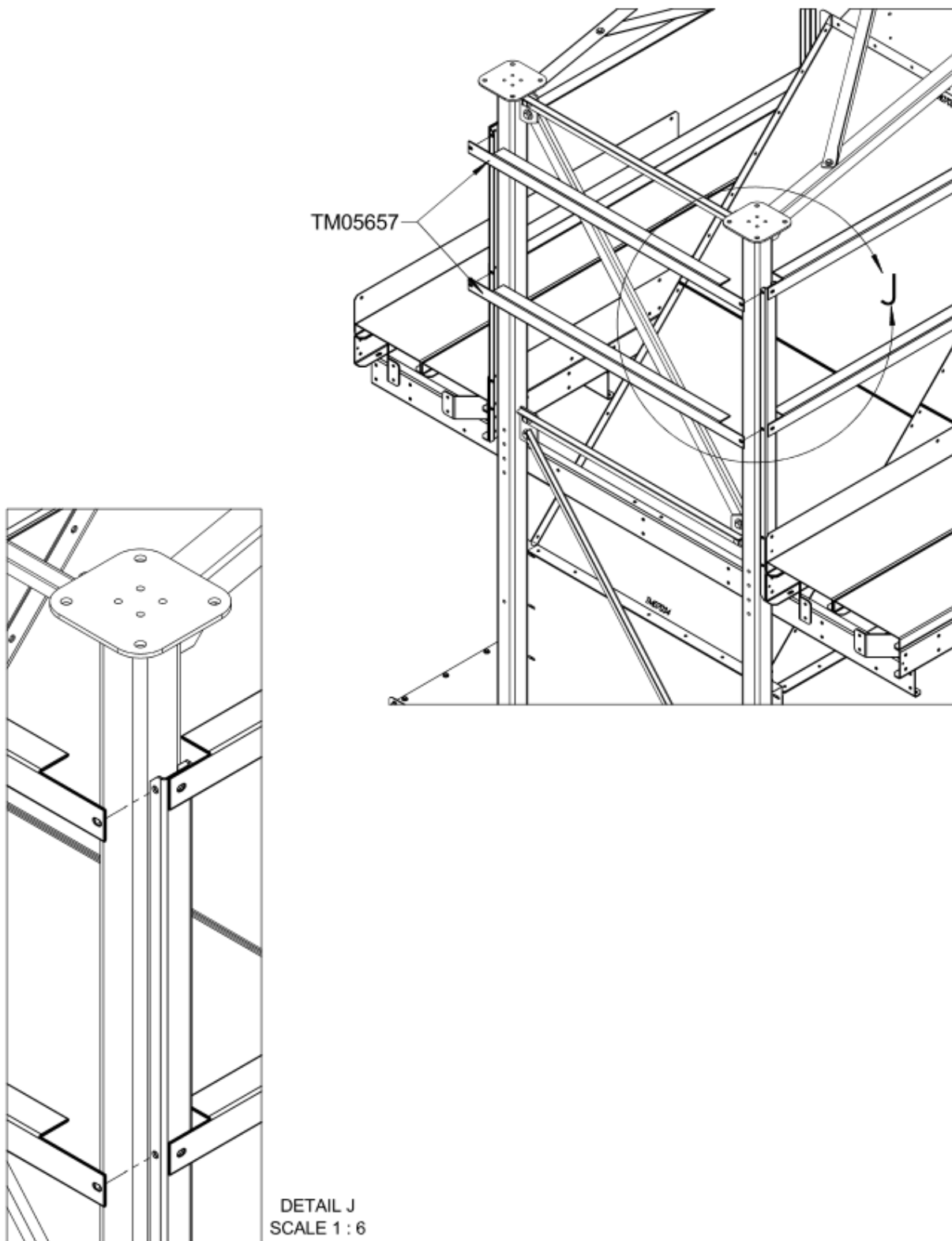
Drawings below show attachment of toe kick (TM05636), upright (TM05650) and left side handrails (TM05655 & TM05656).



SWMF0226 SHEET 14
06/02/2020 CSH

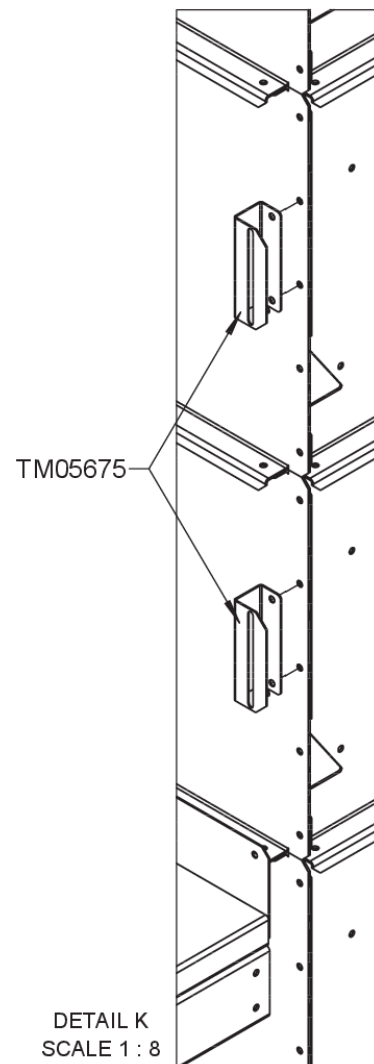
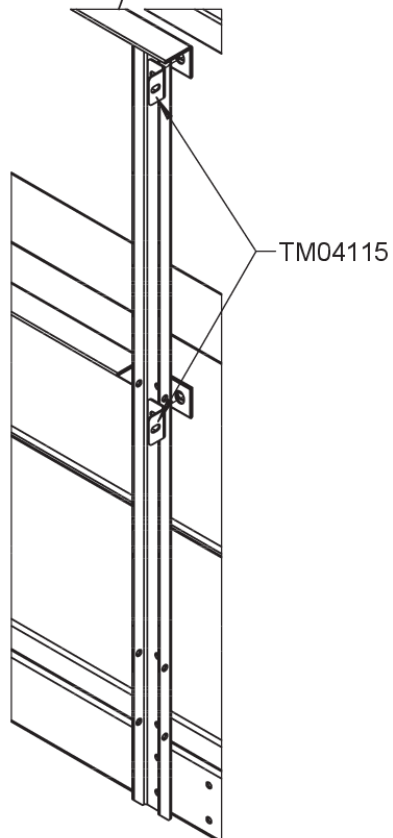
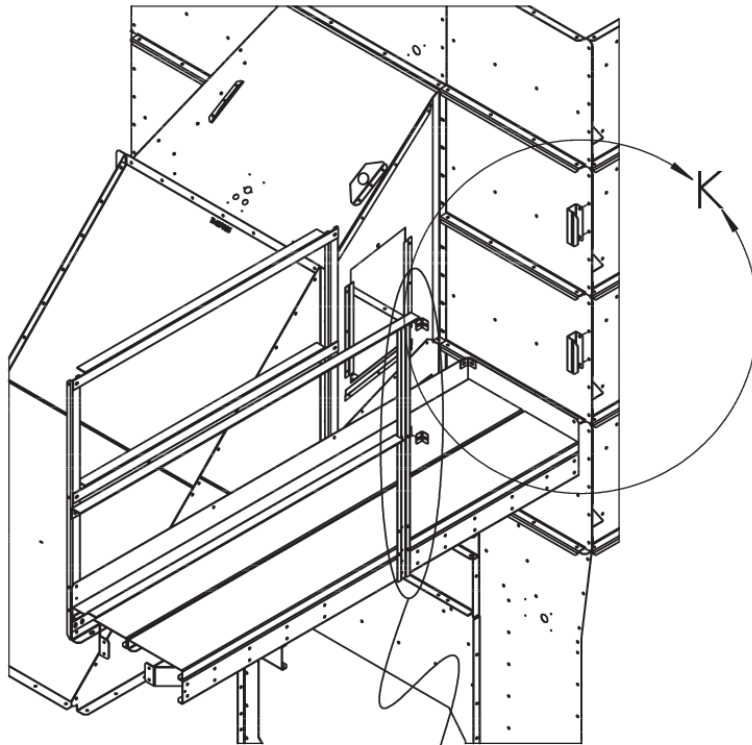
Front Platform Attachment

Drawing below shows attachment of inner hand rails (TM05657) around support structure legs.



Front Platform Attachment

Drawing below shows attachment of handrail connection clips (TM04115) to upright and attachment of standoff handrail connection brackets (TM05675) to dryer.

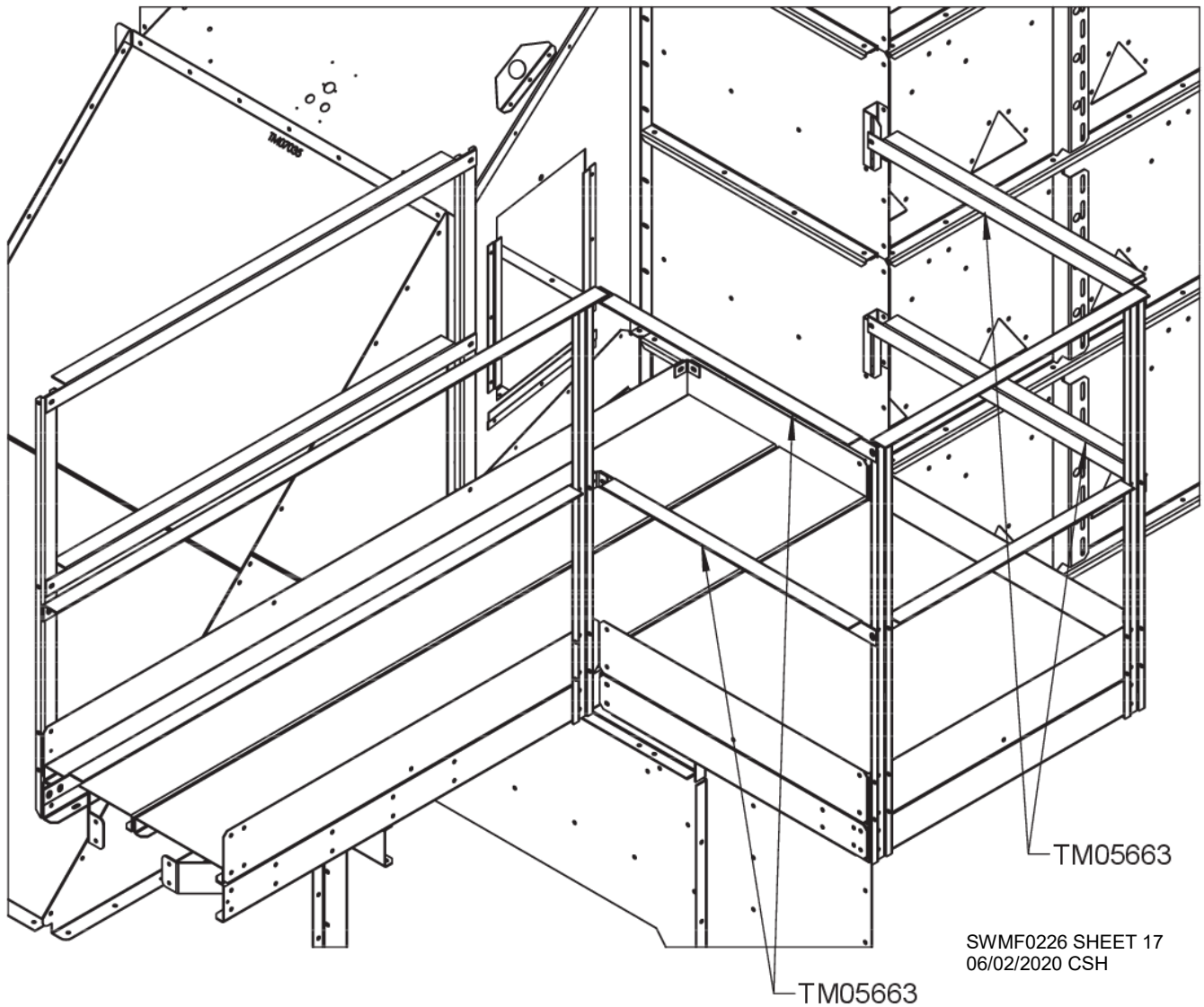


SWMF0226 SHEET 16
06/02/2020 CSH

DETAIL K
SCALE 1 : 8

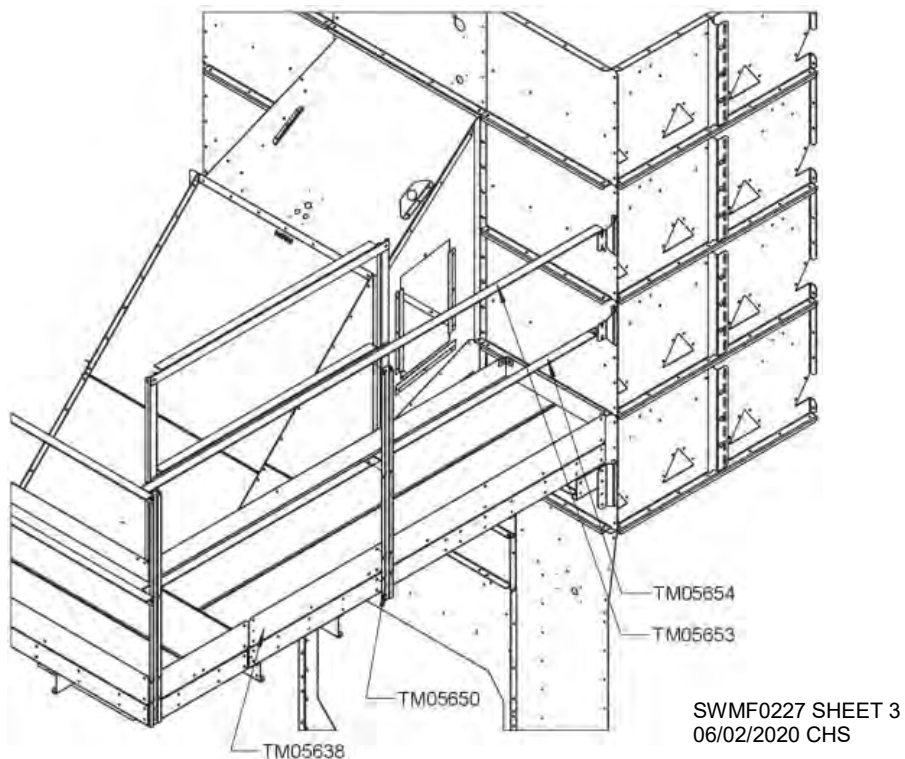
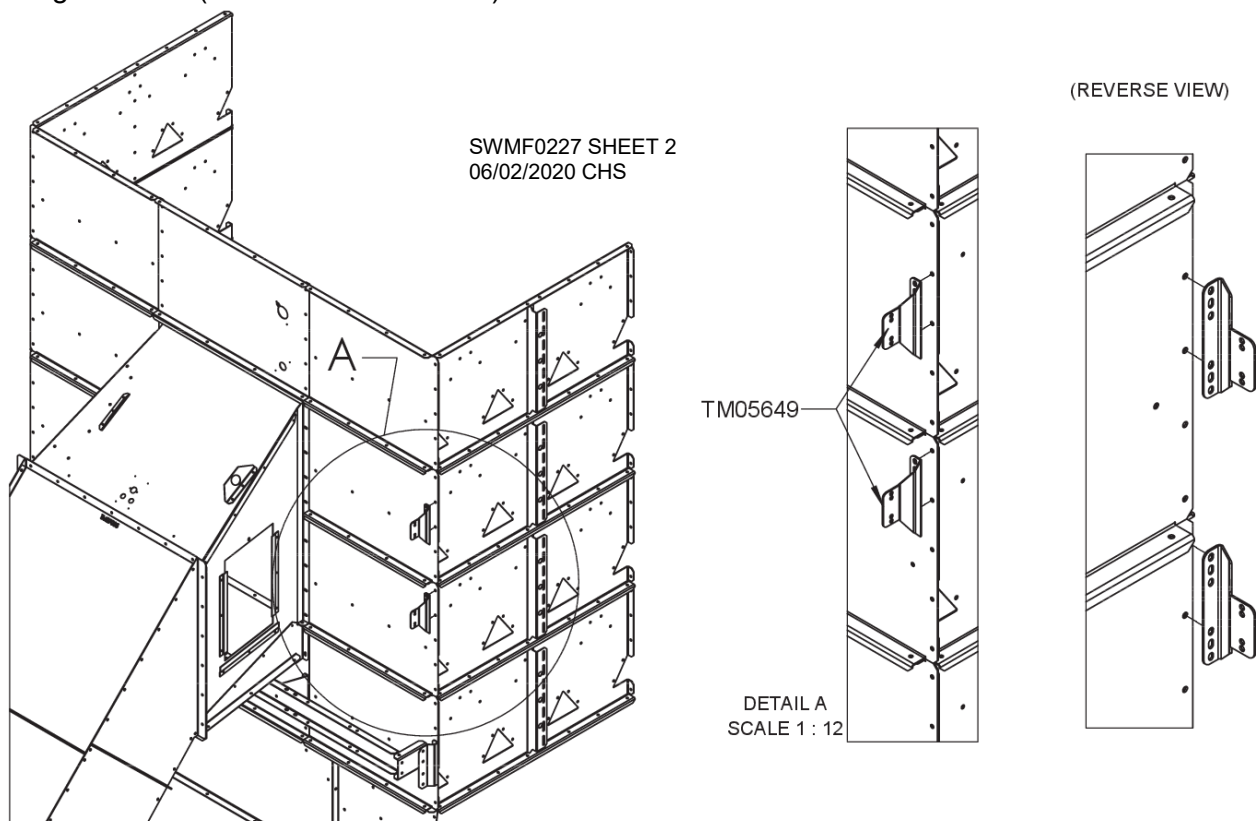
Front Platform Attachment

Drawing below shows attachment of handrails (TM05663) to uprights and to standoff handrail connection brackets (TM05675).



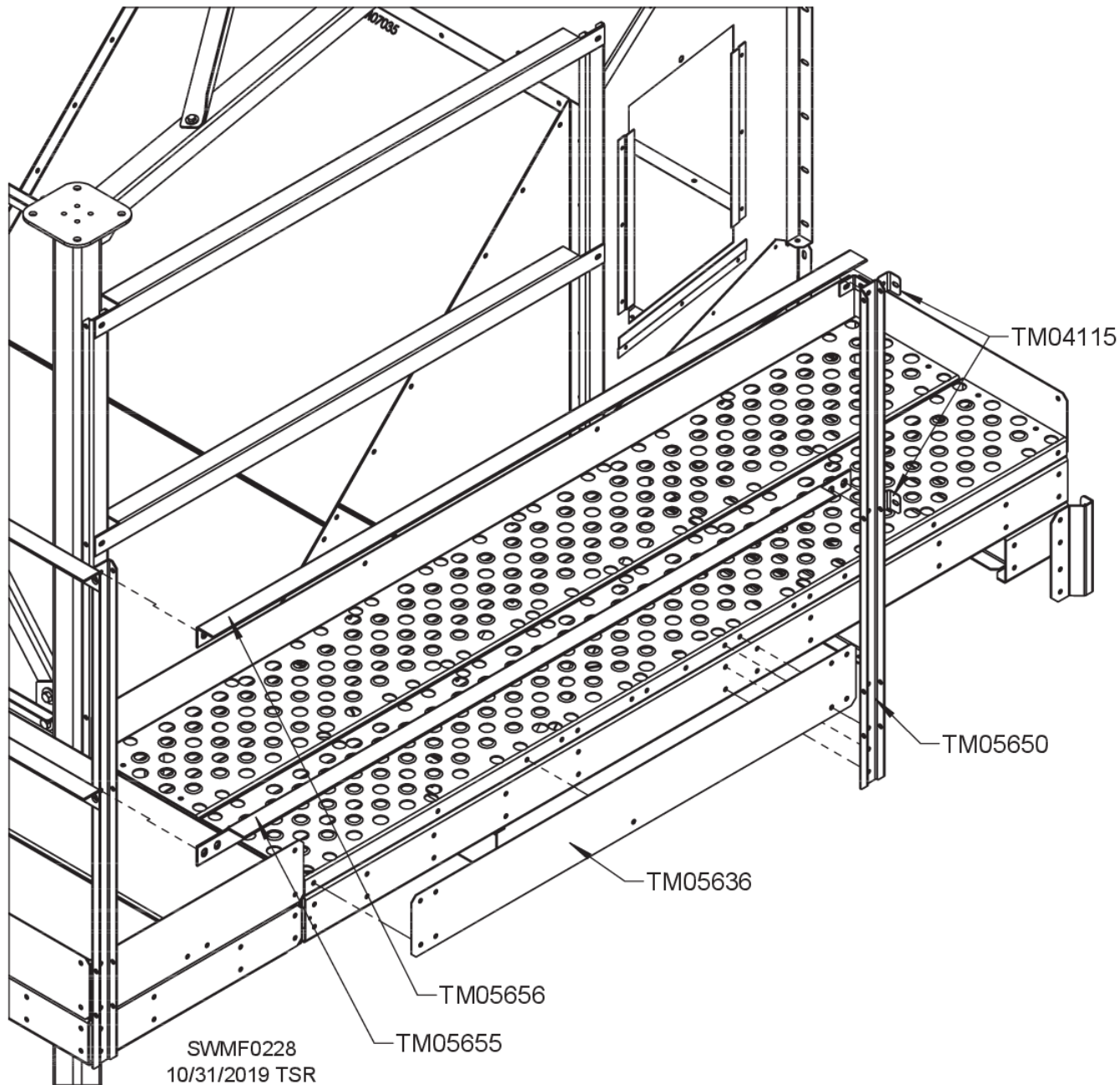
Front Platform Attachment

Drawings below show attachment of left side of standard heater platform (no standoff) to dryer. Attach handrail brackets TM05649 to dryer and attach toe kick (TM05638) and upright (TM05650) to platform. Attach guard rails (TM05653 & TM05654) as shown.



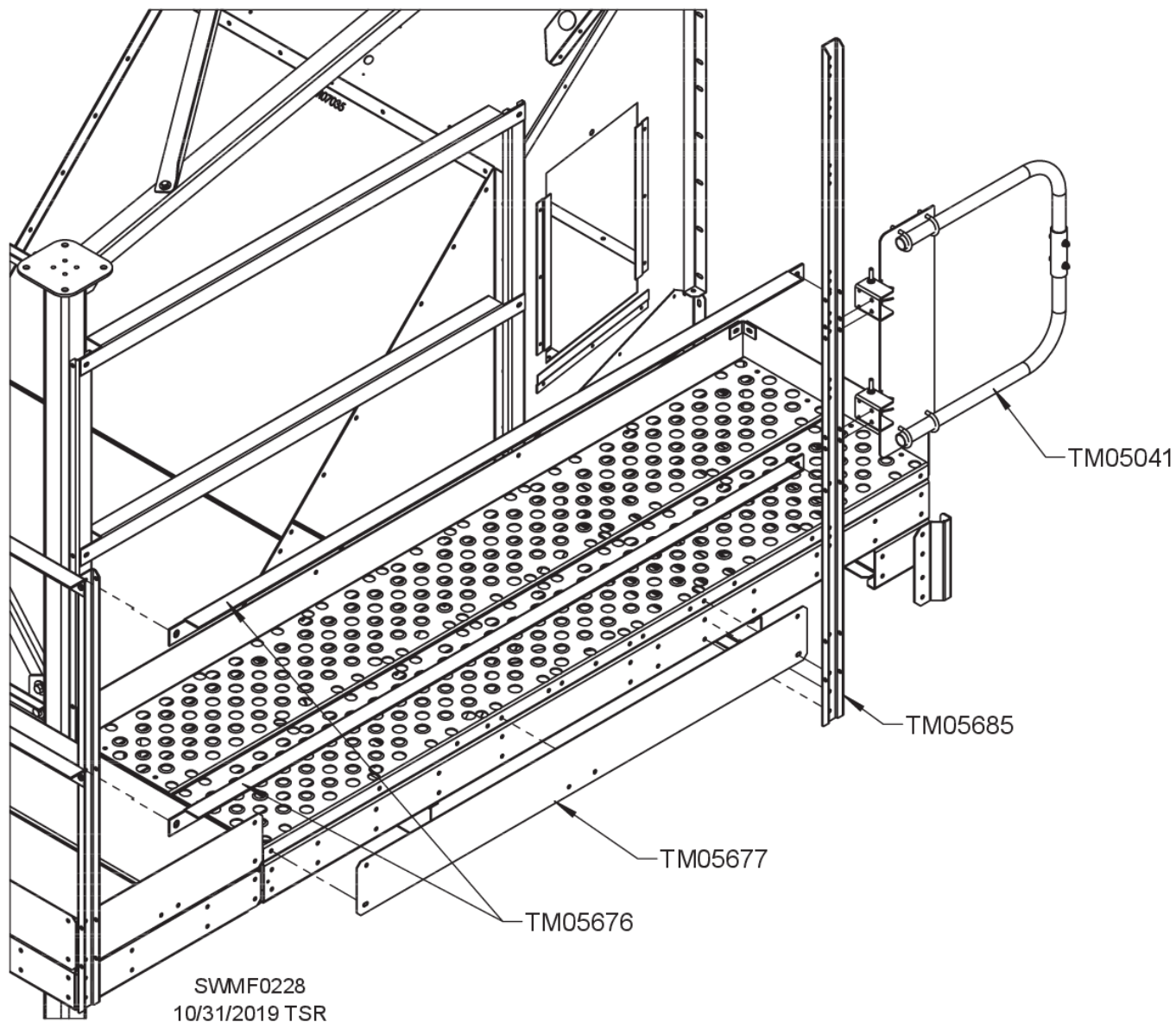
Changing Standoff Side of Platform

Remove TM04115, TM05636, TM05650, TM05655 and TM05656 as shown below and replace with TM05041, TM05676 (2X), TM05677 and TM05685. See next page for gate attachment.



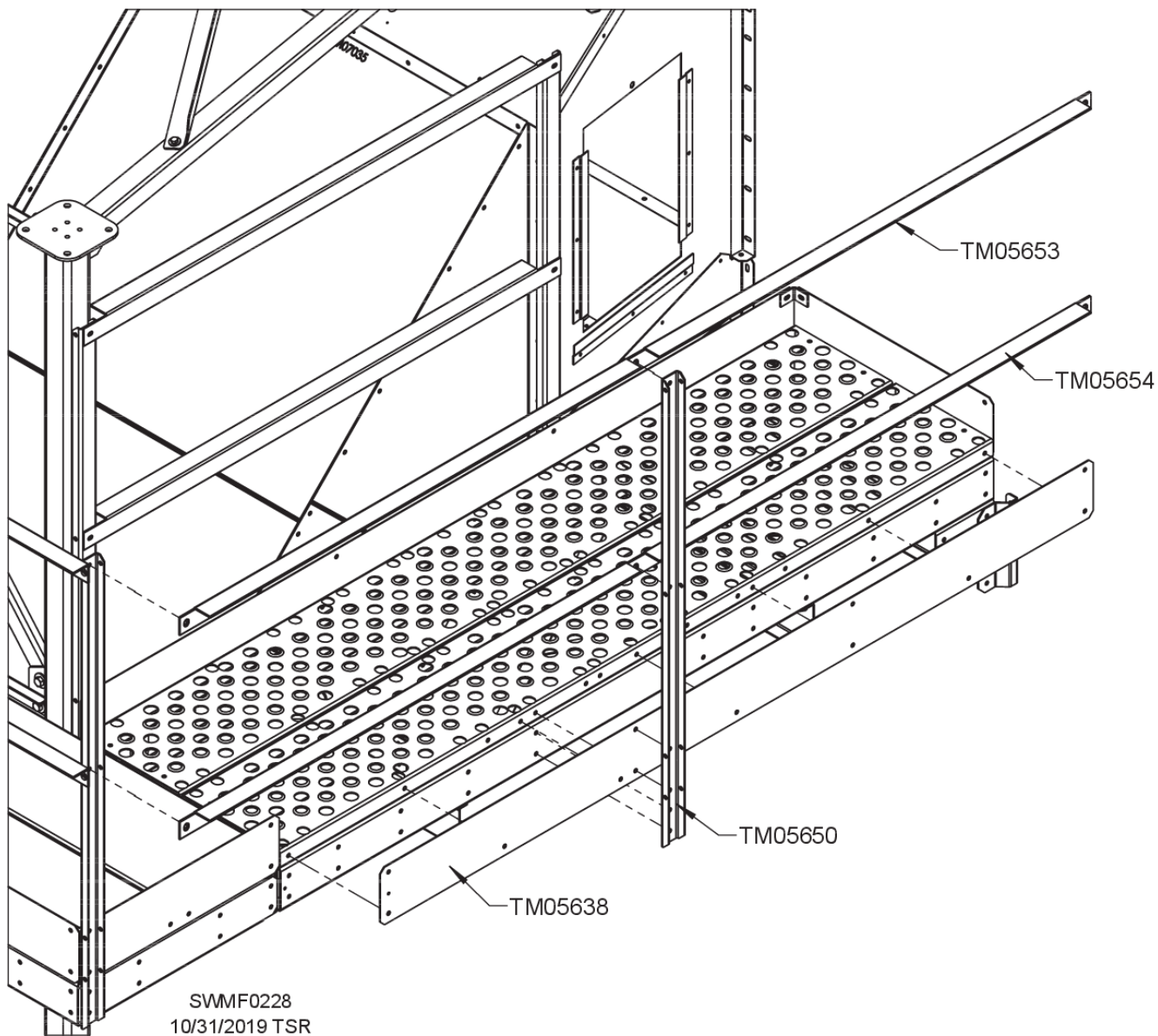
Changing Entry Side of Platform

Remove TM05041, TM05676 (2X), TM05677 and TM05685 as shown below and add parts from either standoff side (See previous page) or standard side (next page) depending on type of platform that comes with dryer. See applicable table on Page 3.



Changing Standard Side of Platform

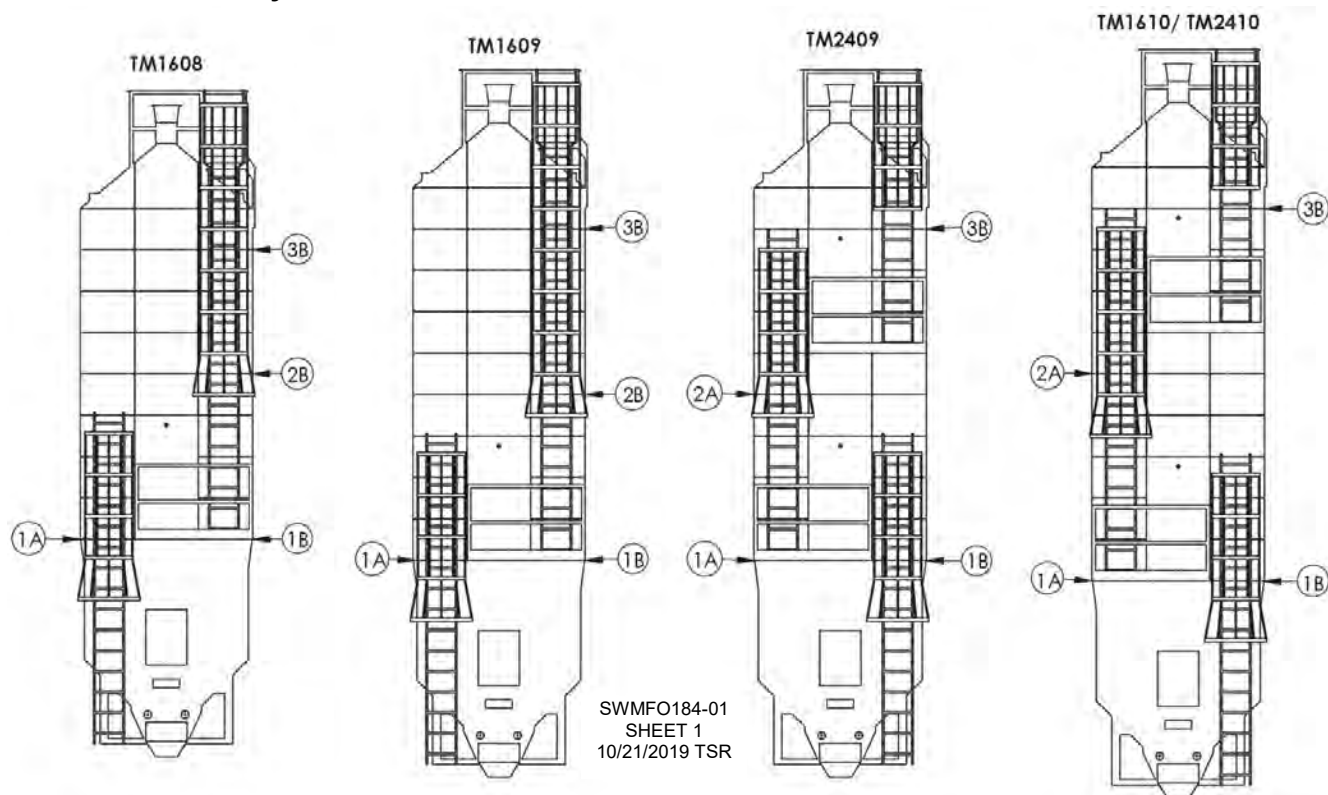
Remove TM05638, TM05650, TM05653 and TM05654 as shown below and replace with TM05041, TM05676 (2X), TM05677 and TM05685. See previous page for gate attachment.



Rear Platform, Ladder & Safety Cage Layouts by Dryer Model

Use drawings below and on next pages to guide attachment of rear platforms, ladders and safety cages. See corresponding list of parts used at connections between modules.

Standard 16' & 24' Dryer Models

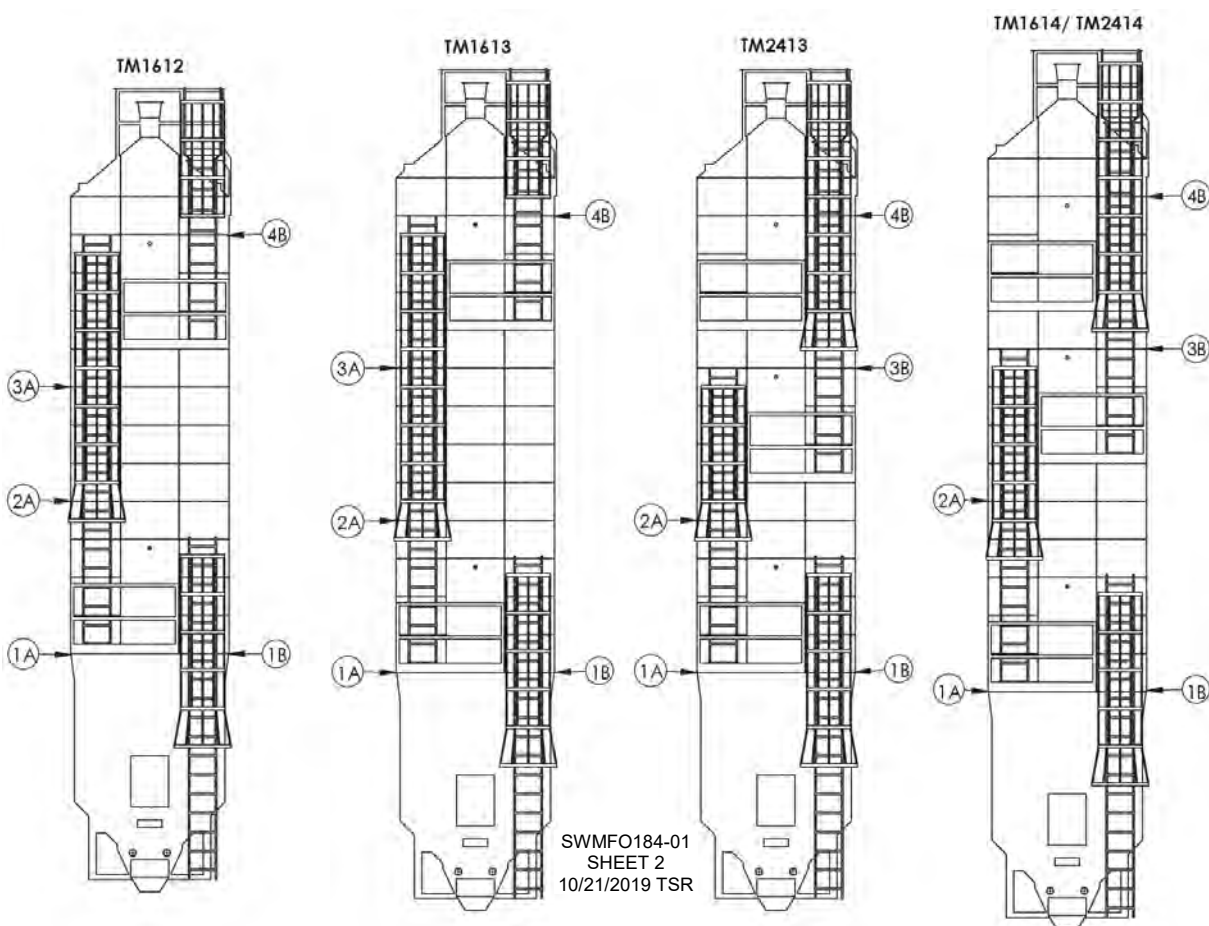


TM1608			
REF. #	DESCRIPTION	QTY.	PART #
1A	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
1B	PLATFORM, LOWER, REAR, ASY	1	TM11028
2B	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
3B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212

TM1609			
REF. #	DESCRIPTION	QTY.	PART #
1A	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
1B	PLATFORM, LOWER, REAR, ASY	1	TM11028
2B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
3B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212

TM2409			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, LOWER, REAR, ASY	1	TM11028
1B	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
2A	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
3B	SPLICE, LADDER	2	T25545

TM1610 / TM2410			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, LOWER, REAR, ASY	1	TM11028
1B	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
2A	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
3B	SPLICE, LADDER	2	T25545

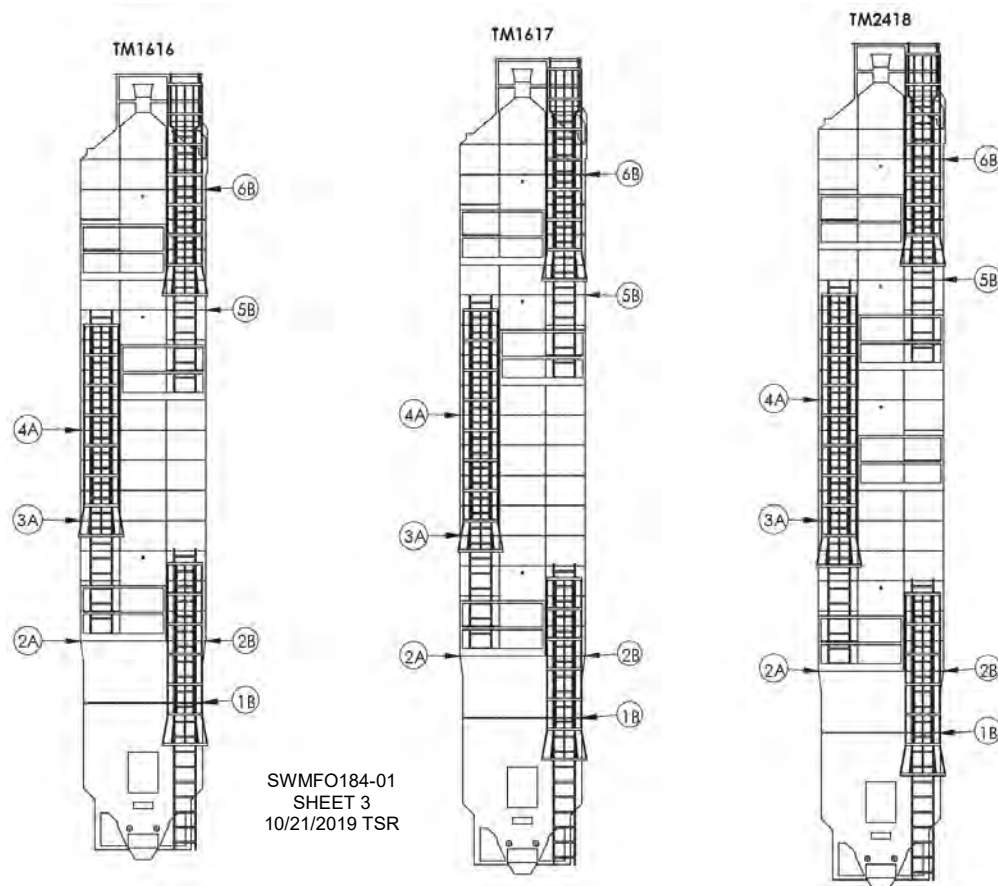


TM1612			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, LOWER, REAR, ASY	1	TM11028
1B	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
2A	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
3A	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
4B	SPLICE, LADDER	2	T25545

TM2413			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, LOWER, REAR, ASY	1	TM11028
1B	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
2B	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
3B	SPLICE, LADDER	2	T25545
4B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	V07212	

TM1613			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, LOWER, REAR, ASY	1	TM11028
1B	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
2A	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
3A	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
4B	SPLICE, LADDER	2	T25545

TM1614 / TM2414			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, LOWER, REAR, ASY	2	TM11029
1B	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
2A	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
3B	SPLICE, LADDER	2	T25545
4B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212

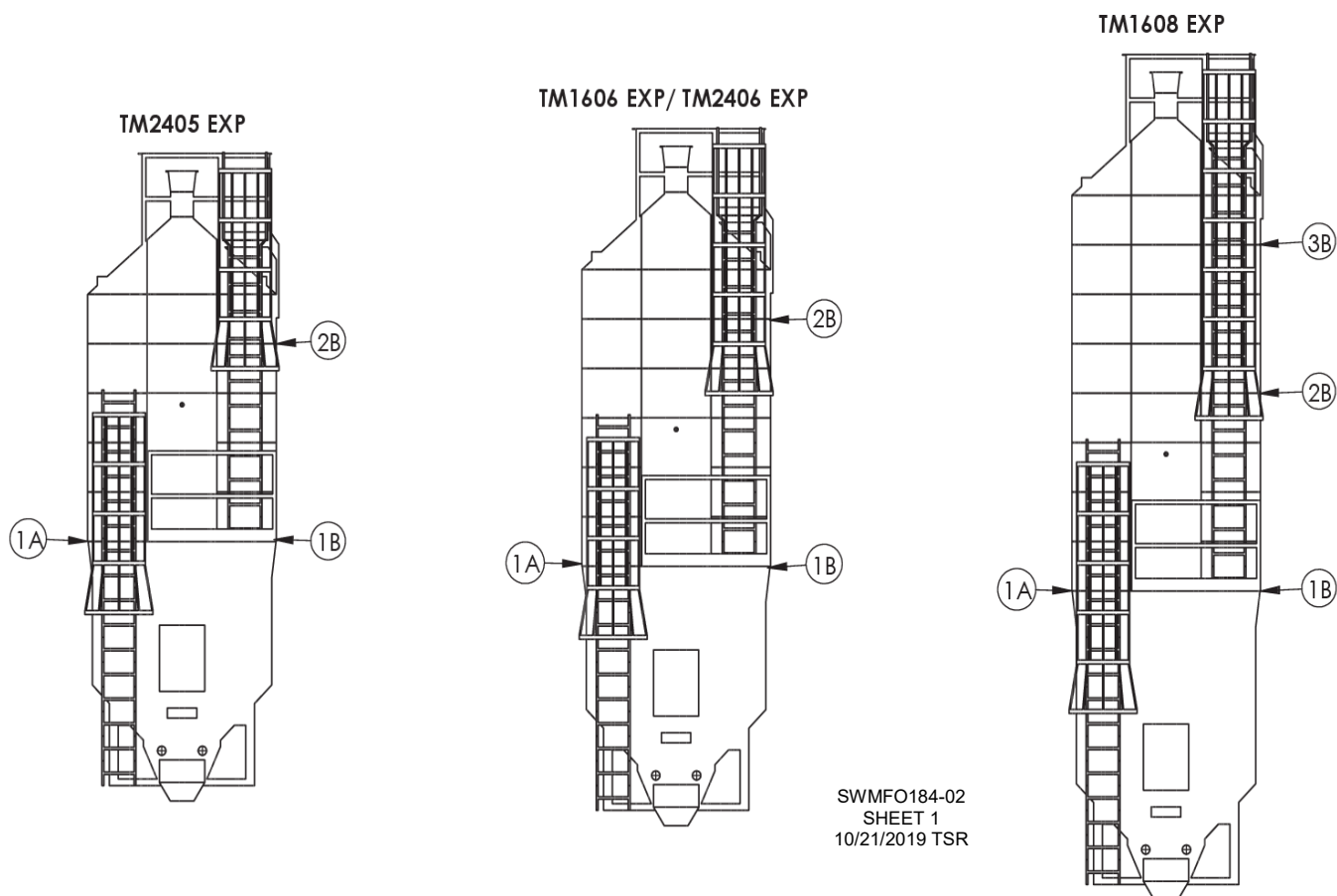


TM1616			
REF. #	DESCRIPTION	QTY.	PART #
1B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
2A	PLATFORM, LOWER, REAR, ASY	1	TM11029
2B	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
3A	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
4A	UPRIGHT, 24'	7	V07212
	SPLICE, LADDER	2	T25545
5B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212

TM1617			
REF. #	DESCRIPTION	QTY.	PART #
1B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
2A	PLATFORM, LOWER, REAR, ASY	1	TM11029
2B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
3A	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
4A	UPRIGHT, 24'	7	V07212
	SPLICE, LADDER	2	T25545
5B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212

TM2418			
REF. #	DESCRIPTION	QTY.	PART #
1B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
2A	PLATFORM, LOWER, REAR, ASY	1	TM11029
2B	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
3A	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
4A	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
5B	SPLICE, LADDER	2	T25545
6B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212

Expandable 16' & 24' Dryer Models

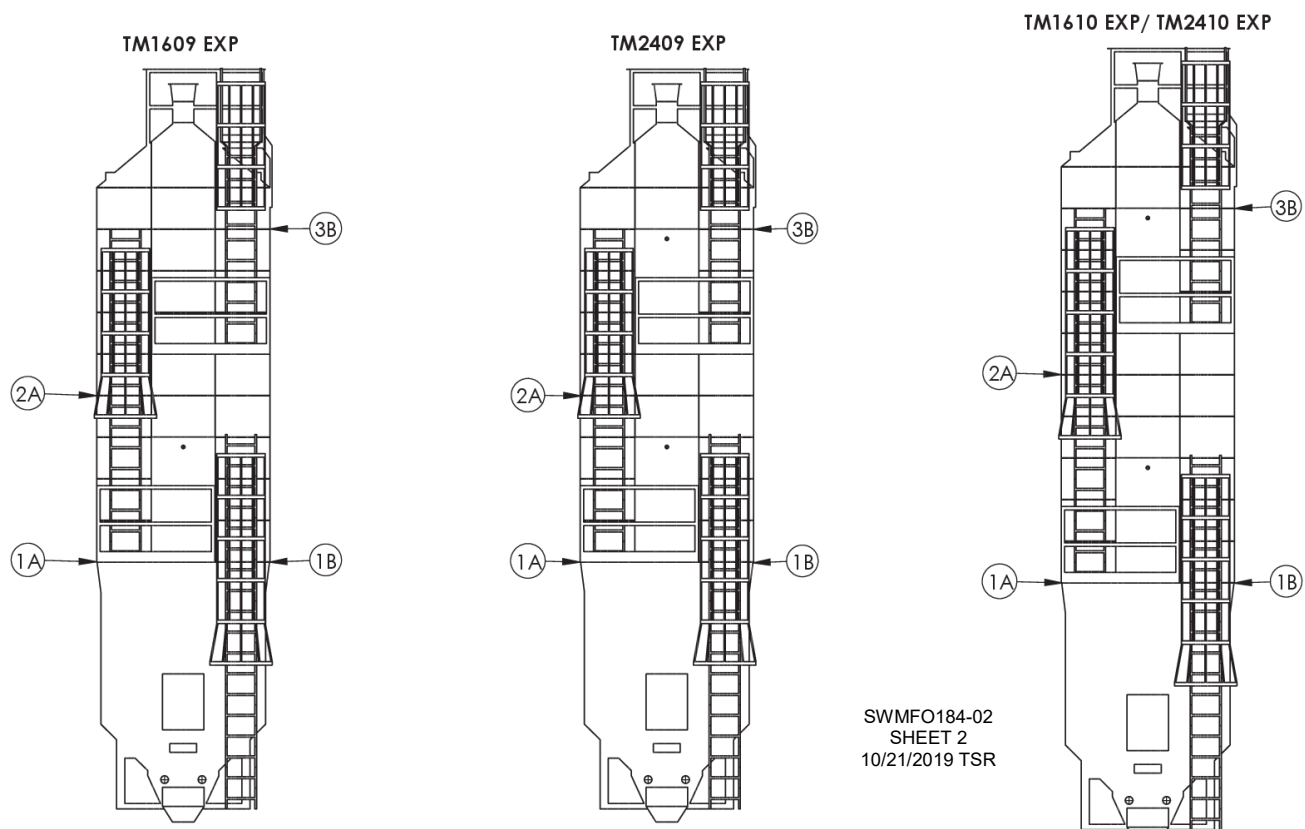


TM2405 EXPANDABLE			
REF.	DESCRIPTION	QTY.	PART #
1A	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
1B	PLATFORM, LOWER, REAR, ASY	1	TM11029
2B	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212

TM1608 EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1A	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
1B	PLATFORM, LOWER, REAR, ASY	1	TM11029
2B	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
3B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212

TM1606 / TM2406 EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1A	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	2	V07212
1B	PLATFORM, LOWER, REAR, ASY	1	TM11029
2B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212

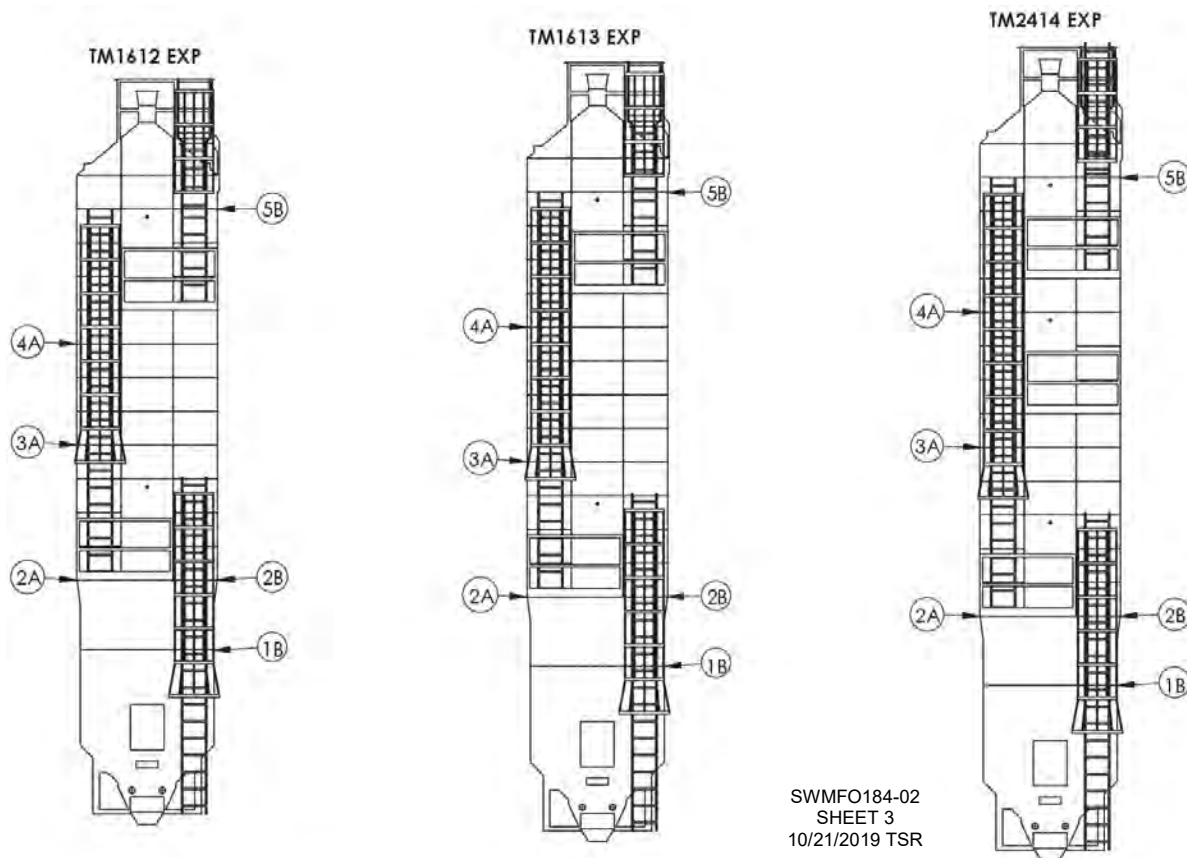
Rear Platform Layouts



TM1609 EXPANDABLE			
REF.#	DESCRIPTION	QTY.	PART #
1A	PLATFORM, LOWER, REAR, ASY	1	TM11029
1B	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24"	5	V07212
2A	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24"	7	V07212
3B	SPLICE, LADDER	2	T25545

TM2409 EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, LOWER, REAR, ASY	1	TM11029
1B	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
2A	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
3B	SPLICE, LADDER	2	T25545

TM1610 / TM2410 EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1A	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
1B	PLATFORM, REAR, LWR, LEFT, ASY	1	TM11029
2A	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212
3B	SPLICE, LADDER	2	T25545



TM1612 EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
2A	PLATFORM, LOWER, REAR, ASY	1	TM11029
2B	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
3A	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
4A	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212
5B	SPLICE, LADDER	2	T25545

TM1613 EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
2A	PLATFORM, LOWER, REAR, ASY	1	TM11029
2B	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
3A	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
4A	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212
5B	SPLICE, LADDER	2	T25545

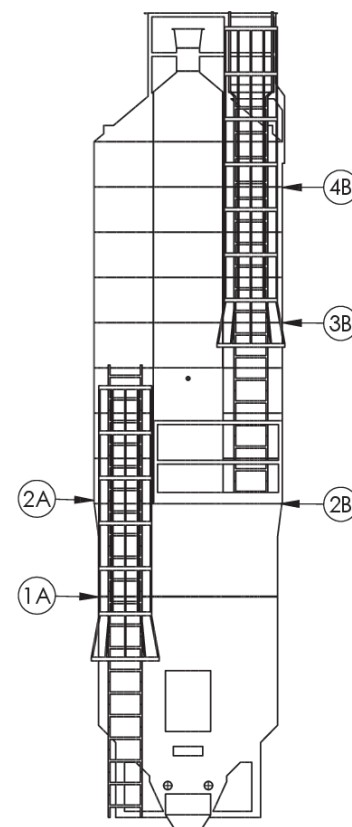
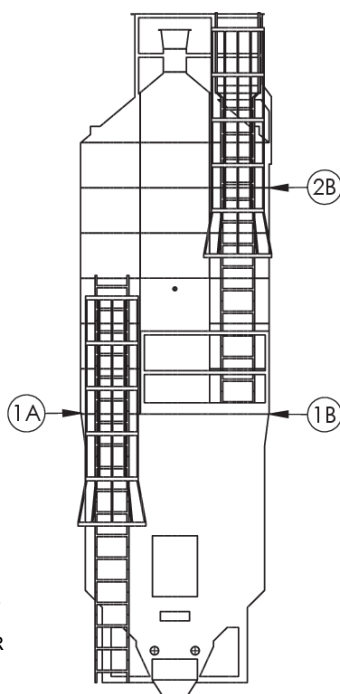
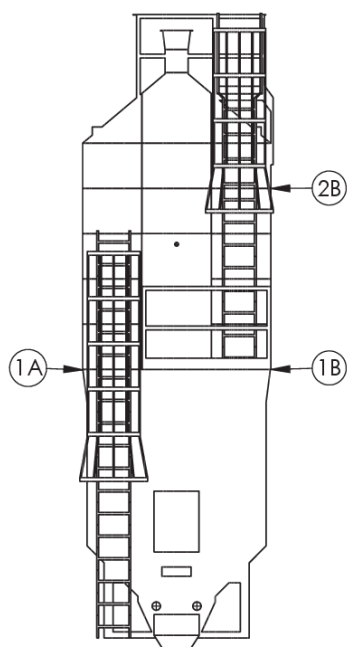
TM2414 EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
2A	PLATFORM, LOWER, REAR, ASY	1	TM11029
2B	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
3A	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212
4A	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212
5B	SPLICE, LADDER	2	T25545

16' & 24' Double Expandable (8-Tier) Dryer Models

TM1608 8T EXP

TM2405 8T EXP

TM1606 8T EXP/ TM2406 8T EXP

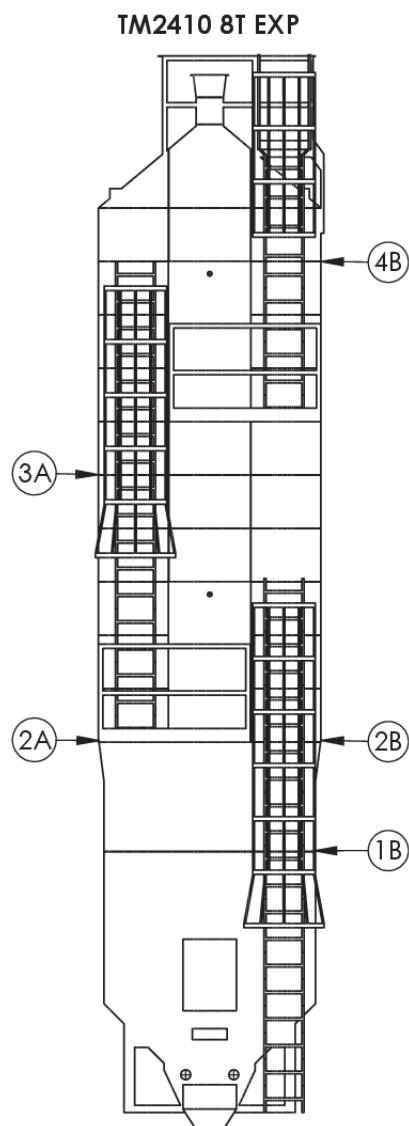
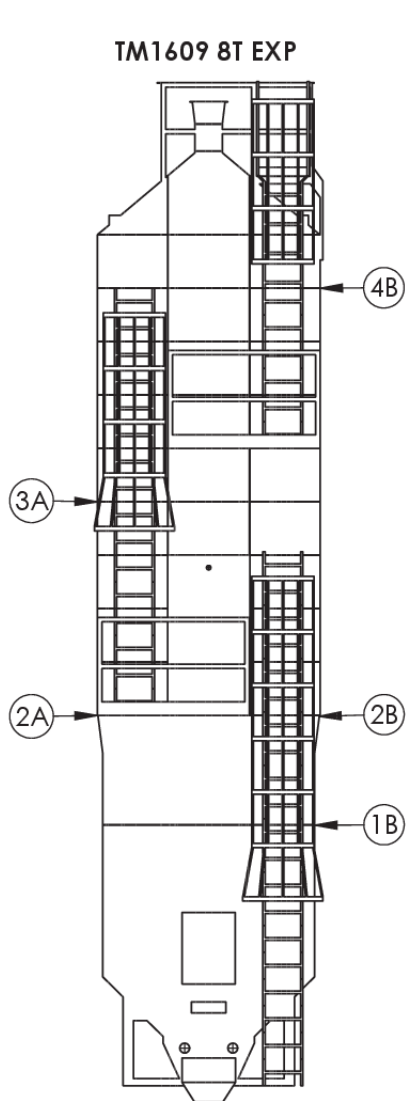


SWMFO184-03
SHEET 1
10/21/2019 TSR

TM2405 8T EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1A	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
1B	PLATFORM, LOWER, REAR, ASY	1	TM11029
2B	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212

TM1606 / TM2406 8T EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1A	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
1B	PLATFORM, LOWER, REAR, ASY	1	TM11029
2B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212

TM1608 8T EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1A	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
2A	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
2B	PLATFORM, LOWER, REAR, ASY	1	TM11029
3A	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
4B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212

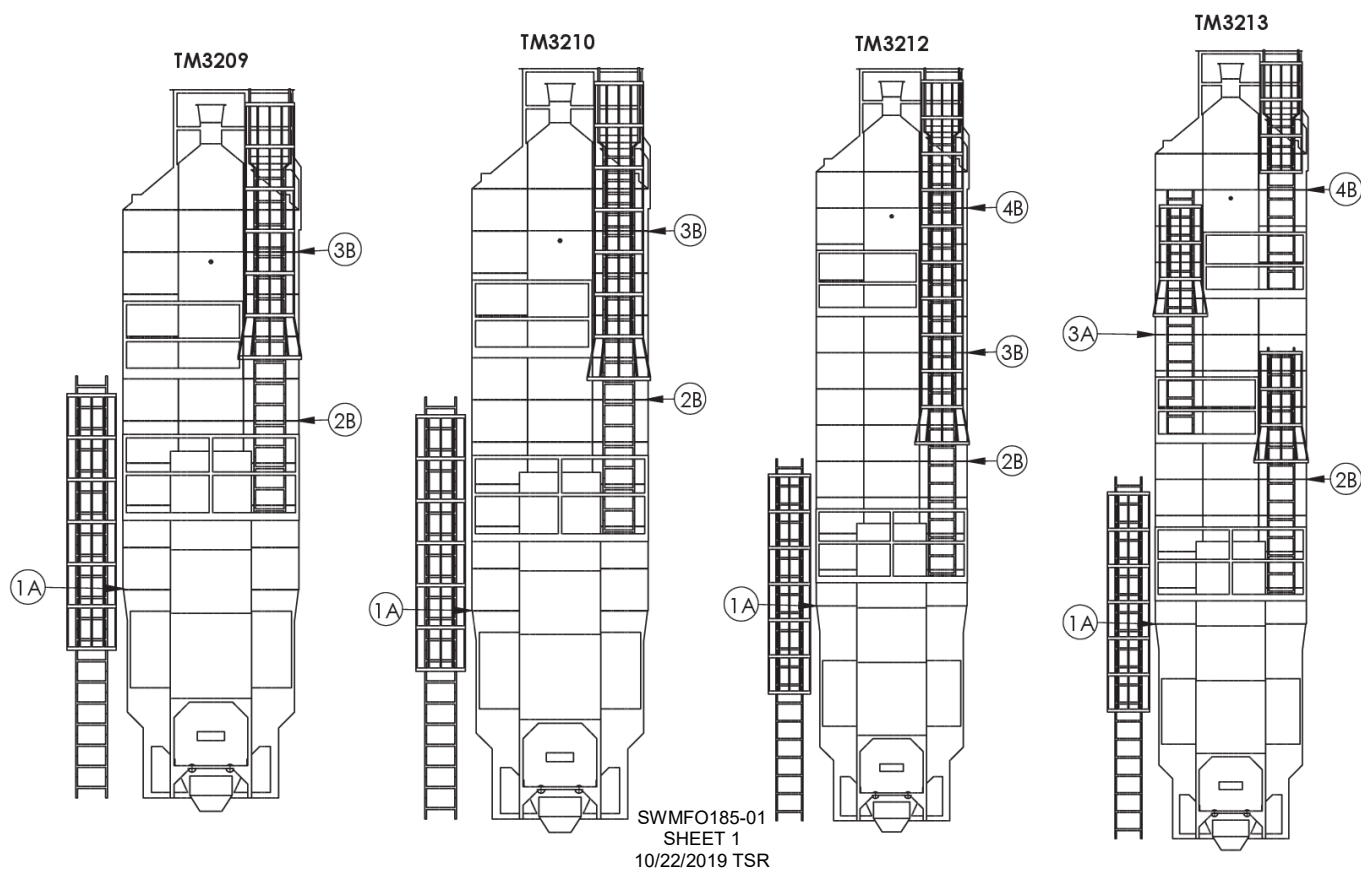


SWMFO184-03
SHEET 2
10/21/2019 TSR

TM1609 8T EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
2A	PLATFORM, LOWER, REAR, ASY	1	TM11029
2B	SPLICE, LADDER	2	T25545
	CAGE, 3', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
3A	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
4B	SPLICE, LADDER	2	T25545

TM2410 8T EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
2A	PLATFORM, REAR, LWR, ASY	1	TM11029
2B	SPLICE, LADDER	2	T25545
	CAGE, 4', D-RING, HALF, ASY	1	TM11088
	UPRIGHT, 24'	5	V07212
3A	SPLICE, LADDER	2	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
4B	SPLICE, LADDER	2	T25545

Standard 32' Dryer Models

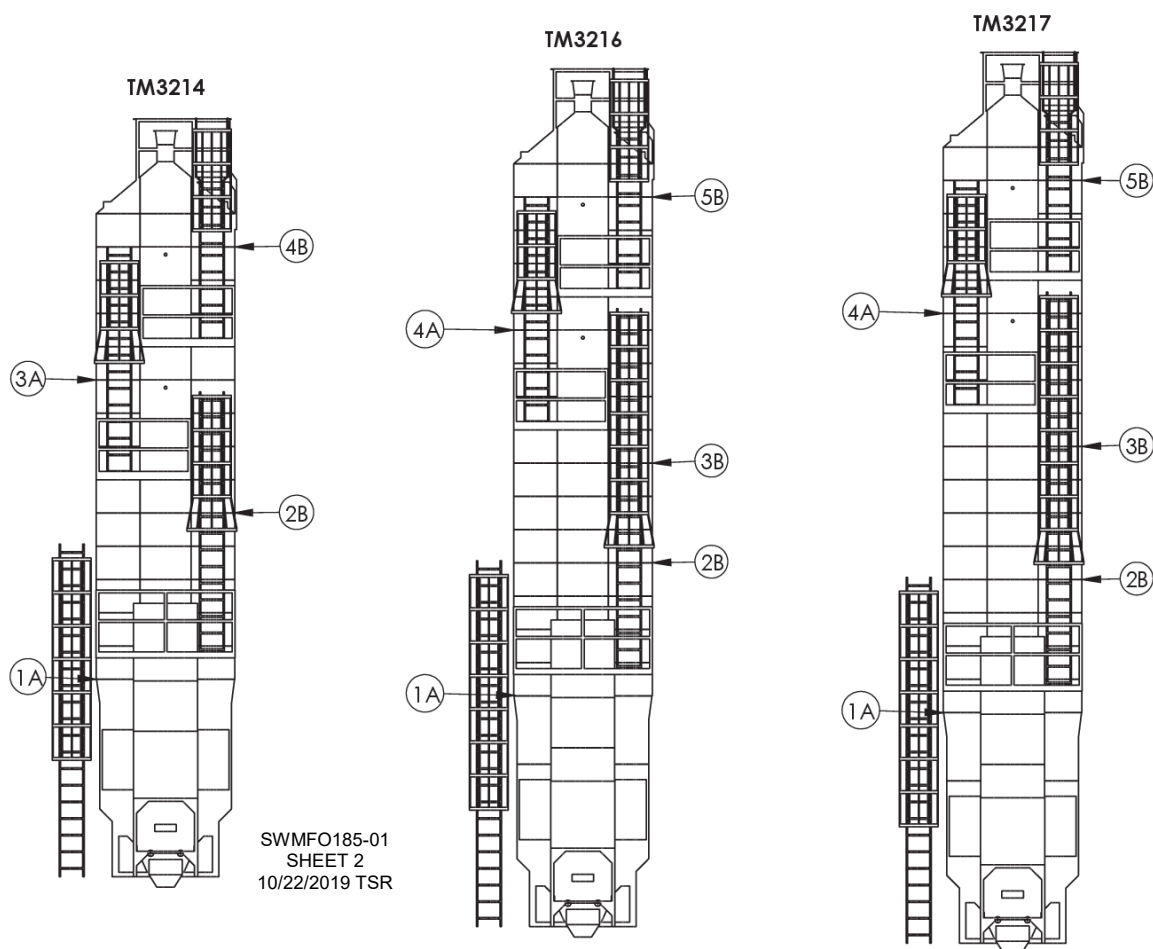


TM3209			
REF #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, HEATER, STANDARD	1	TM05601
	LADDER, 18', 10' COOL, GRND ACCESS	1	TM112011
	CAGE, 10', GRND ACCESS	1	TM11301
2B	SPLICE, LADDER	2	T25545
3B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212

TM3210			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, HEATER, STANDARD	1	TM05601
	LADDER, 18', 10' COOL GRND ACCESS	1	TM112011
	CAGE, 10', GRND ACCESS	1	TM11301
2B	SPLICE, LADDER	2	T25545
3B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212

TM3212			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, HEATER, STANDARD	1	TM05601
	LADDER, 18', 12' COOL, GRND ACCESS	1	TM11201
	CAGE, 10', GRND ACCESS	1	TM11301
2B	SPLICE, LADDER	2	T25545
3B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
4B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212

TM3213			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, HEATER, STANDARD	1	TM05601
	LADDER, 18', 12' COOL, GRND ACCESS	1	TM11201
	CAGE, 10' GRND ACCESS	1	TM11301
2B	SPLICE, LADDER	2	T25545
3A	SPLICE, LADDER	2	T25545
4B	SPLICE, LADDER	2	T25545

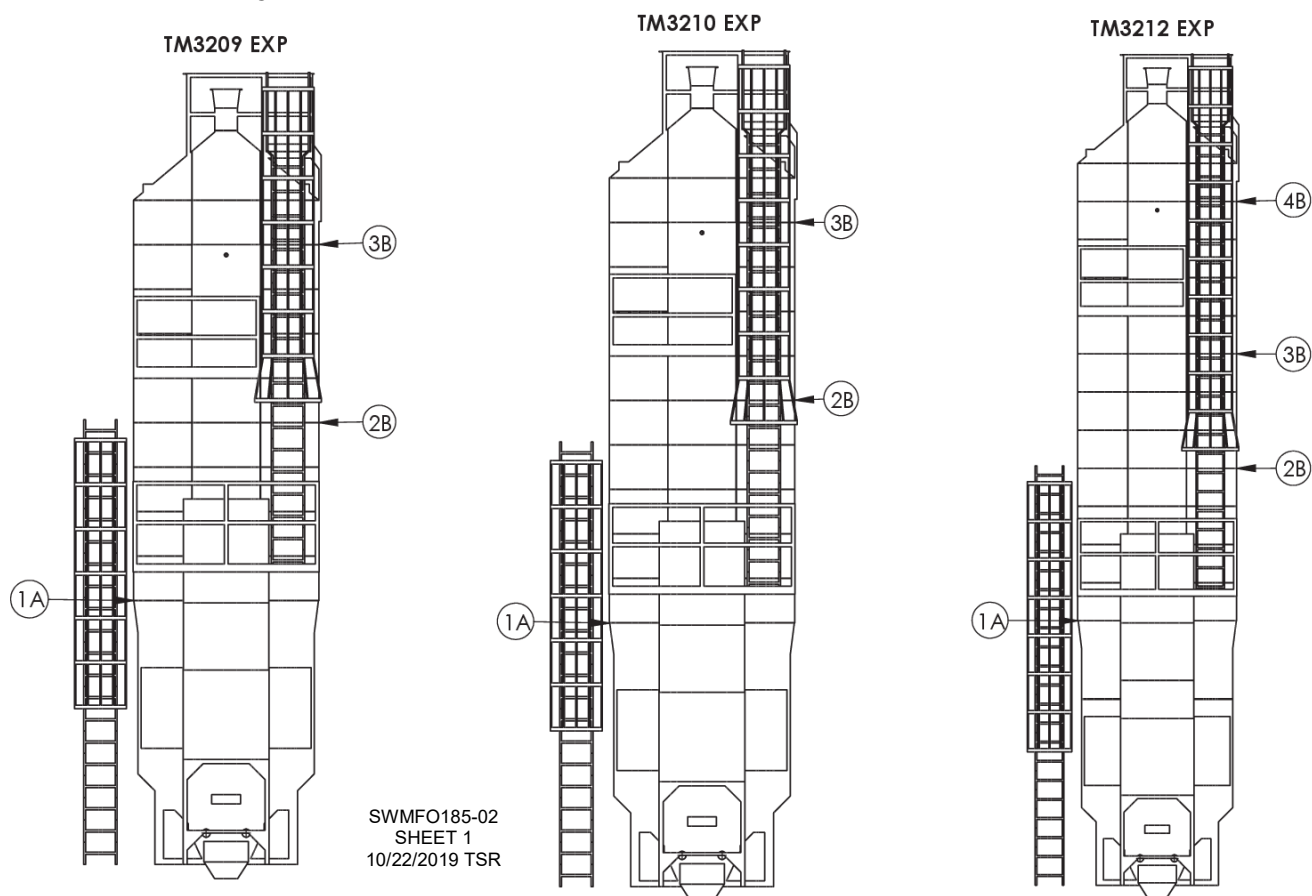


TM3214			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, HEATER, STANDARD	1	TM05601
	LADDER, 18', 12'COOL, GRND ACCESS	1	TM11201
	CAGE, 10', GRND ACCESS	1	TM11301
2B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212
3A	SPLICE, LADDER	2	T25545
4B	SPLICE, LADDER	2	T25545

TM3216			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, HEATER, STANDARD	1	TM05601
	LADDER, 20', 14'COOL, GRND ACCESS	1	TM11202
	CAGE, 12', GRND ACCESS	1	TM11302
2B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
3B	SPLICE, LADDER	2	T25545
4A	SPLICE, LADDER	2	T25545
5B	SPLICE, LADDER	2	T25545

TM3217			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, HEATER, STANDARD	1	TM05601
	LADDER, 20', 14'COOL, GRND ACCESS	1	TM11202
	CAGE, 12', GRND ACCESS	1	TM11302
2B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
3B	SPLICE, LADDER	2	T25545
4A	SPLICE, LADDER	2	T25545
5B	SPLICE, LADDER	2	T25545

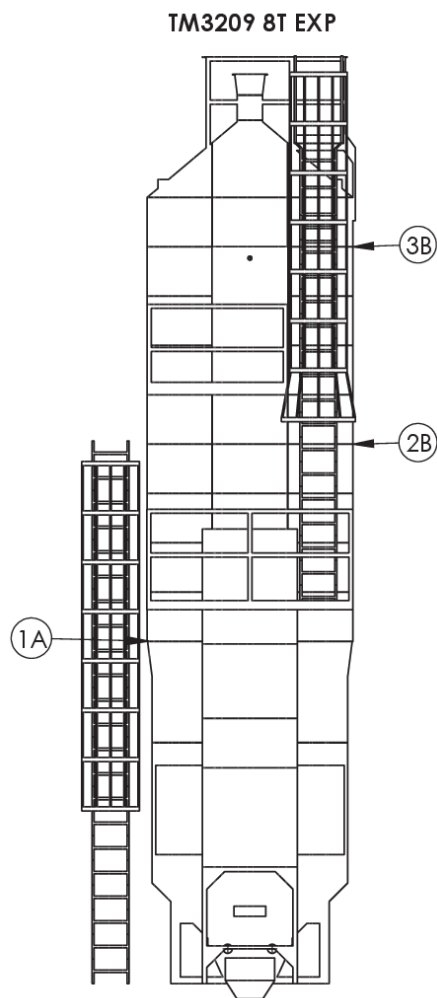
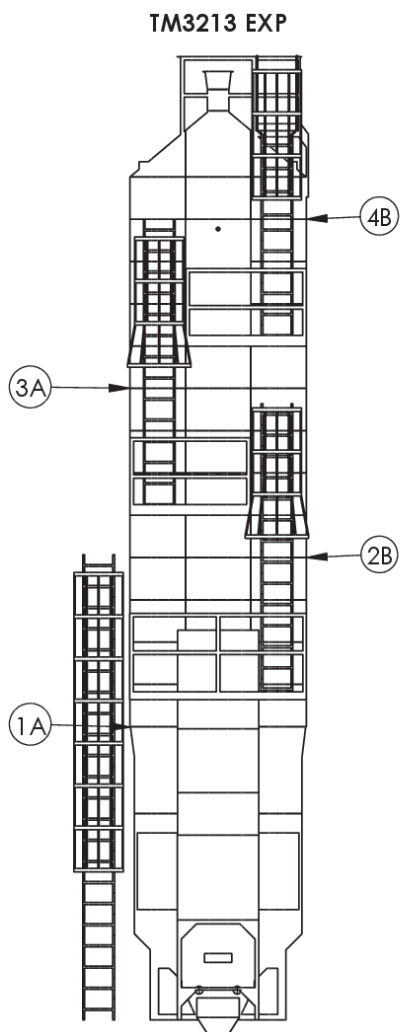
Expandable 32' Dryer Models



TM3209 EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, HEATER, STANDARD	1	TM05601
	LADDER, 20', 12'COOL, GND ACCESS	1	TM11202
	CAGE, 12', GRND ACCESS	1	TM11302
2B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
3B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212

TM3210 EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, HEATER, STANDARD	1	TM05601
	LADDER, 20', 12'COOL, GND ACCESS	1	TM11202
	CAGE, 12', GRND ACCESS	1	TM11302
2B	D-RING, FLARED	1	B5086
	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212
3B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212

TM3212 EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, HEATER, STANDARD	1	TM05601
	LADDER, 22', 14'COOL, GND ACCESS	1	TM11203
	CAGE, 14', GRND ACCESS	1	TM11303
2B	SPLICE, LADDER	2	T25545
3B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	7	V07212
4B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212



SWMFO185-02
SHEET 2
10/22/2019 TSR

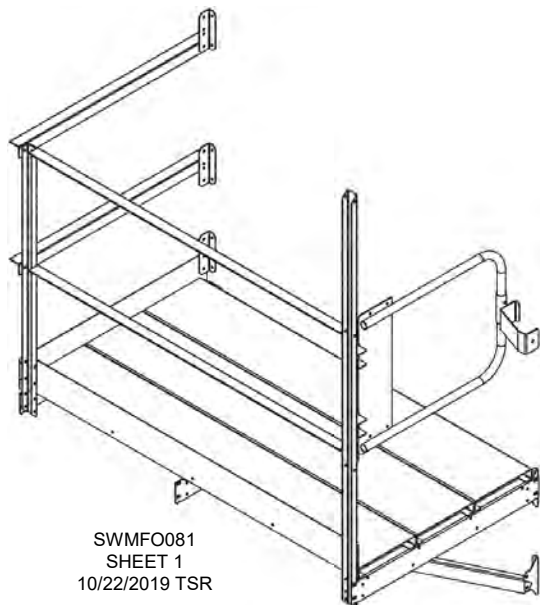
TM3213 EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, HEATER, STANDARD	1	TM05601
	LADDER, 22', 14' COOL, GND ACCESS	1	TM11203
	CAGE, 14', GND ACCESS	1	TM11303
2B	SPLICE, LADDER	2	T25545
3A	SPLICE, LADDER	2	T25545
4B	SPLICE, LADDER	2	T25545

TM3209 8T EXPANDABLE			
REF. #	DESCRIPTION	QTY.	PART #
1A	PLATFORM, HEATER, STANDARD	1	TM05601
	LADDER, 22', 14' COOL, GND ACCESS	1	TM11203
	CAGE, 14', GND ACCESS	1	TM11303
2B	SPLICE, LADDER	2	T25545
3B	SPLICE, LADDER	2	T25545
	UPRIGHT, 24'	5	V07212

Cooling Section Rear Platform, TM11028

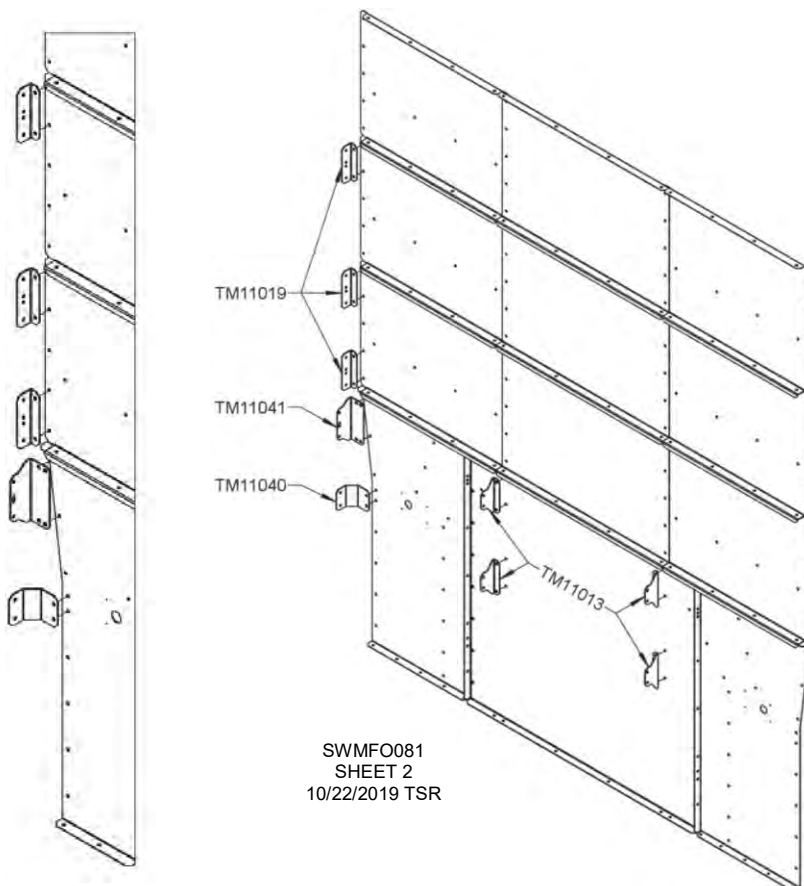
For Medium, Tall & Extra Tall Dryers

See drawing and table below for identification of parts and attachment of cooling section rear platform TM11028. Use 5/16" hardware.



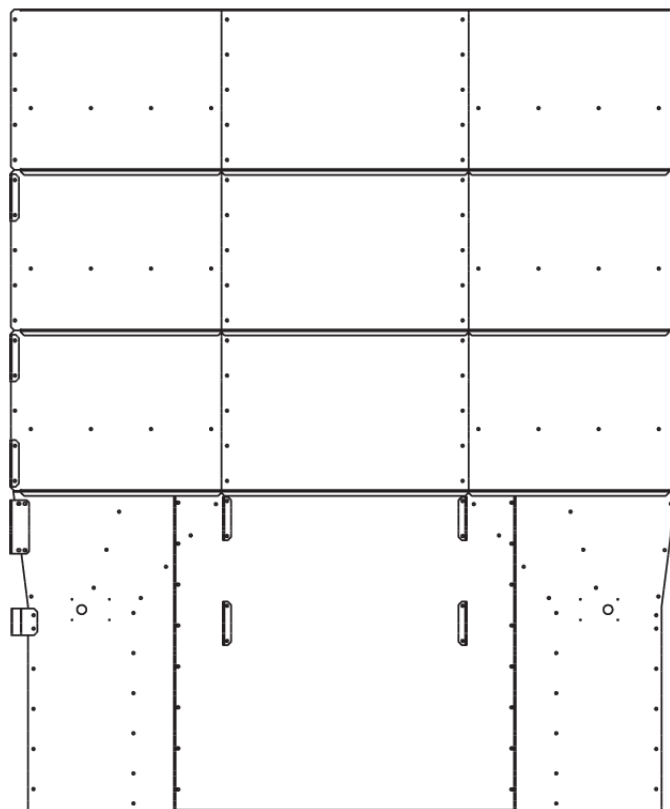
DESCRIPTION	QTY.	PART #
GATE, PLATFORM, BIN LADDER	1	BSG0010
BRACKET, PLATFORM, SIDEWALL	4	TM11013
BRACE, KNEE, REAR PLATFORM	3	TM11014
ANGLE, SUPPORT, REAR PLATFORM	3	TM11015
PLANK, PLATFORM, REAR PLATFORM	3	TM11016
TOEKICK, LONG, REAR PLATFORM	1	TM11017
TOEKICK, SIDE, REAR PLATFORM	1	TM11018
BRACKET, HANDRAIL, REAR PLATFORM	3	TM11019
UPRIGHT, REAR PLATFORM	1	TM11020
HANDRAIL, LOWER, PLATFORM, REAR	2	TM11022
HANDRAIL, SIDE, REAR PLATFORM	2	TM11023
STOP, GATE, LADDER PLATFORM	1	TM11027
BRACKET, LOWER, SIDE, LOWER PLATFORM	1	TM11040
BRACKET, UPPER, SIDE, LOWER PLATFORM	1	TM11041
UPRIGHT, EXTENDED, PLATFORM, REAR	1	TM11120

Attach brackets to back of dryer as shown below.

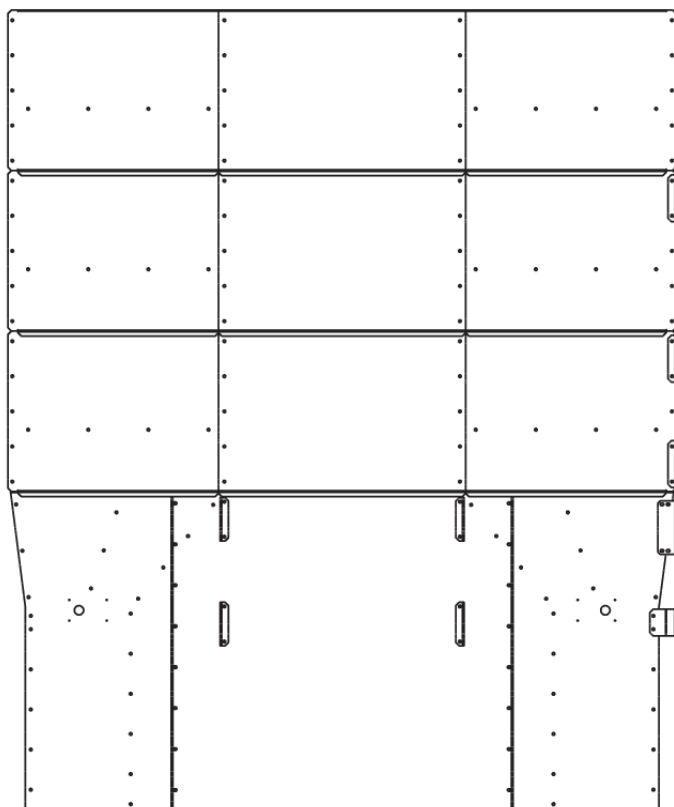


Rear Platform Attachment

Drawing below shows mounting bracket locations for left platform (upper) and right platform (lower).

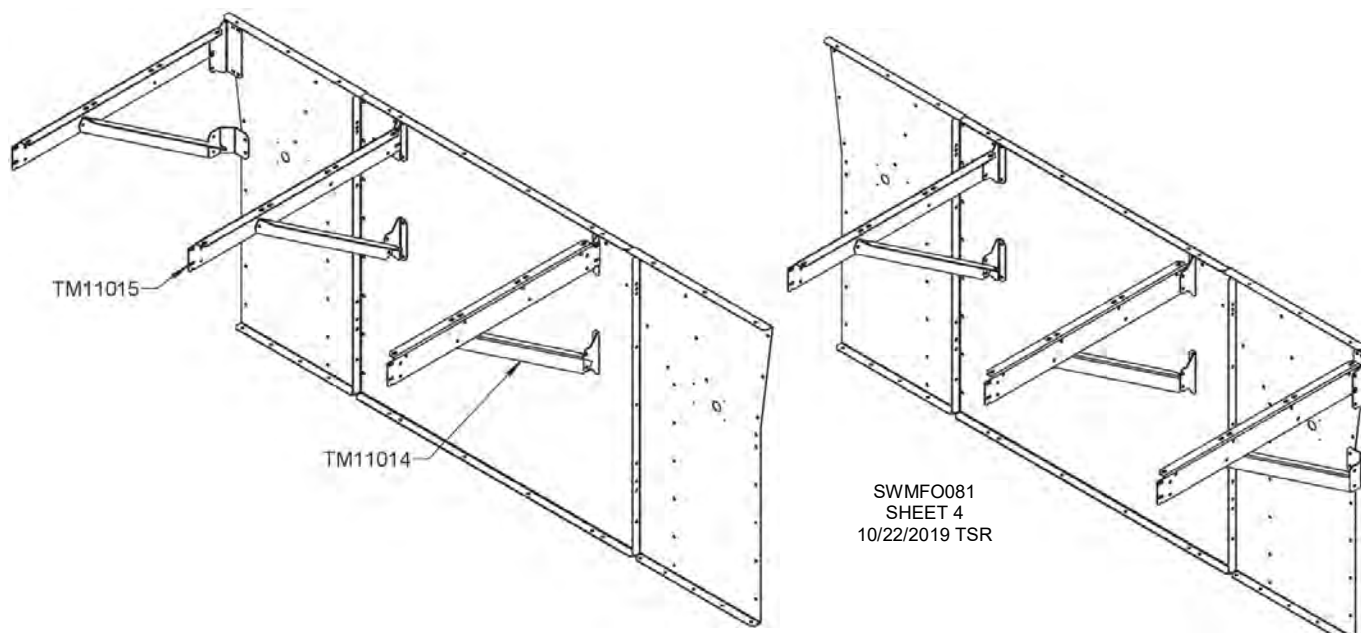


SWMFO081
SHEET 3
10/22/2019 TSR

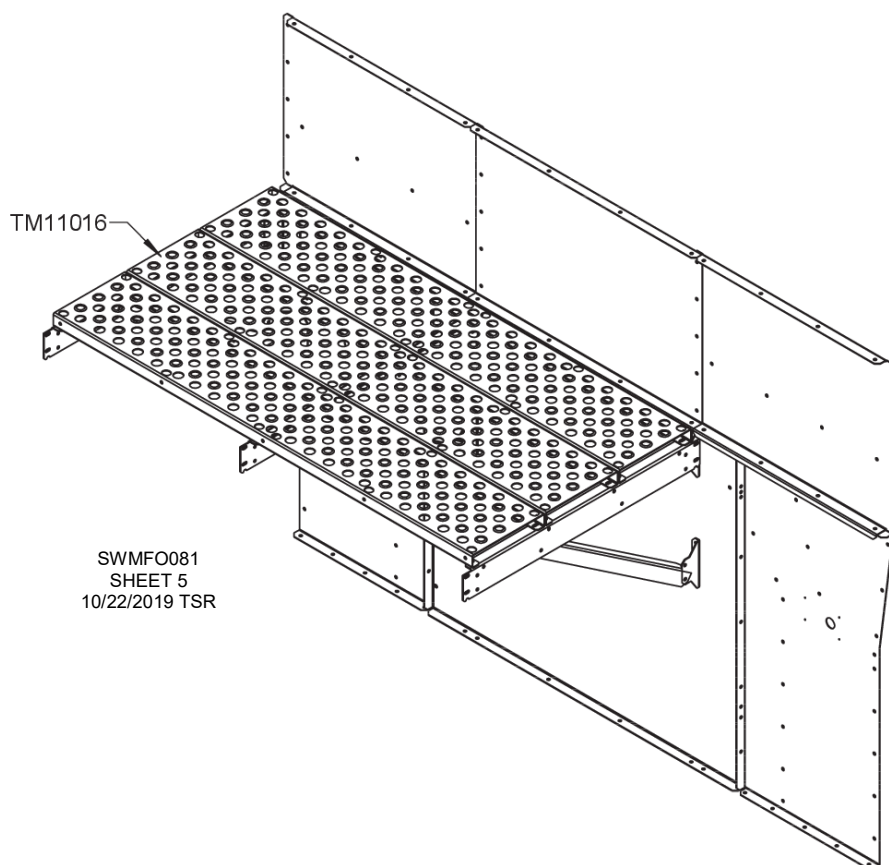


Rear Platform Attachment

Drawings below show mounting of platform support brackets TM11015 and braces TM11014. Drawing at left shows orientation for platform with gate on right. Drawing on right shows orientation for platform with gate on left.

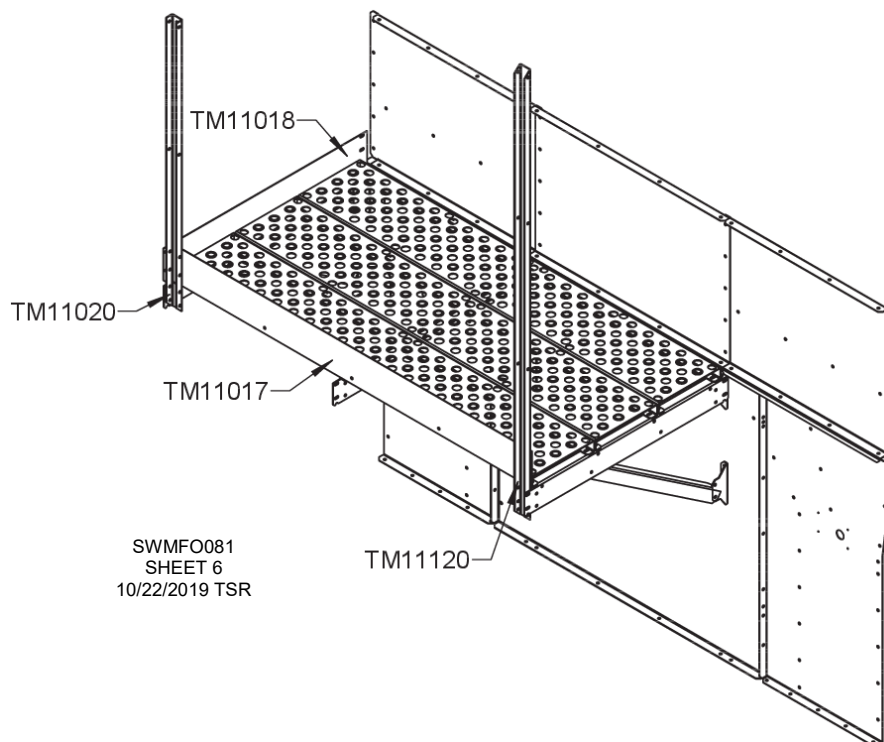


Drawing below show attachment of platform planks (TM11016).

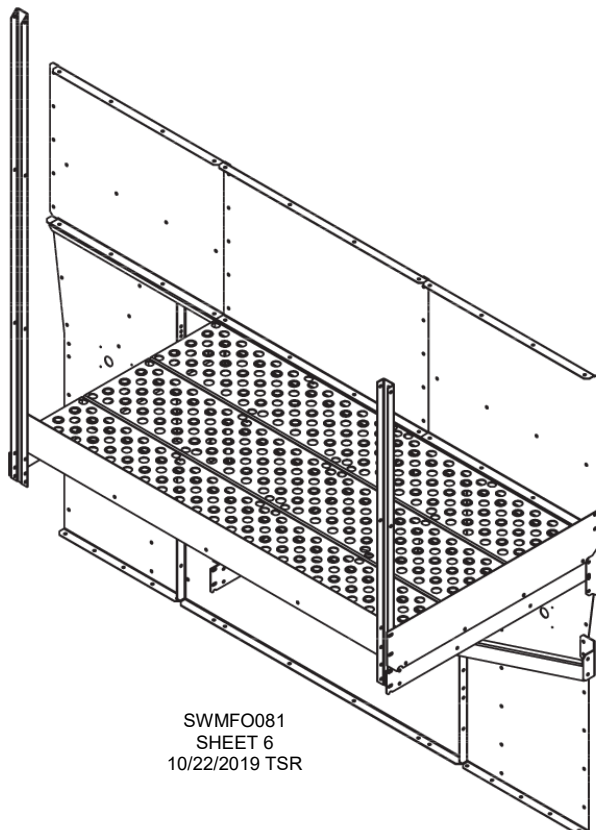


Rear Platform Attachment

Drawing below shows attachment of handrail uprights (TM11020) and toe kicks (TM11017 & TM 11120) for platform with gate on right.



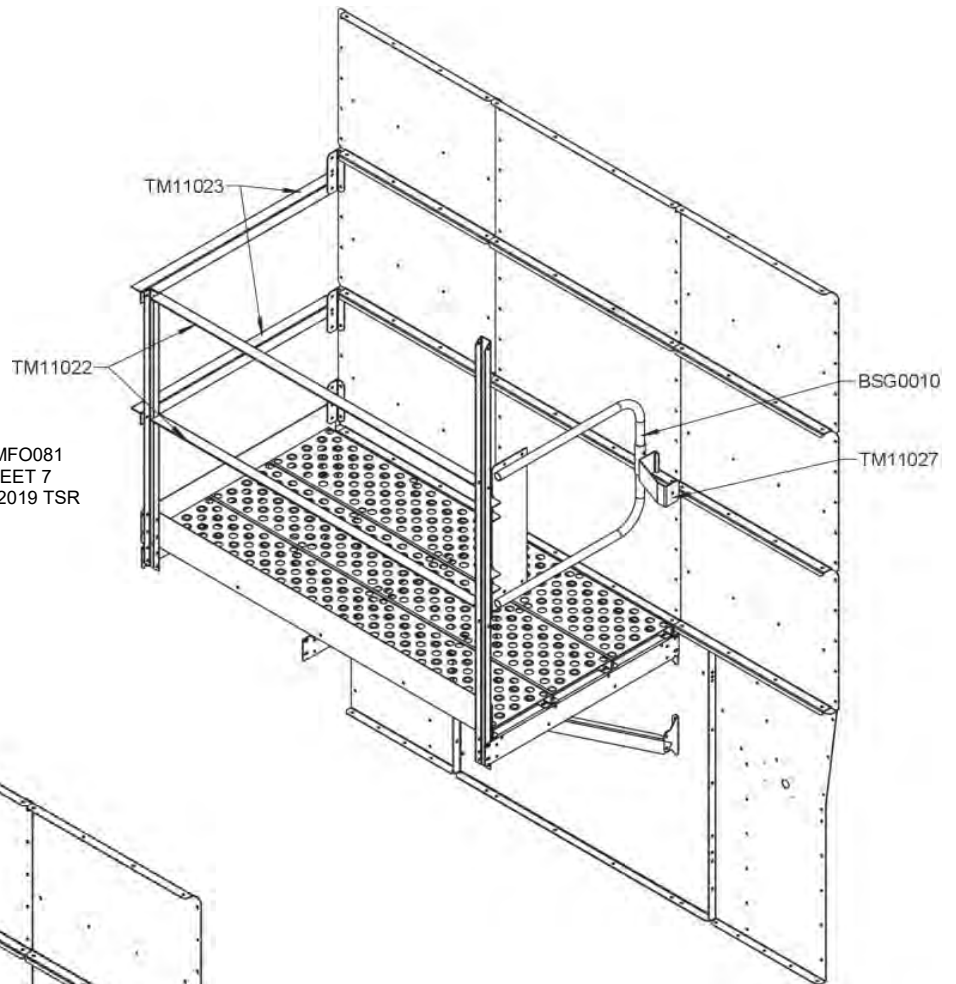
Drawing below shows attachment of handrail uprights (TM11020) and toe kicks (TM11017 & TM 11120) for platform with gate on left.



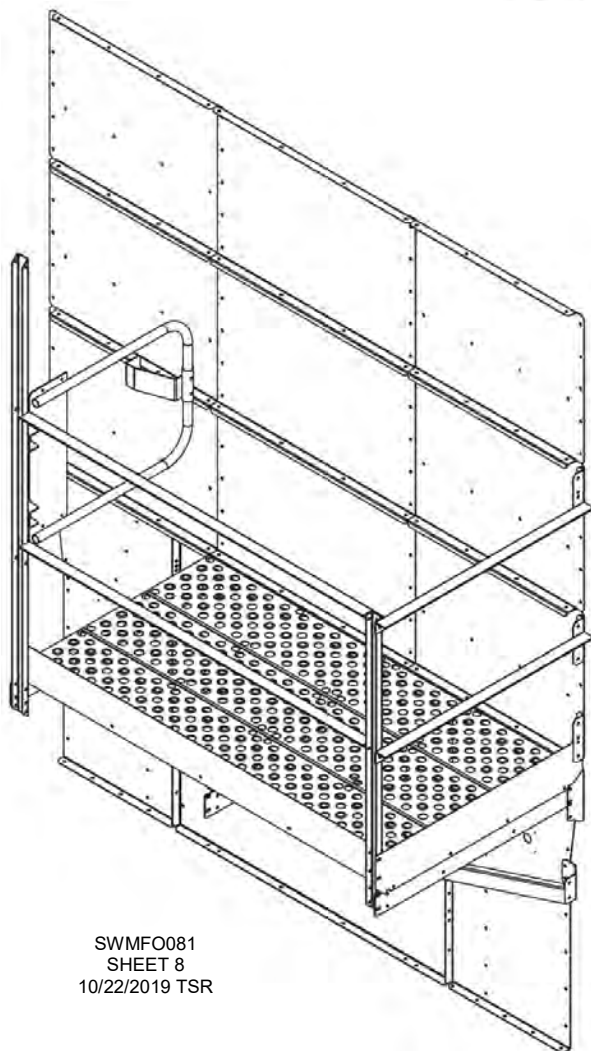
Rear Platform Attachment

Drawings below show attachment of handrails (TM11023 & TM11022), platform gate (BSG0010) and gate stop (TM11027).

SWMFO081
SHEET 7
10/22/2019 TSR



SWMFO081
SHEET 8
10/22/2019 TSR



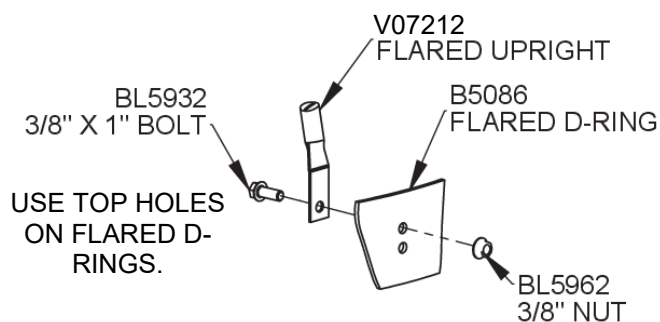
Attaching Ladders & Safety Cages

After studying applicable ladder layout, splice ladder sections together end-to-end using splices (T25545) and hardware provided.

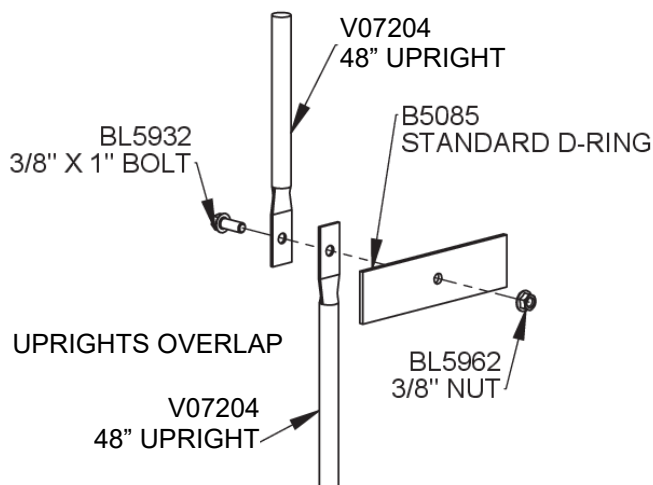
Preassemble cage sections using D-rings, uprights and 3/8" hardware provided. Note that lowest section of cage on each ladder run will have a 2' or 4' flared section.

Safety Cage Assembly

Connect flared uprights (V07212) to flared D-ring (B5086) as shown below for 2' flared cage sections. Use top hole of flared D-ring. Standard 48" uprights (V07204) are used for 4' flared cage sections and connect similarly to flared D-rings.



For standard cage sections, connect standard uprights (V07204) to standard D-rings (B5085) as shown below, ensuring that ends of uprights overlap.



Attaching Ladders to Brackets

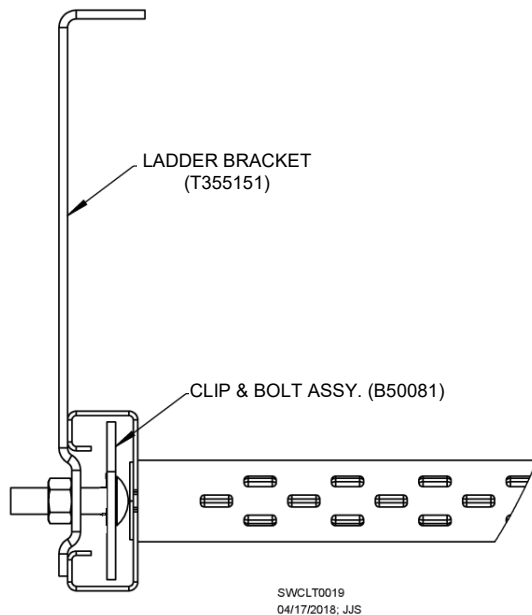
An easy-to-position clip is used to attach ladder bracket (T355151) to ladder. Carriage bolt (J0632) comes pre-assembled to clip bracket (B50084) as shown in Image 1. Position clip in ladder rail and slide clip up or down into desired position. Slide ladder bracket over bolt. Secure with hex nut (J1020) as shown in Image 2.



Image 1 – Clip & bolt assembly



Image 2 – Ladder bracket after attachment to ladder



Mounting Ladder to Front of Dryer

Start by referring to applicable ladder attachment drawing. See Pages 55-56.

Attach ladder to front of dryer as shown in Details A through D using ladder brackets T355151 and applicable braces.

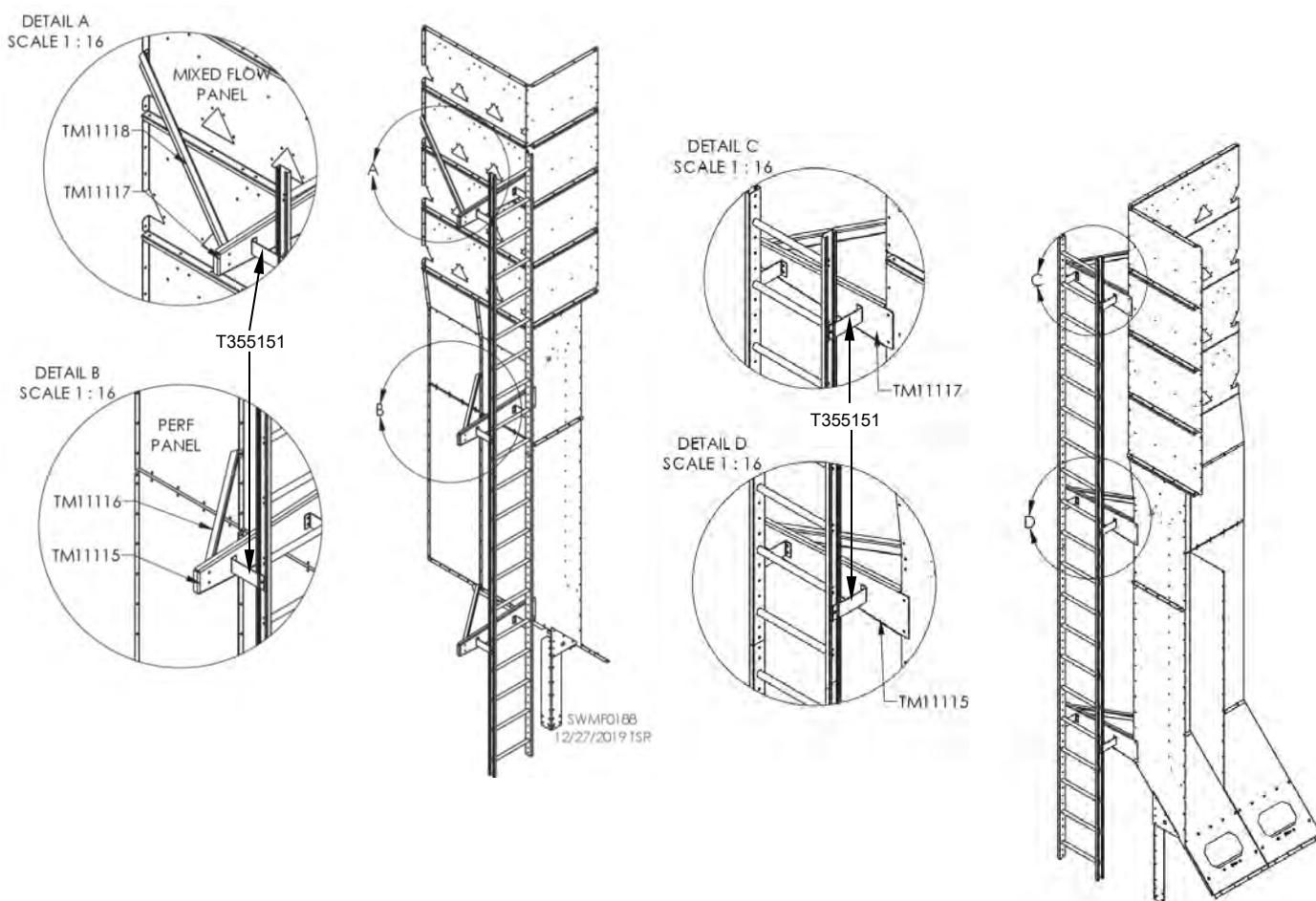
Detail A shows brace TM11118 attachment to vertical flange seam on mixed flow panel. Other end of brace attaches to an outer hole of brace TM11117. Attach ladder brackets T355151 to inner set of holes on brace TM11117.

Detail B shows brace TM11116 attachment to vertical flange of perforated panel on cooling section. Other end of brace attaches to an outer hole of brace TM11115. Attach ladder brackets T355151 to inner set of holes on brace TM11115.

Detail C shows attachment of brace TM11117 to end plate of mixing column and attachment of ladder brackets T355151 to inner sets of holes on brace TM11117.

Detail D shows attachment of brace TM11115 to end plate of cooling section and attachment of ladder brackets T355151 to inner set of holes on brace TM11115.

Space braces TM11117 and TM11115 equidistantly on dryer. Drawing shows 20' ladder with braces spaced about 7' apart.

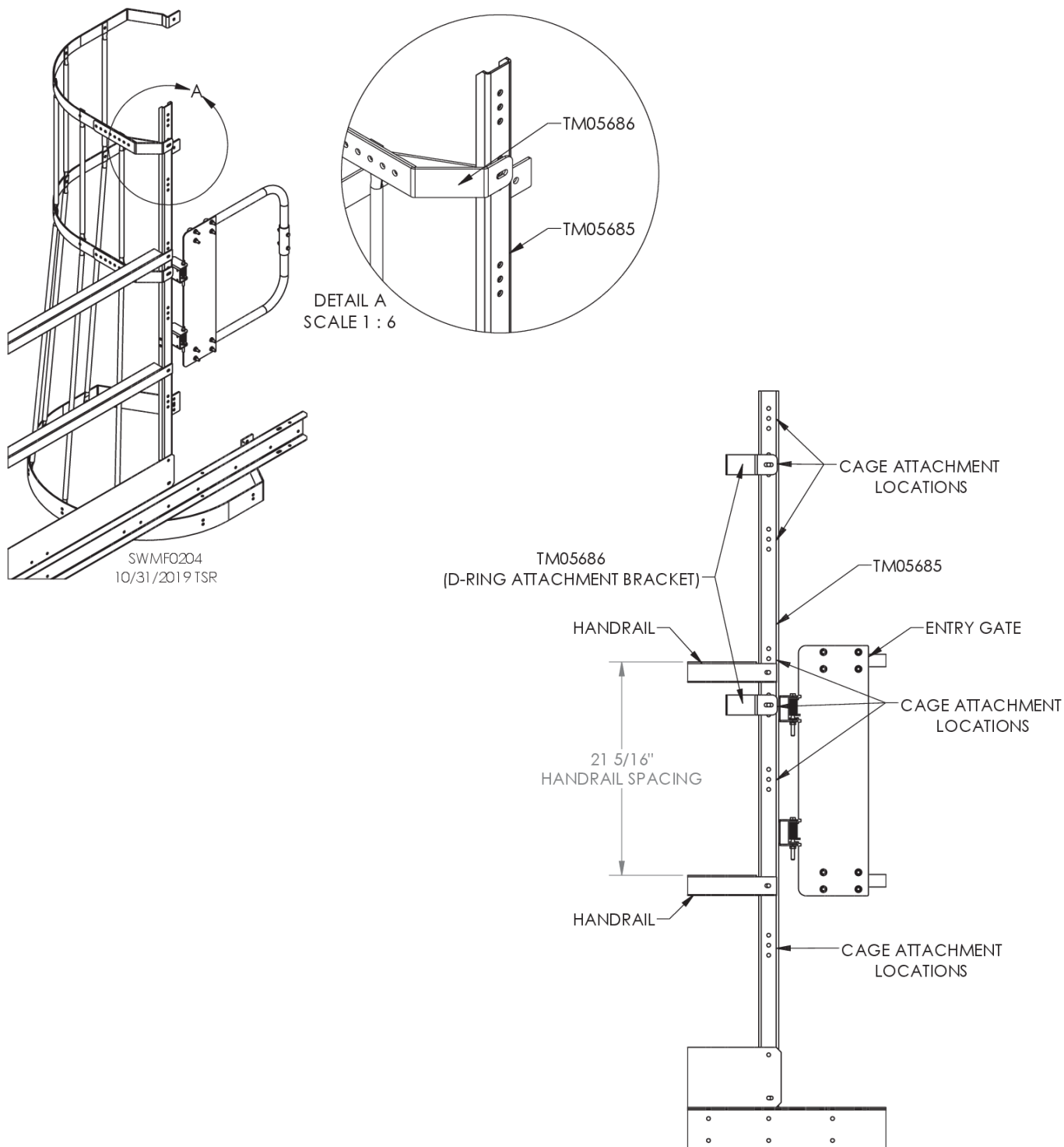


Attaching Safety Cages to Front Ladder & Platform

Start by referring to applicable cage assembly drawing. See Pages 57-61.

Drawing at left below shows attachment of bracket TM05696 to upright TM05685.

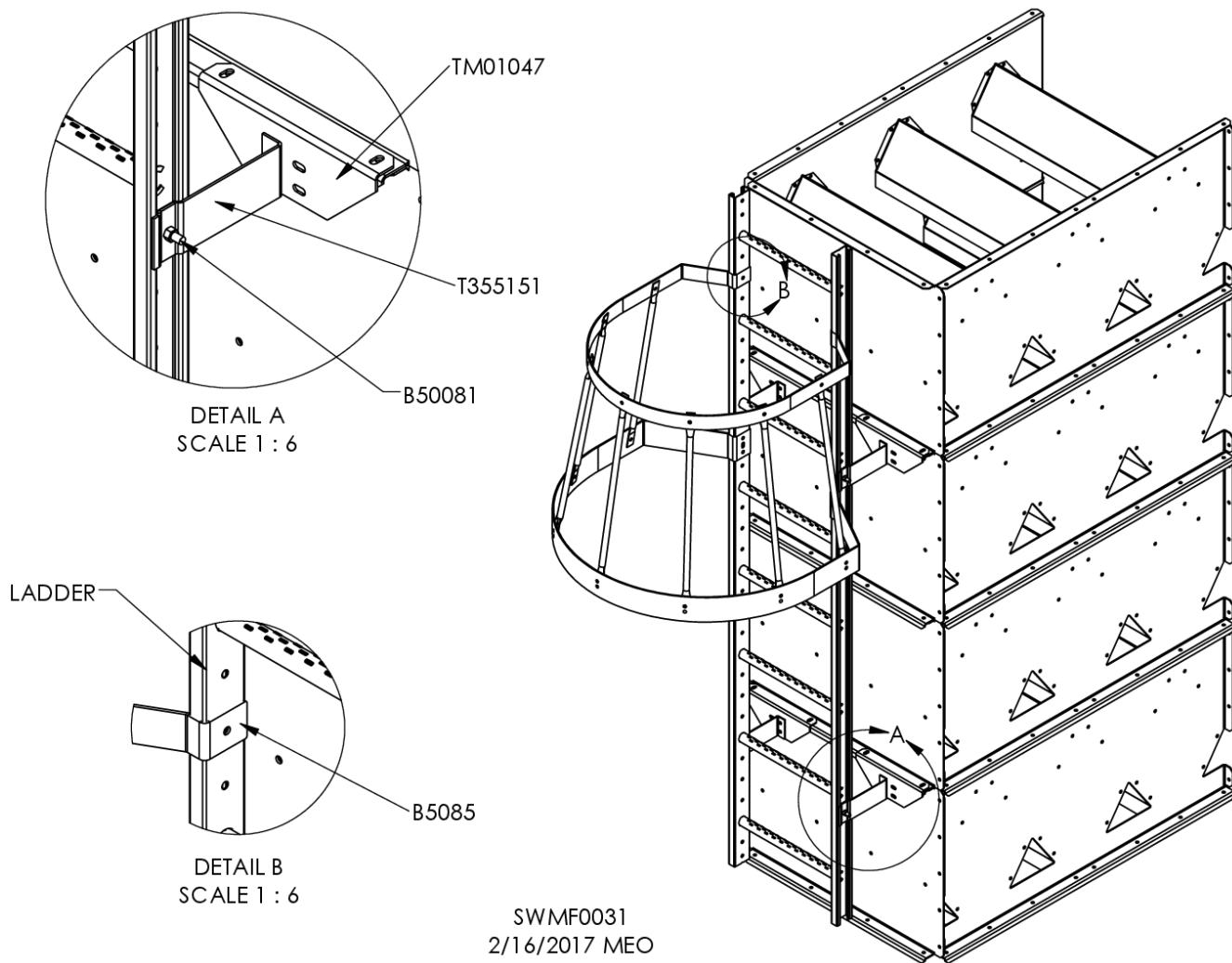
Drawing at lower right shows cage attachment locations.



Attaching Ladder & Safety Cages to Rear of Dryer

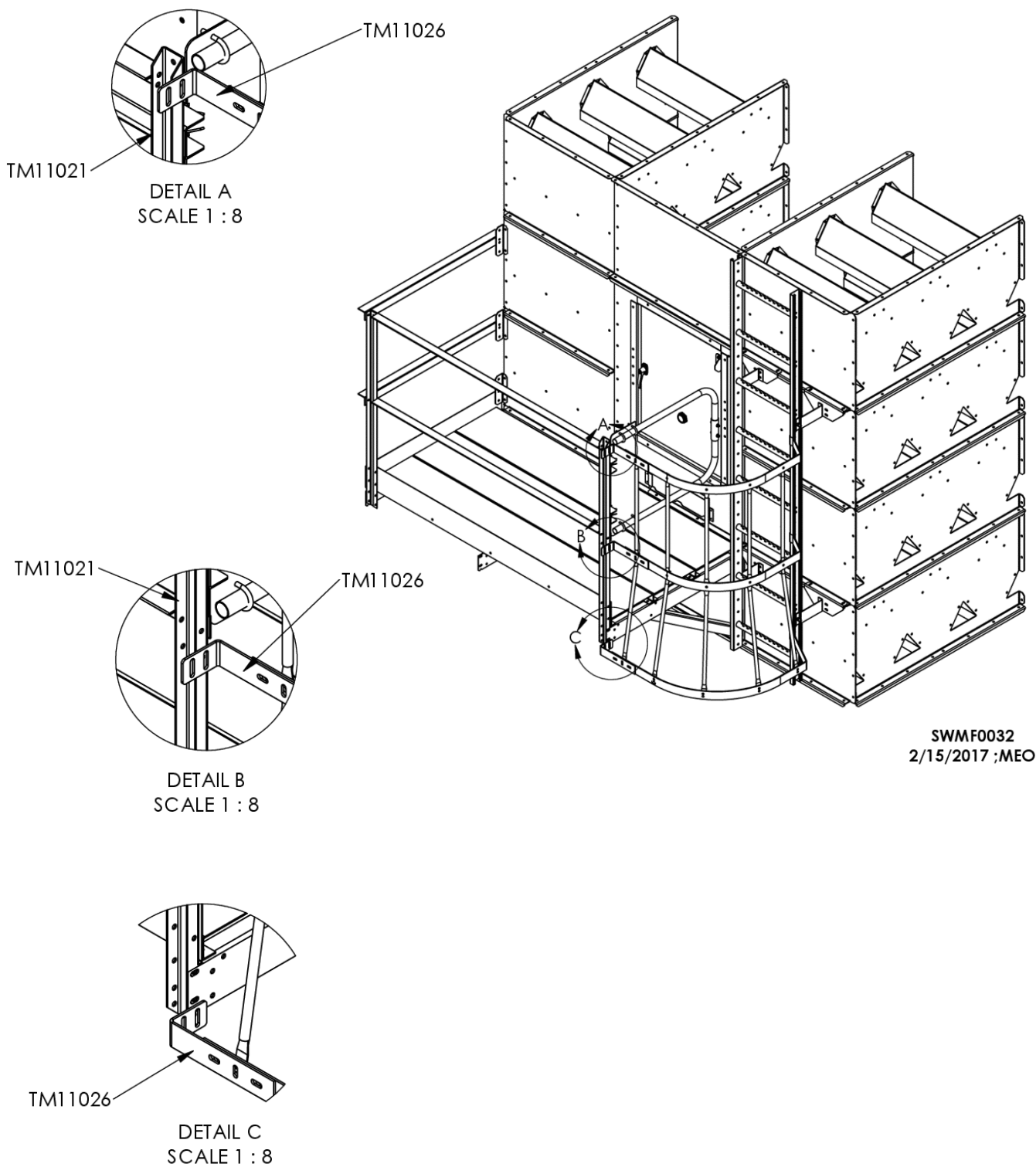
Attach ladder to rear of dryer as shown in Detail A and attach safety cage to ladder as shown in Detail B. Use 3/8" hardware provided to attach standard D-rings (B5085) and flared D-rings (B5086). D-rings attach to inside of ladder rails at center holes.

Attach ladder brackets to dryer using 5/16" hardware provided and end plate ladder brackets (TM01047) as shown in Detail A.



Attaching Safety Cage to Rear Platform & Ladder

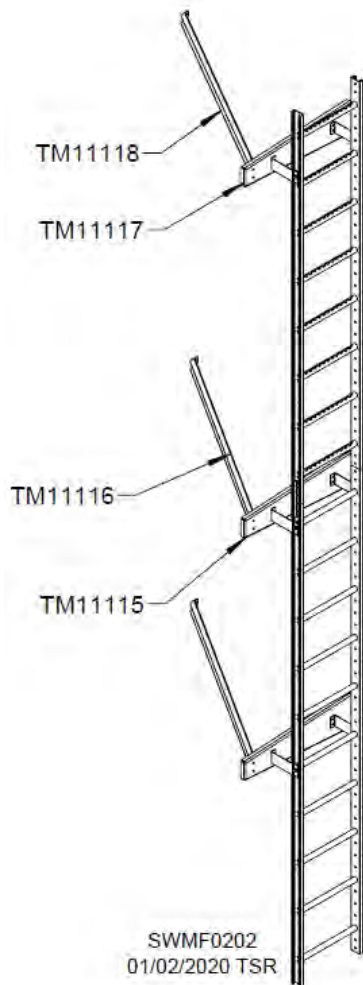
Attach safety cages to platform upright (TM11021) as shown below using D-ring brackets (TM11026) and hardware provided.



Attaching Front Ladder

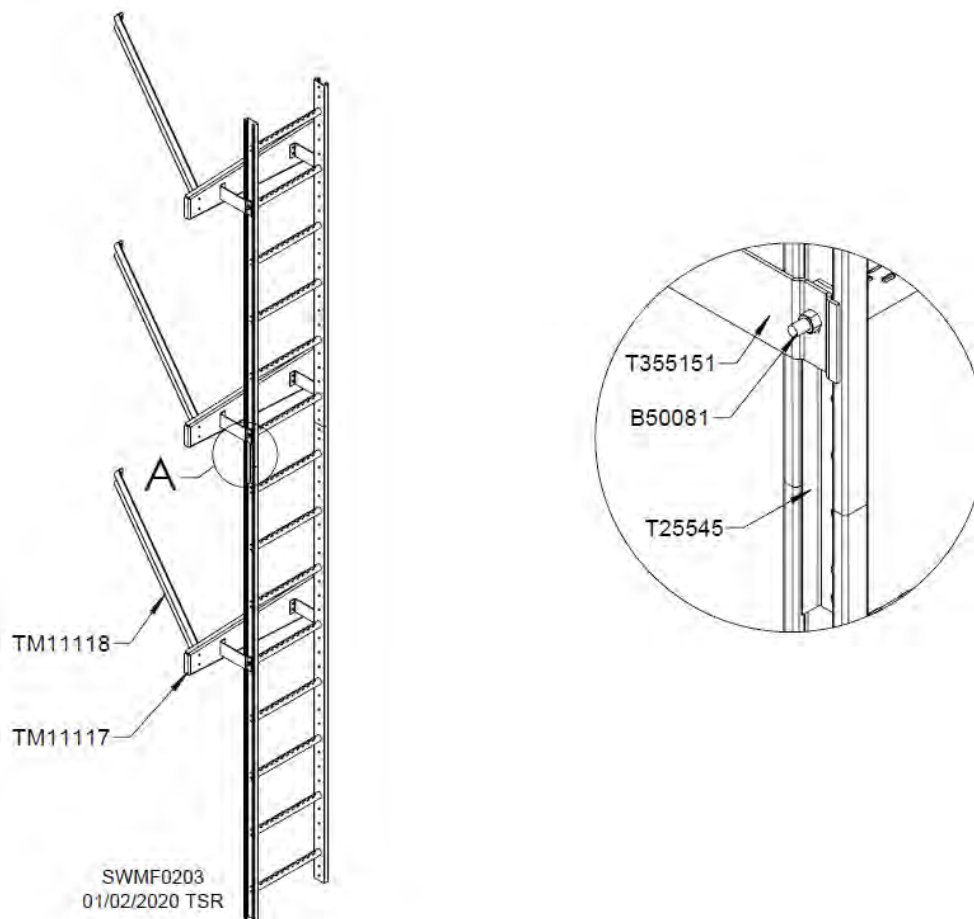
Use drawings on this and following pages to guide attachment of front ladders used on dryer.

NOTE: Ladder and cage pieces included with dryer leg kit must be added to bottom of ground-level entry ladder and cage assemblies.



FIRST PLATFORM ACCESS LADDER (FROM GROUND)

REF. #	DESCRIPTION	TM112011 (18')/QTY.	TM11202 (20')/QTY.	TM11203 (22')/QTY.	PART #
1	CLIP AND BOLT, LADDER	6	8	8	B50081
2	LADDER, 10'	1	2	1	B50810
3	LADDER, 8'	1	-	-	B50811
4	LADDER, 6'	-	-	2	B50812
5	SPLICE, LADDER	2	2	4	T25545
6	BRKT, LADDER, PLATFORM, FRONT	6	8	8	T355151
7	BRACKET, MNTING, LDDR, COOL MOD	2	2	2	TM11115
8	BRACE, 48", STIFF, LDDR, COOL MOD	2	2	2	TM11116
9	BRCKET, MNTING, LDDR, HEAT MOD	1	2	2	TM11117
10	BRACE, 48", STIFF, LDDR, HEAT MOD	1	2	2	TM11118



UPPER PLATFORM ACCESS LADDER

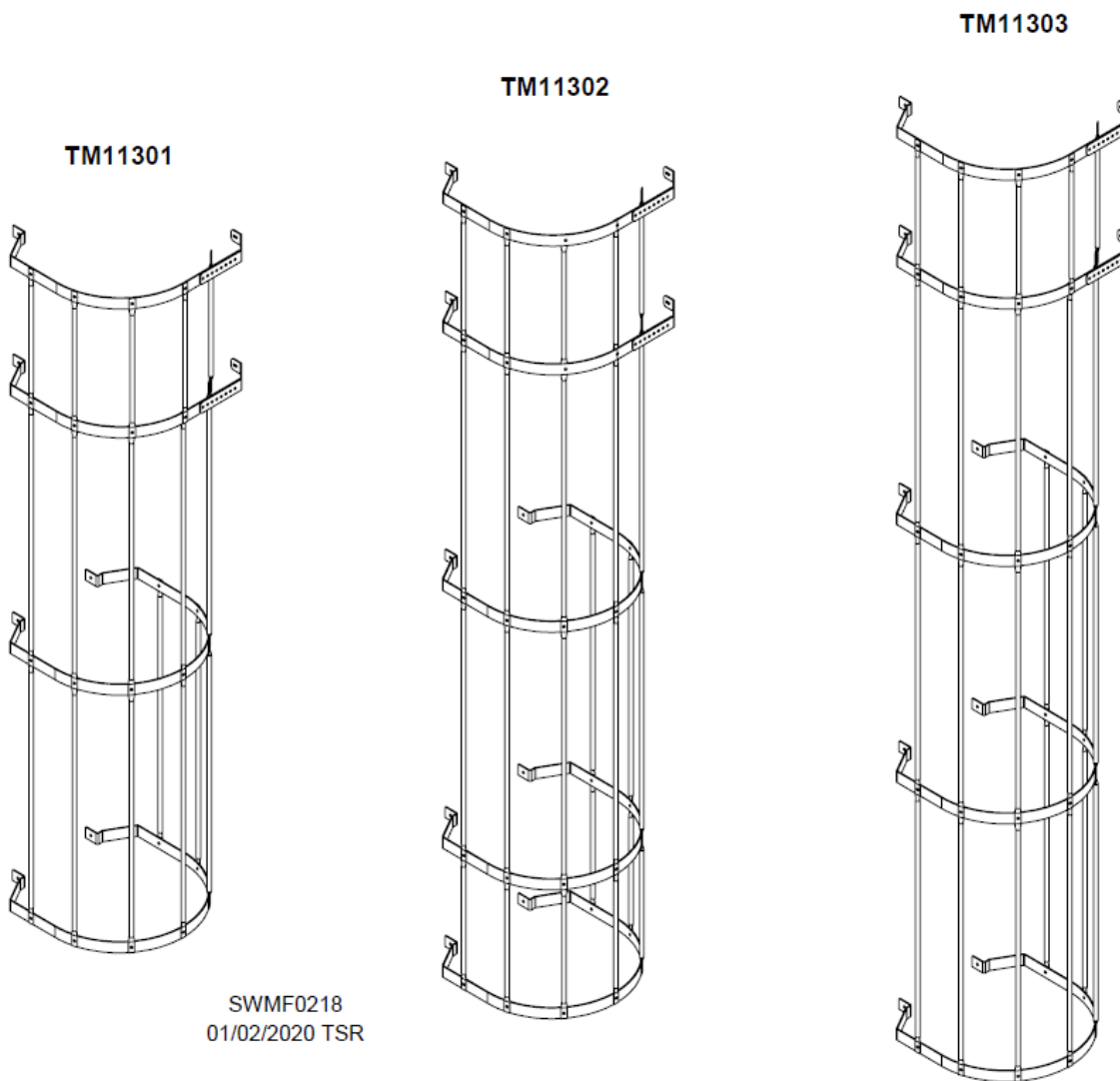
REF. #	DESCRIPTION	TM11211 (14')/QTY.	TM11212 (16')/QTY.	TM11213 (20')/QTY.	TM11214 (22')/QTY.	TM11215 (24')/QTY.	PART #
1	CLIP AND BOLT, LADDER	6	8	6	8	8	B50081
2	LADDER, 10'	-	-	2	1	1	B50810
3	LADDER, 8'	1	2	-	-	1	B50811
4	LADDER, 6'	1	-	-	2	1	B50812
5	SPLICE, LADDER	2	2	2	4	4	T25545
6	BRKT, LADDER, PLTFRM, FRONT	6	8	6	8	8	T355151
7	BRCKT, MNTING, LDDR, HEAT MOD	3	4	3	4	4	TM11117
8	BRACE, 48", STIFF, LDDR, HEAT MOD	3	4	3	4	4	TM11118

UPPER PLATFORM CROSSOVER LADDER

REF. #	DESCRIPTION	TM11221 (14')/QTY.	TM11222 (22')/QTY.	PART #
1	CLIP AND BOLT, LADDER	6	8	B50081
2	LADDER, 10'	-	1	B50810
3	LADDER, 8'	1	-	B50811
4	LADDER, 6'	1	2	B50812
5	SPLICE, LADDER	2	4	T25545
6	BRKT, LADDER, PLATFORM, FRONT	6	8	T355151
7	BRKT, MNTING, LDDR, HEAT MOD	3	4	TM11117
8	BRACE, 48", STIFF, LDDR, HEAT MOD	3	4	TM11118

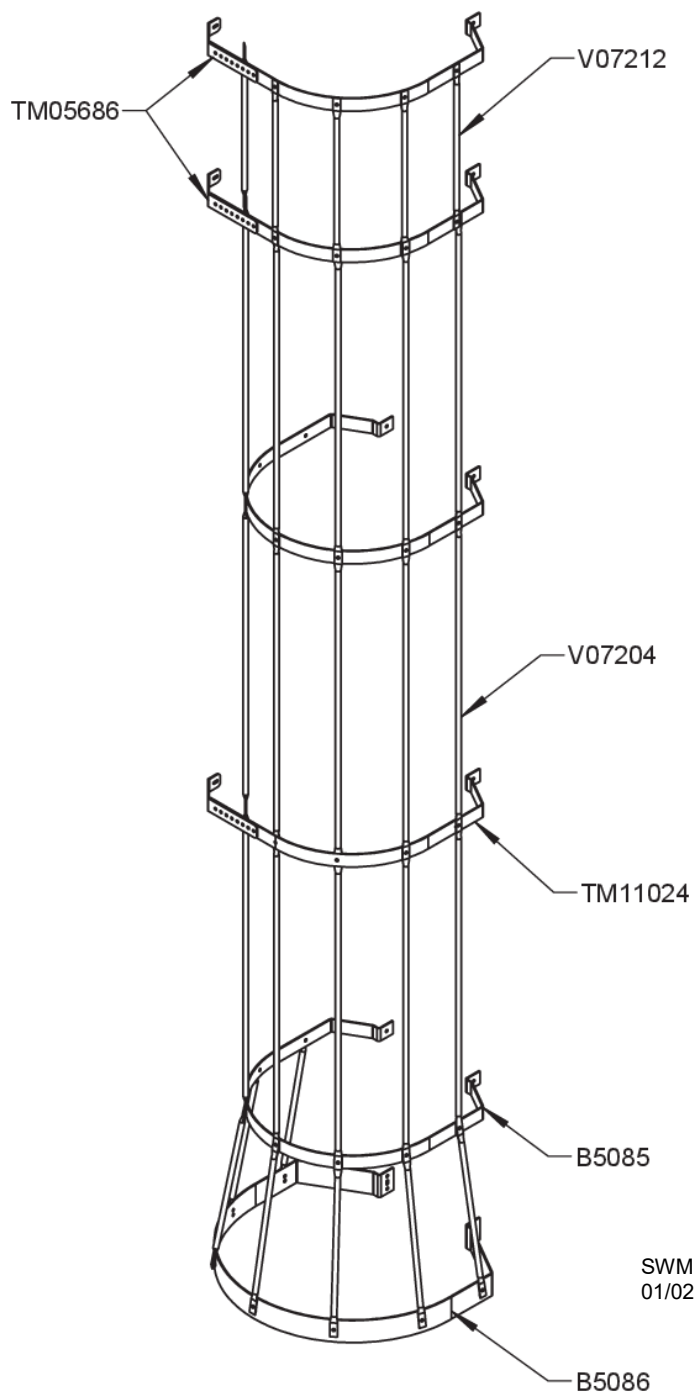
Cage Assemblies

Drawings on this and following pages show ladder cages used on dryers. **NOTE:** Ladder and cage pieces included with dryer leg kit must be added to bottom of ground-level entry ladder and cage assemblies.



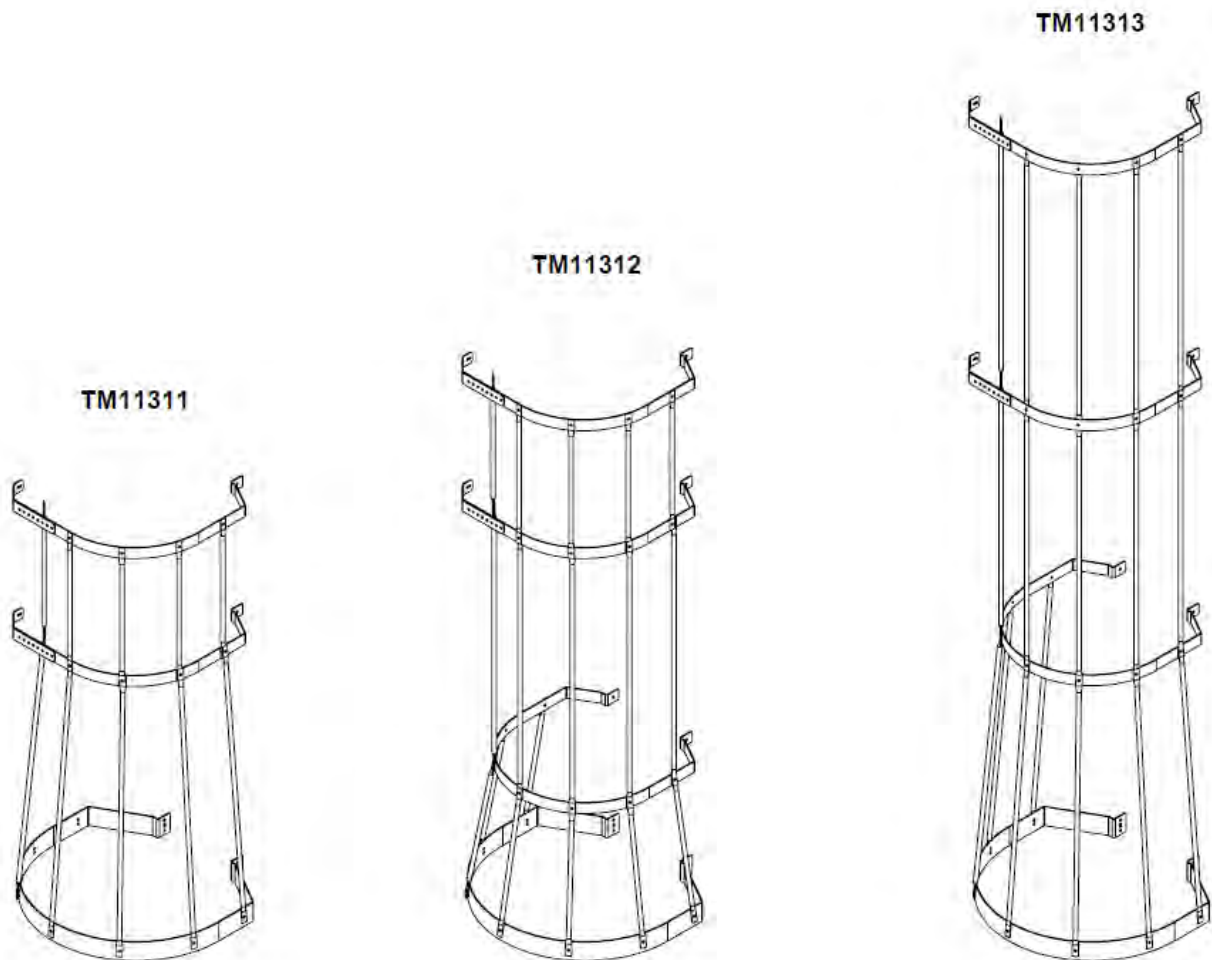
REF. #	DESCRIPTION	TM11301 (10')/QTY.	TM11302 (12')/QTY.	TM11303 (14')/QTY.	PART #
1	D-RING, STANDARD	2	3	3	B5085
2	BRACKET, CONN, D-RING TO PLTFRM	2	2	2	TM05686
3	D-RING, HALF, LADDER CAGE	2	2	2	TM11024
4	UPRIGHT, 4'	12	12	19	V07204
5	UPRIGHT, 2'	5	12	5	V07212

Cage Assembly Component Identification



SWMF0219 SHEET 1
01/02/2020 TSR

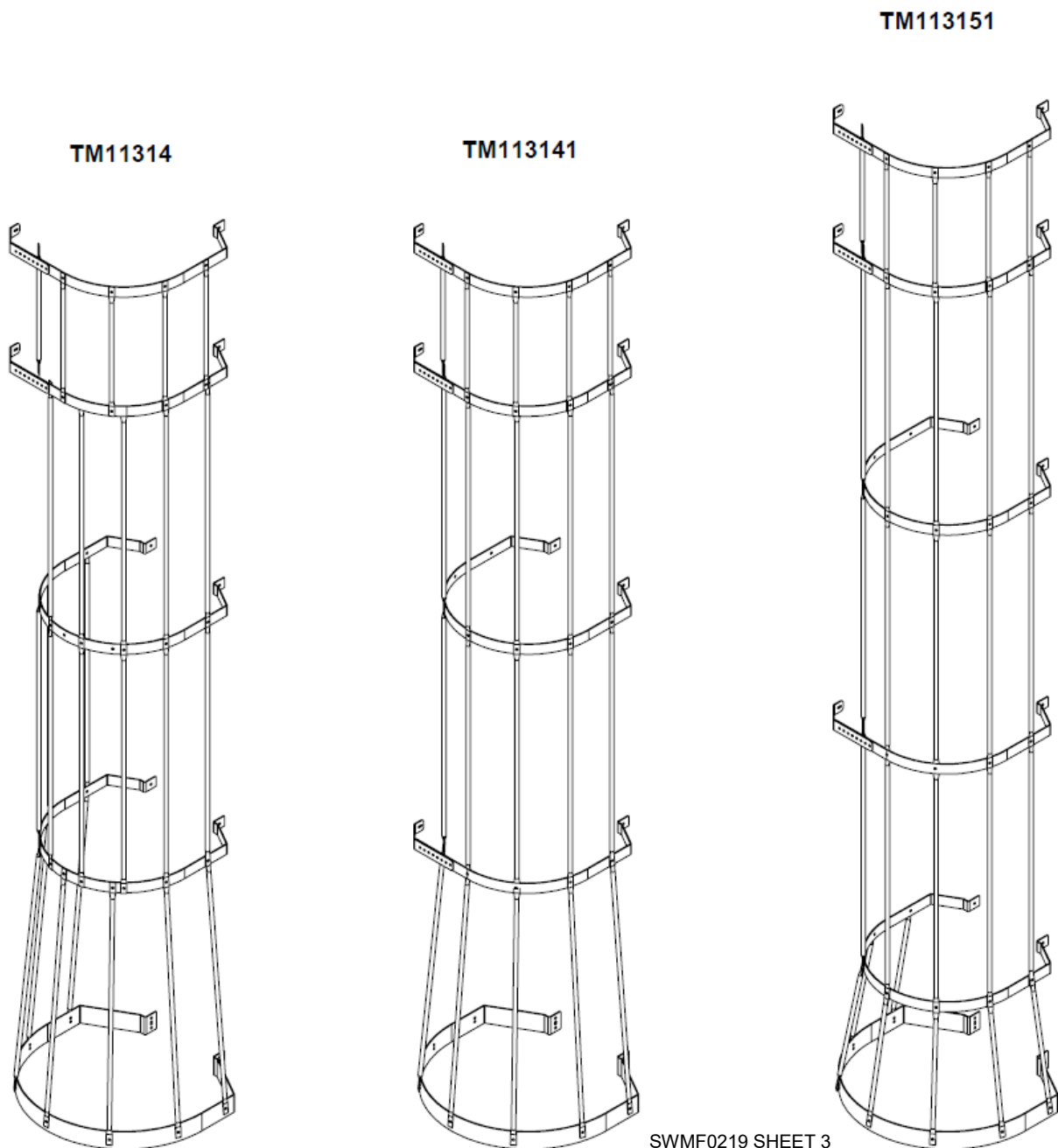
Upper Platform Access Cage



SWMF0219 SHEET 2
01/02/2020 TSR

DESCRIPTION	TM11311 (6')/QTY.	TM11312 (8')/QTY.	TM11313 (12')/QTY.	PART #
D-RING, STANDARD	-	1	1	B5085
D-RING, FLARED	1	1	1	B5086
BRACKET, CONN, D-RING TO PLTFRM	2	2	2	TM05686
D-RING, HALF, LADDER CAGE	2	2	2	TM11024
UPRIGHT, 4'	5	5	17	V07204
UPRIGHT, 2'	5	12	-	V07212

Upper Platform Access Cage

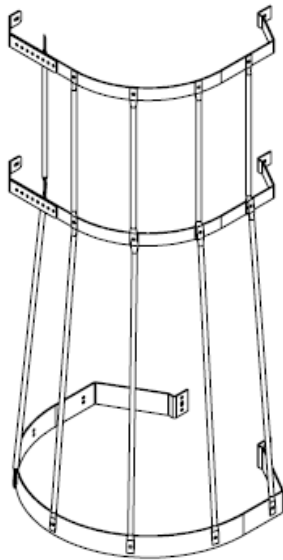


SWMF0219 SHEET 3
01/02/2020 TSR

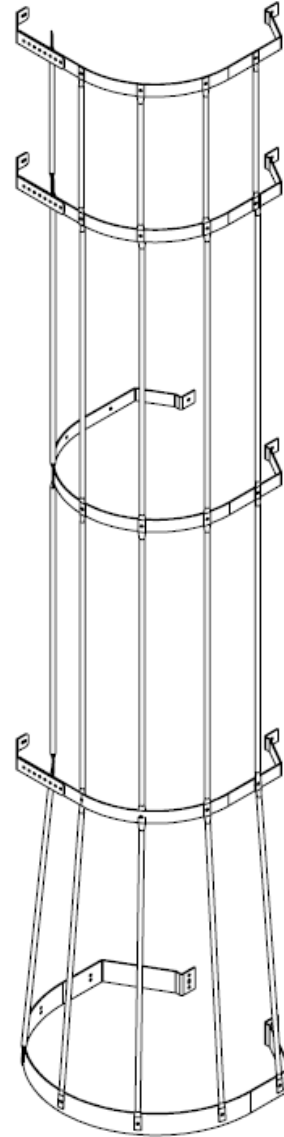
DESCRIPTION	TM11314 (14')/QTY.	TM113141 (14')/QTY.	TM113151 (16')/QTY.	PART #
D-RING, STANDARD	2	1	2	B5085
D-RING, FLARED	1	1	1	B5086
BRACKET, CONN, D-RING TO PLTFRM	2	3	3	TM05686
D-RING, HALF, LADDER CAGE	2	3	3	TM11024
UPRIGHT, 4'	20	15	15	V07204
UPRIGHT, 2'	5	5	12	V07212

Upper Platform Crossover Ladder Cage

TM11321



TM11322



SWMF0219 SHEET 4
01/02/2020 TSR

DESCRIPTION	TM11321 (6')/QTY.	TM11322 (14')/QTY.	PART #
D-RING, STANDARD	-	1	B5085
D-RING, FLARED	1	1	B5086
BRACKET, CONN, D-RING TO PLATFORM	2	3	TM05686
D-RING, HALF, LADDER CAGE	2	3	TM11024
UPRIGHT, 4'	5	15	V07204
UPRIGHT, 2'	5	5	V07212

Contact Information

Owner's manuals are available from Sukup Manufacturing Co. and additional copies can be requested at address, phone number or e-mail address shown below. Please indicate manual number L24145 when requesting Mixed-Flow Dryers Platform Installation Manual & Parts Assembly.

Sukup Dealer Information

Dealer name: _____
Address: _____
Cell phone: _____
Office phone: _____
Fax: _____

Emergencies – Know What To Do

Have emergency numbers and written directions to your location readily available in case of emergency. An area for emergency phone numbers to be recorded is provided below.

Ambulance • Fire • Police: 9-1-1
Bin rescue team: _____
Emergency medical squad: _____
Address of work site: _____
Directions to work site: _____



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Fax: 641-892-4629

Website: www.sukup.com

Email: info@sukup.com